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AMP 1281 (7/63)

APPLICATOR PARTS LIST

TYPE
SIDewise
-TAB-
-RING-
-SPADE-
FLANGED SPADE

INSULATION
AMP INCORPORATED
STD. BRRL. HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER			42	Shear Plate (Left)	1	811855-1	
2	INS. CRIMPER 453901-2	1	453901-2	43	Shear Block (Right)	1	386372	
3	ANVIL	1	465526-6	44	Floating Shear	1	465406	
4	ANVIL SPACER	1	810070-4	45	Retaining Plate - Front	1	811714-3	
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1	
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322	
7	SHEAR BLADE SPACER Rear Pl.	1	811959-5	48	Shear Depressor	1	387265	
8	FRONT SHEAR PLATE			49	Key Shear Return	1	386358	
9	REAR ANVIL SPACER PLT.			50	Guard Mt.	1	811306-1	
10	FRONT ANVIL SPACER BOX Hold	1	811593-1	51				
11	TOOL SPACER	1	377132	52				
12	CRIMP SPACER	1	370975	53				
13	FRONT STRIP GUIDE	1	386943	54	Rear Strip Guide Spacer	1	811527-3	
14	REAR STRIP GUIDE	1	465440-8	55				
15	RAM	1	471912	56				
16	TOOL HOLDER			57				
17	ADJ. CRIMP MOUNT			58				
18	ADJ. BLOCK			59				
19	APPLICATOR MOUNT ASSY.			60				
20	BASE PLATE	1	465100	61				
21	BASE BLOCK	1	465101	62				
22	STRIP GUIDE PLATE	1	465414-1	63				
23	ANVIL HOLDER			64				
24	AUX. ANVIL HOLDER			65	Tension Adj. Plate	1	374999	
25	STRIPPER	1	386361	MISCELLANEOUS				
26	STRIPPER MOUNT	1	386362	66	2" Dia. Reel Support	1	465050-2	
27	RETAINER PLATE	1	389078	67	Lubricator Ass'y.	1	465184-2	
28	STRIPPER MOUNT BRACKET	1	387715-1	68	Oil Synthetic	1	22014-1	
29	STRIPPER BUSHING	1	386368	69				
30	STOCK DRAG	1	386955	70				
31	STOCK DRAG HANDLE			71				
32	STOCK DRAG STUD 374900	1	374900	72				
33	STOCK DRAG SPRING	1	370572					
34	STOCK DRAG ADJ. NUT	1	21022-3					
35	FEED FINGER HOLDER	1	386942					
36	FEED FINGER	1	386941					
37	FEED FINGER TIP	1	387251					
38	FEED FINGER SPACER Guide	1	689915-2					
39	BASE CASTING	1	570238					
40	GUARD 457665-1	1	457665-1					
41	Bracket - Guard	1	811306-1					

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				RING I. PEAT.
SPEC 114-2084				61505
WIRE SIZE	CRIMP HEIGHT	GROUP		
24		61577		
22		.040		
20		.042		
		.045		24-20
CRIMP	SIZE	TYPE	FEED	RING STD. BRRL.
WIRE				61577
INSUL.	.062	F	.290	
SLEAVED				SPADE I. PEAT.
INSULATION RANGE		WIRE RANGE 24-20		61506-
.030 - .035		Tinsel		
EXPLODED VIEW				
A-6002-4		6002-6		
REMARKS:				
Δ Mt. on Item 13				
INSULATION PENETRATING TERMINALS CRIMP TILL TIGHT. CRIMP HEIGHT PERTAINS TO STD. BRRL.				TAB I. PEAT.
				61684
				I. PEAT FLANGED SPADE
				61713
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DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-3				
MECHANICAL				
Mech. Feed				DIS. 4
SERIAL NO.		DATE SHIPPED		DESIGNED
				R. K. ...
CUSTOMER NAME AND ADDRESS				
CHK'D. ...				
APP'D. ...				
APPLICATOR NUMBER		REV.	SHEET	
		HI	1 OF 1	
		565935-1		

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