



FINISH	NO. OF POSITIONS	PART NO.
OSBOLUTE	18	644611-8
OSBOLUTE	17	644611-7
OSBOLUTE	16	644611-6
OSBOLUTE	15	644611-5
OSBOLUTE	14	644611-4
OSBOLUTE	13	644611-3
OSBOLUTE	12	644611-2
OSBOLUTE	11	644611-1
OSBOLUTE	10	644611-0
OSBOLUTE	9	644611-9
OSBOLUTE	8	644611-8
OSBOLUTE	7	644611-7
OSBOLUTE	6	644611-6
OSBOLUTE	5	644611-5
OSBOLUTE	4	644611-4
OSBOLUTE	3	644611-3
OSBOLUTE	2	644611-2
OSBOLUTE	1	644611-1

MATERIAL: THERMOPLASTIC POLYESTER/GLASS FILLED/UL94V-0.  
 MOUNTING: COPPER ALLOY  
 FINISH: NATURAL  
 POST: BRIGHT TIN-LEAD (93/7) PLATE, 0.00380-0.00860, 0.00150-0.00350 THK OVER NICKEL UNDERPLATE, 0.001300, 0.00050] MIN THK.  
 UL MARKING MAY NOT APPEAR ON THE 2 OR 3 POSITION SIZES.  
 POST SOLDERFITALS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.  
 POST WITHSTANDS 13.34N [3 LB] MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLDDING.  
 APPLIES AT [A-A].  
 APPLIES WHEN THE HEADER IS STRAIGHT.  
 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.  
 COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.  
 SOLDER SIDE OF BOARD IS SHOWN.  
 1 1 DIMENSIONS IN BRACKETS ARE IN INCHES.  
 ALL POSITION SIZES HAVE THE BACKWALL NOTICED ON BOTH ENDS OF THE POST.  
 POSITION SIZES 6 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).  
 WITHIN ±0.13 [0.05]  
 EDGE OF POLARIZING LOOK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST WITHIN SHOWN WAY OR MAY NOT APPEAR.  
 FINISH: NATURAL  
 HOUSING: NATURAL  
 POST: WHITE TIN PLATE 0.000150 MIN THICK OVER NICKEL.  
 OSBOLUTE PARTS: OSBOLUTE OR STREAMLINING PER DRAWING/D/SSINI.

THIS DRAWING IS A CONTROLLED DOCUMENT

DATE: 11/11/00  
 BY: [Signature]  
 CHECKED: [Signature]

WPA-156 HDR ASM, POLARIZED LOCK.  
 SRT, 045 SA POSTS/1-8  
 SRT, 045 SA POSTS/1-8  
 INSTRUCTION 1320

QTY: 10000  
 PART: A | 00779 | 644611

CUSTOMER DRAWING