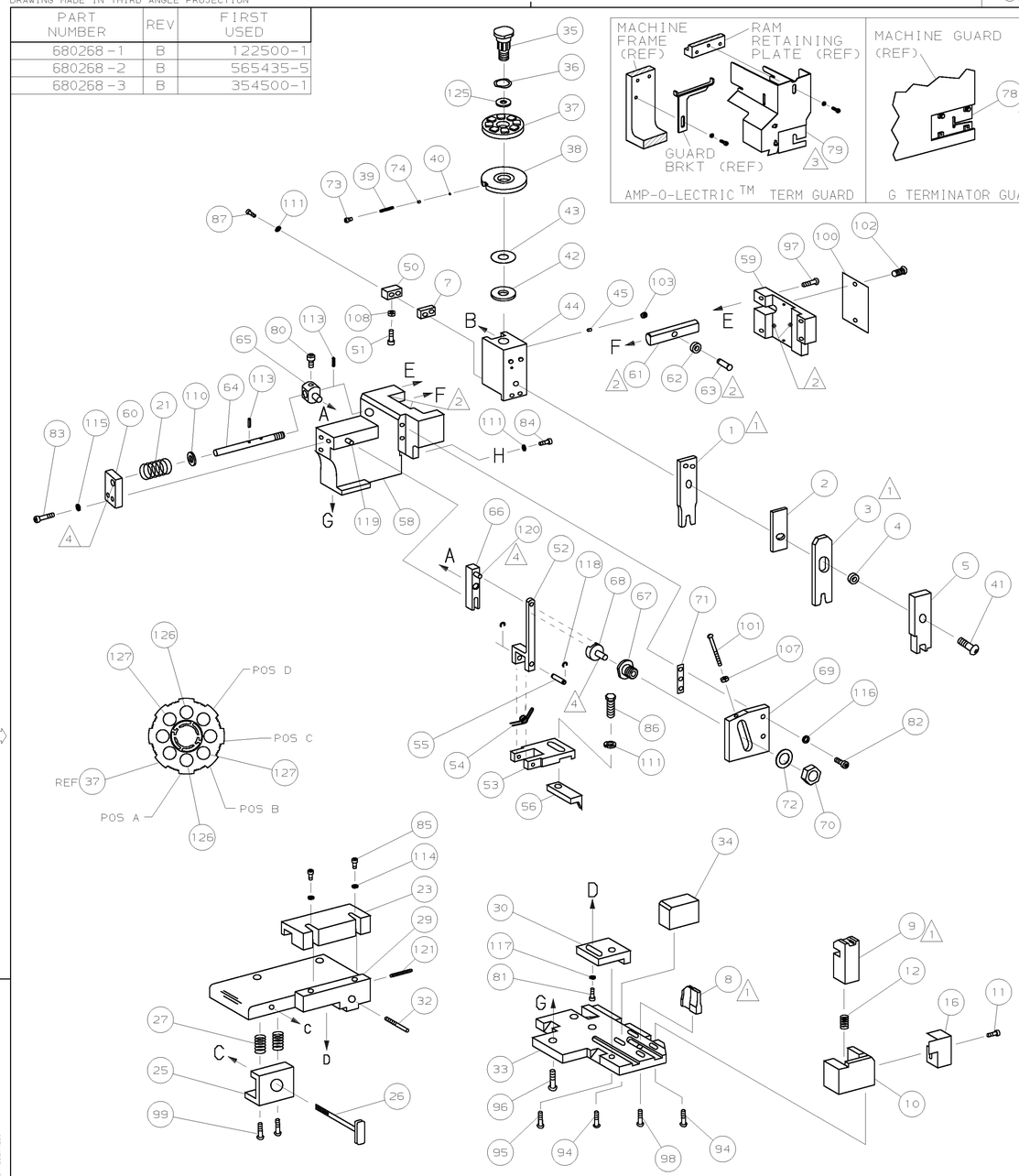
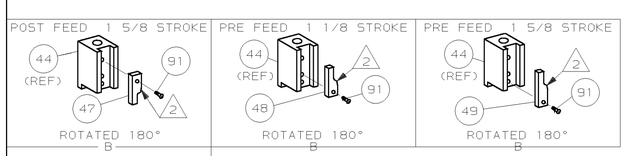
DRAWING MADE IN THIRD ANGLE PROJECTION

/home/us016926/DMTECmod

PART NUMBER	REV	FIRST USED
680268-1	B	122500-1
680268-2	B	565435-5
680268-3	B	354500-1





1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL

AMP P/N	MFG P/N
356051-1	19205994

TERMINAL 356051-1

CRIMPING DATA

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.101 ±.002 [2.57 ±0.05mm]	6 mm²
B	.094 ±.002 [2.39 ±0.05mm]	4 mm²
C	NOT	USED
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.180 [4.57mm]	F	4mm² - 6mm²
INSUL	.300 [7.62mm]	F	-

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE	1.143	408-8040	458637-1	L1738

-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
							129
							128
2	2	2	-	C	3-354778-9	PIN, WIRE DISC (.2690)B	127
2	2	2	-	C	2-354778-5	PIN, WIRE DISC (.2620)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	DOCUMENTATION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
1	1	1	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER	120
1	1	1	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING	119
2	2	2	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
2	2	2	-	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
2	2	2	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
2	2	2	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
2	2	2	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
1	1	1	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
1	1	1	-	A	21018-5	NUT,HEX(6-32)FEED ADJ	107
							106
							105
							104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
2	2	2	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	91
							90
							89
							88
2	2	2	-	A	2-21000-8	SCR,SHC(8-32x.62)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-6	SCR,SHC(4-40x.62)F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	2	2	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
2	2	2	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	A	458109-1	WASHER, SPECIAL	72
1	1	1	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY — PARTS LIST

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1	1	1	-	B	22594-8	NUT,HEX(1/2-20)	70
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	ROLLER, CAM	62
1	1	1	-	B	454398-2	ROD, FEED	61
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	1-694433-6	PAWL, FEED	56
1	1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	1	-	B	690541-1	HOLDER, FEED FINGER	53
1	1	1	-	A	455679-3	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-9	WASHER, RAM	42
1	1	1	-	A	690686-2	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-3	SUPPORT, TERMINAL	34
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
							24
1	1	1	-	A	679651-4	GUIDE, STRIP (FRONT)	23
1	1	1	-	B	690472-2	STRIPPER	22
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	21
							20
							19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-2	STOP, SHEAR	11
1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	454276-7	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	318088-6	ANVIL	8
1	1	1	-	C	2-240641-4	SPACER, DEPRESSOR (REAR)	7
							6
1	1	1	-	C	122399-1	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	1-238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	2-683453-5	CRIMPER, INSULATION	3
1	1	1	-	C	1-455888-2	SPACER, CRIMPER	2
1	1	1	-	C	4-458141-5	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY — PARTS LIST

P	F	LTR	REVISION RECORD	APP	DATE
		B1	ECN 0150-0459-04	TE	4-04
		B	0150-6941-96	CE	6/96
		A	REVISED	CE	5/96

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±-
3 PLC DEC ±-
4 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - | HT TR - | FIN -

DR B.HIGMAN 3/12/96 | APP T. ELBIN 3/12/96
CHK C. ERISMAN 3/12/96 | REL B. MORGAN 5/22/96

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HDM APPLICATOR | MACHINE REF MINI APPL
SCALE - | D | DWG NO 680268 | SHEET 1 OF 1 | REV B1

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO

LOC A | DIST 66

AMP 1756 REV 3-92

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