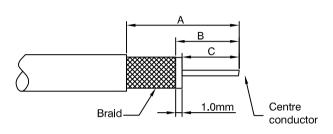
## **Assembly Instructions**

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Twist center conductor clockwise before inserting into connector.

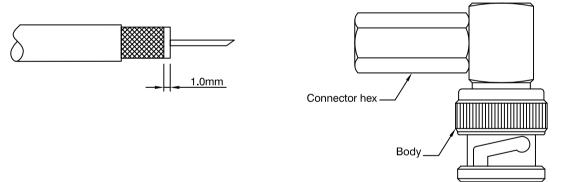
A = 11.0mm

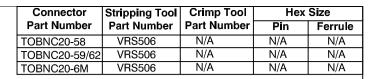
B = 6.0 mm

C = 5.0 mm

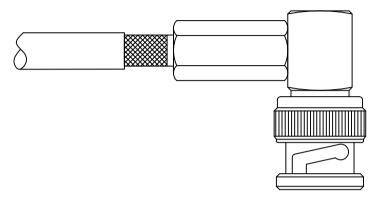


2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.

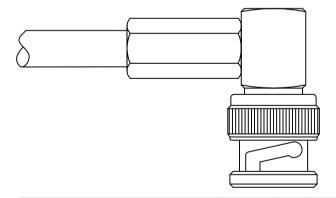




3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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	SCALE: Not To Scale	DRAWN BY:	S Nash
	DIMENSIONS: mm	CHECKED BY:	P Couzens
TOLERANCES:		APPROVED BY:	M Nielsen
		DATE:	01 Nov 01

DESCRIPTION:

Stripping and Assembly Instructions for BNC Twist On Right angle Plug DRAWING NUMBER:

**VAIB2301** 

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