

# ACST12

# Overvoltage protected AC switch

## Features

- Triac with overvoltage crowbar technology
- Low I<sub>GT</sub> (<10 mA) or high immunity (I<sub>GT</sub><35 mA) version</li>
- High noise immunity: static dV/dt > 2000 V/µs

#### **Benefits**

- Enables equipment to meet IEC 61000-4-5
- High off-state reliability with planar technology
- Need no external over voltage protection
- Reduces the power passive component count
- High immunity against fast transients described in IEC 61000-4-4 standards

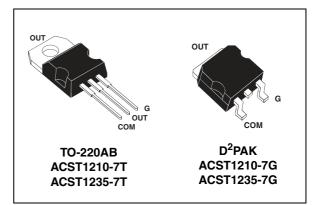
## Applications

- AC mains static switching in appliance and industrial control systems
- Drive of medium power AC loads such as:
  - Universal motor of washing machine drum
  - Compressor for fridge or air conditioner

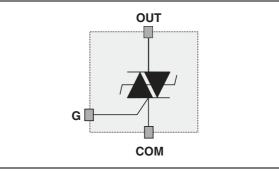
## Description

The ACST12 series belongs to the ACS™/ACST power switch family built with A.S.D.<sup>®</sup> (application specific discrete) technology. This high performance device is suited to home appliances or industrial systems and drives loads up to 12 A.

This ACST12 switch embeds a Triac structure and a high voltage clamping device able to absorb the inductive turn-off energy and withstand line transients such as those described in the IEC 61000-4-5 standard. The ACST1210-7 needs a low gate current to be activated ( $I_{GT} < 10$  mA) and still provides a high electrical noise immunity complying with the IEC 61000-4-4 standard. The ACST1235-7 offers an extremely high static dV/dt immunity of 2 kV/µs minimum.







#### Table 1.Device summary

Symbol	Value	Unit
I <sub>T(RMS)</sub>	12	A
V <sub>DRM</sub> /V <sub>RRM</sub>	700	V
I <sub>GT</sub>	10 or 35	mA

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# 1 Characteristics

Symbol	Paramete		Value	Unit	
		TO-220AB D <sup>2</sup> PAK	T <sub>c</sub> = 104 °C	12	٨
I <sub>T(RMS)</sub> On-stat	On-state rms current full sine wave	D <sup>2</sup> PAK with 1cm <sup>2</sup> of Cu	T <sub>amb</sub> = 47 °C	2	A
	Non repetitive surge peak on-state current	t <sub>p</sub> = 16.7 ms	126	А	
I <sub>TSM</sub>	$T_j$ initial = 25 °C,( full cycle sine wave) $F = 50 \text{ Hz}$ $t_p = 20.0 \text{ ms}$				А
l <sup>2</sup> t	$I^{2}t$ for fuse selection $t_{p} = 10 \text{ ms}$				A <sup>2</sup> s
dl/dt	$ \begin{array}{l} \mbox{itical rate of rise on-state current} \\ = 2 \ x \ I_{GT,} \ (t_r \leq 100 \ ns) \end{array} \end{array} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $		T <sub>j</sub> = 125 °C	100	A/µs
V <sub>PP</sub>	Non repetitive line peak pulse voltage <sup>(1)</sup> $T_j = 125 \text{ °C}$				kV
P <sub>G(AV)</sub>	Average gate power dissipation $T_j = 125 \text{ °C}$				W
P <sub>GM</sub>	Peak gate power dissipation ( $t_p = 20 \ \mu s$ ) $T_j = 125 \ ^{\circ}C$				W
I <sub>GM</sub>	Peak gate current ( $t_p = 20 \ \mu s$ ) $T_j = 125 \ ^{\circ}C$				А
T <sub>stg</sub>	Storage temperature range	- 40 to + 150	°C		
Тj	Operating junction temperature range		- 40 to + 125	°C	
Τ <sub>Ι</sub>	maximum lead soldering temperature during	10 s (at 3 mm from	plastic case)	260	°C

1. According to test described in IEC 61000-4-5 standard and Figure 19

#### Table 3. Electrical characteristics

Symbol	Test conditions	Quadrant	Ŧ		Va	lue	Unit
Symbol	Test conditions	Quadrant	Тj		ACST1210-7	ACST1235-7	Unit
I <sub>GT</sub> <sup>(1)</sup>	$V_{OUT}$ = 12 V, R <sub>L</sub> = 33 $\Omega$	-    -	25 °C	MAX.	10	35	mA
V <sub>GT</sub>	$V_{OUT}$ = 12 V, $R_L$ = 33 $\Omega$	-    -	25 °C	MAX.	1.0		V
$V_{GD}$	$V_{OUT} = V_{DRM}, R_L = 3.3 \ \Omega$	-    -	125 °C	MIN.	0.2		V
I <sub>H</sub> (2)	I <sub>OUT</sub> = 500 mA		25 °C	MAX.	30 50		mA
١L	$I_{G} = 1.2 \text{ x } I_{GT}$	-    -	25 °C	MAX.	50	70	mA
dV/dt <sup>(2)</sup>	V <sub>OUT</sub> = 67% V <sub>DRM</sub> , gate open		125 °C	MIN.	200	2000	V/µs
(dl/dt)c <sup>(2)</sup>	(dV/dt)c = 15 V/µs		125 °C	MIN.	5.3		A/ms
(ui/ut)C <sup>(=)</sup>	Without snubber	per		MIN.		14	AVIIIS
V <sub>CL</sub>	$I_{CL} = 0.1 \text{ mA}, t_p = 1 \text{ ms}$		25 °C	MIN.	8	50	V

1. Minimum  $I_{GT}$  is guaranteed at 5% of  $I_{GT}$  max

2. For both polarities of OUT pin referenced to COM pin



P(W)

**14** α=180

15

13

12

11

10

9 8

7

6

5

4

3

2

1

0

0

2 3

TUDIC TI					
Symbol	Test conditions			Value	Unit
V <sub>TM</sub> <sup>(1)</sup>	I <sub>OUT</sub> = 17 A, t <sub>p</sub> = 500 μs	T <sub>j</sub> = 25 °C	MAX.	1.5	V
V <sub>T0</sub> <sup>(1)</sup>	Threshold voltage	T <sub>j</sub> = 125 °C	MAX.	0.9	V
R <sub>d</sub> <sup>(1)</sup>	Dynamic resistance	T <sub>j</sub> = 125 °C	MAX.	30	mΩ
I <sub>DRM</sub>	V <sub>OUT</sub> = V <sub>DRM</sub> / V <sub>RRM</sub>	T <sub>j</sub> = 25 °C	MAX.	20	μA
I <sub>RRM</sub>	VOUT - VDRM/ VRRM	$T_j = 125 \ ^{\circ}C$		1.5	mA

#### Table 4.Static characteristics

1. For both polarities of OUT pin referenced to COM pin

#### Table 5. Thermal characteristics

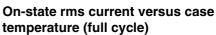
Symbol	Parameter	Value	Unit	
В	lunction to ence (AC)	TO-220AB	15	°C/W
hth(j-c)	R <sub>th(j-c)</sub> Junction to case (AC)	D <sup>2</sup> PAK	1.5	°C/W
D	lunction to ombiant	TO-220AB	60	°C/W
R <sub>th(j-a)</sub> Junction to ambient		D <sup>2</sup> PAK with 1 cm <sup>2</sup> of Cu	45	°C/W

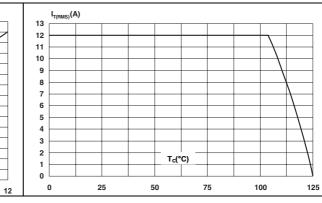
# Figure 2. Maximum power dissipation versus Figure 3. on-state rms current (full cycle)

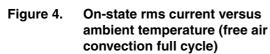
<sub>ຣາ</sub>(Å)

9 10 11

I.,

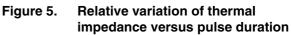


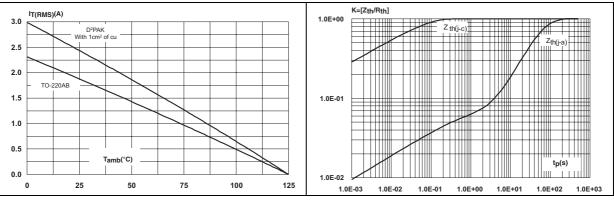




5 6 7 8

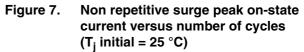
4

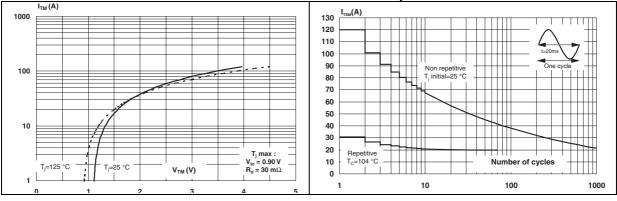






# Figure 6. On-state characteristics (maximum values)





# Figure 8. Non repetitive surge peak on-state Figure 9. current for a sinusoidal pulse and corresponding value of I<sup>2</sup>t

. Relative variation of gate triggering current and gate voltage versus junction temperature (typical value)

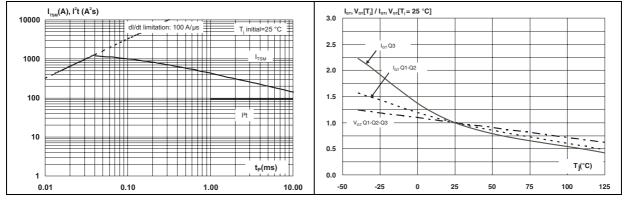
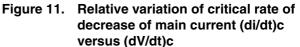
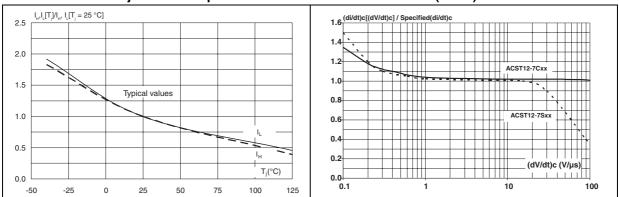


Figure 10. Relative variation of holding current (I<sub>H</sub>) and latching current (I<sub>L</sub>) versus junction temperature

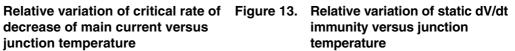


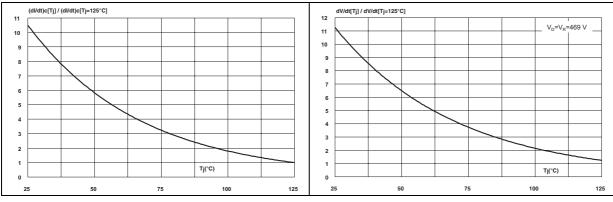




#### ACST12

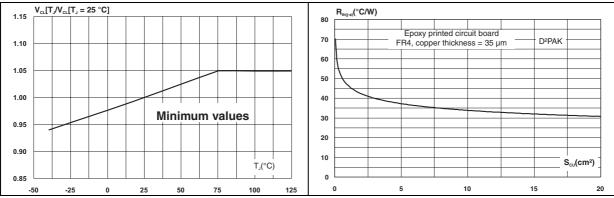
#### Figure 12. decrease of main current versus junction temperature





#### Figure 14. Relative variation of maximum clamping voltage, V<sub>CL</sub> versus junction temperature

#### Figure 15. Variation of thermal resistance junction to ambient versus copper surface under tab





# 2 Application information

## 2.1 Typical application description

The ACST12 device has been designed to control medium power load, such as AC motors in home appliances. Thanks to its thermal and turn off commutation performances, the ACST12 switch is able to drive an inductive load up to 12 A with no turn off additional snubber. It also provides high thermal performances in static and transient modes such as the compressor inrush current or high torque operating conditions of an AC motor. Thanks to its low gate triggering current level, the ACST1210-7 can be driven directly by a MCU through a simple gate resistor as shown in *Figure 16*.

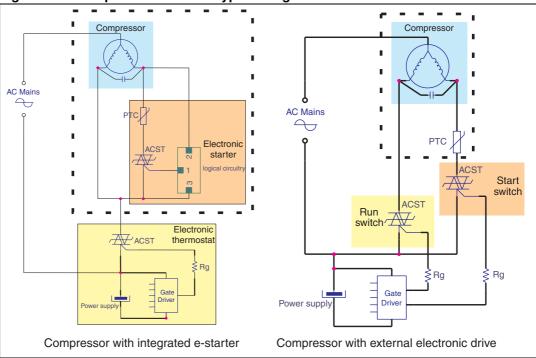


Figure 16. Compressor control – typical diagrams



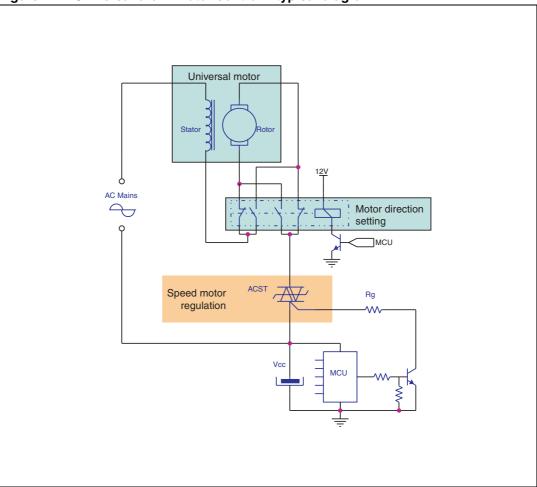


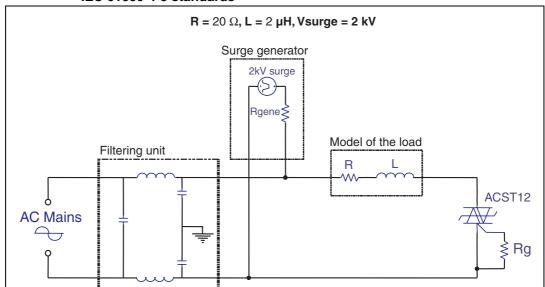
Figure 17. Universal drum motor control – typical diagram

### 2.2 AC line transient voltage ruggedness

In comparison with standard Triacs, which are not robust against surge voltage, the ACST12 is self-protected against over-voltage, specified by the new parameter  $V_{CL}$ . The ACST12 switch can safely withstand AC line transient voltages either by clamping the low energy spikes, such as the inductive spikes at switch off, or by switching to the on state (for less than 10 ms) to dissipate higher energy shocks through the load. This safety feature works even with high turn-on current ramp-up.

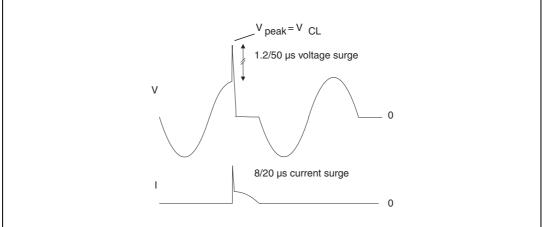
The test circuit of *Figure 18* represents the ACST12 application, and is used to stress the ACST switch according to the IEC 61000-4-5 standard conditions. With the additional effect of the load which is limiting the current, the ACST switch withstands the voltage spikes up to 2 kV on top of the peak line voltage. The protection is based on an overvoltage crowbar technology. The ACST12 folds back safely to the on state as shown in *Figure 19*. The ACST12 recovers its blocking voltage capability after the surge and the next zero crossing current. Such a non repetitive test can be done at least 10 times on each AC line voltage polarity.





# Figure 18. Overvoltage ruggedness test circuit for resistive and inductive loads for IEC 61000-4-5 standards







# **3** Ordering information scheme

Figure 20.	Ordering	information	scheme
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Topology $T = Triac$ On-state rms current $12 = 12 A$ Sensitivity $10 = 10 mA$ $35 = 35 mA$ Voltage $7 = 700 V$		
T = Triac <u>On-state rms current</u> 12 = 12 A <u>Sensitivity</u> 10 = 10 mA 35 = 35 mA <u>Voltage</u>		
12 = 12 A Sensitivity 10 = 10 mA 35 = 35 mA Voltage		
Sensitivity           10 = 10 mA           35 = 35 mA           Voltage		
10 = 10 mA 35 = 35 mA <b>Voltage</b>		
35 = 35 mA <u>Voltage</u>		
Voltage		
7 = 700 V		
Package		
G = D <sup>2</sup> PAK T = TO-220AB		
T = TO-220AB		
Delivery mode		
TR = Tape and reel (DPAK) Blank = Tube (TO-220FPAB, DPAK)		



# 4 Package information

- Epoxy meets UL94, V0
- Recommended torque (TO-220AB): 0.4 to 0.6 N·m

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: <u>www.st.com</u>. ECOPACK<sup>®</sup> is an ST trademark.

Table 6. TO-220AB dimensions

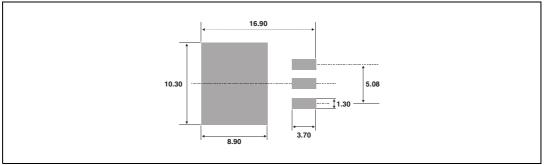
				Dimer	nsions	
		Ref.	Millin	neters	Inc	hes
			Min.	Max.	Min.	Max.
		А	4.40	4.60	0.173	0.181
	А	С	1.23	1.32	0.048	0.051
H2 ← Dia	C C	D	2.40	2.72	0.094	0.107
		Е	0.49	0.70	0.019	0.027
	L7	F	0.61	0.88	0.024	0.034
L6		F1	1.14	1.70	0.044	0.066
L2		F2	1.14	1.70	0.044	0.066
		G	4.95	5.15	0.194	0.202
	D ←	G1	2.40	2.70	0.094	0.106
L4		H2	10	10.40	0.393	0.409
F→ ←		L2	16.4	typ.	0.64	5 typ.
G1	M E	L4	13	14	0.511	0.551
G	→□	L5	2.65	2.95	0.104	0.116
G		L6	15.25	15.75	0.600	0.620
		L7	6.20	6.60	0.244	0.259
		L9	3.50	3.93	0.137	0.154
		М	2.6	typ.	0.102	2 typ.
		Diam.	3.75	3.85	0.147	0.151



			Dimensions					
		Ref.	Mi	illimete	ers		Inches	
			Min.	Тур.	Max.	Min.	Тур.	Max.
		Α	4.30		4.60	0.169		0.181
	<b>▲</b> →	A1	2.49		2.69	0.098		0.106
	C2→→←	A2	0.03		0.23	0.001		0.009
		В	0.70		0.93	0.027		0.037
L	C	B2	1.25	1.40		0.048	0.055	
		С	0.45		0.60	0.017		0.024
		C2	1.21		1.36	0.047		0.054
$\xrightarrow{B2}$		D	8.95		9.35	0.352		0.368
G		Е	10.00		10.28	0.393		0.405
	2mm min.	G	4.88		5.28	0.192		0.208
	FLAT ZONE	L	15.00		15.85	0.590		0.624
	V2	L2	1.27		1.40	0.050		0.055
	~ <b>∌</b> I ∖ *	L3	1.40		1.75	0.055		0.069
		R		0.40			0.016	
		V2	0°		8°	0°		8°

Table 7.D<sup>2</sup>PAK dimensions







# 5 Ordering information

Table 8.	Ordering information
Table 8.	Ordering information

Order code	Marking	Package	Weight	Base qty	Packing mode
ACST1210-7T		TO-220AB	2.3 g	50	Tube
ACST1210-7G	ACST12107	D <sup>2</sup> PAK	1.5 g	50	Tube
ACST1210-7GTR		D <sup>2</sup> PAK	1.5 g	1000	Tape and reel
ACST1235-7T		TO-220AB	2.3 g	50	Tube
ACST1235-7G	ACST12357	D <sup>2</sup> PAK	1.5 g	50	Tube
ACST1235-7GTR		D <sup>2</sup> PAK	1.5 g	1000	Tape and reel

# 6 Revision history

Table 9.	Document	revision	history
Table 9.	Document	164121011	mstory

Date	Revision	Changes
02-Dec-2008	1	First issue.
13-Apr-2010	2	Updated ECOPACK statement. Reformatted for consistency with other datasheets in this product class.
01-Jul-2010	3	Updated Figure 20.
07-Dec-2010	4	Updated Table 3.

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