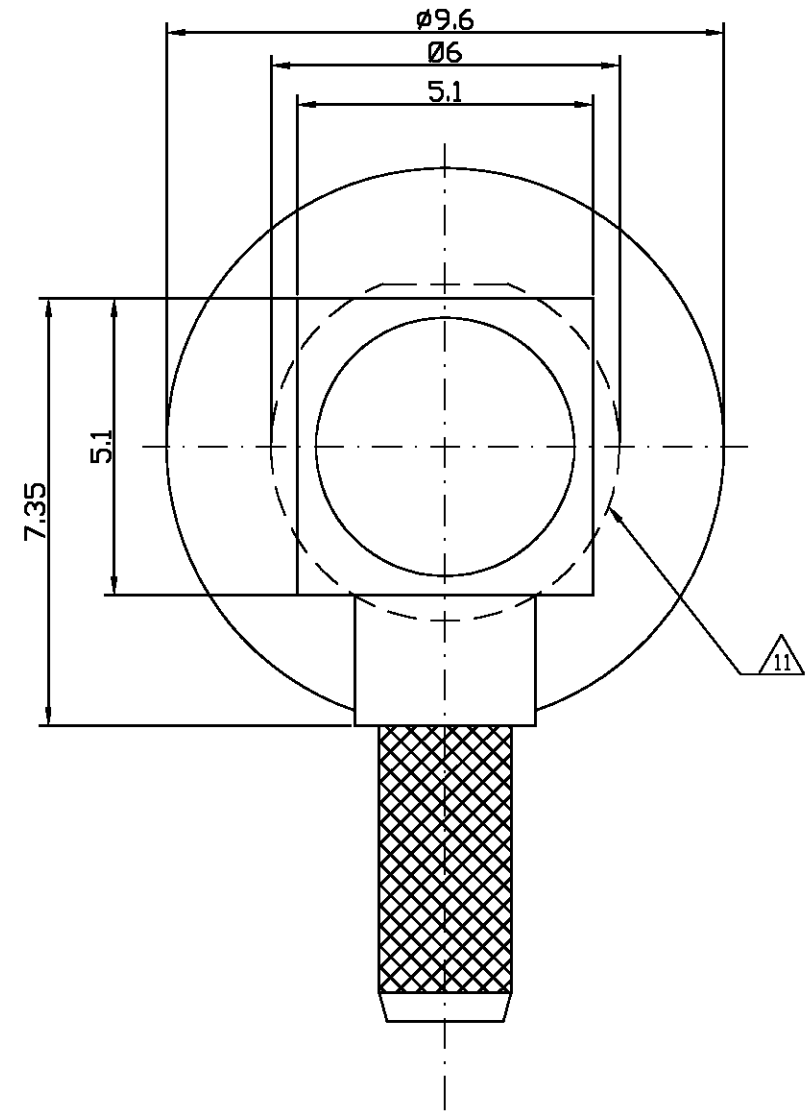
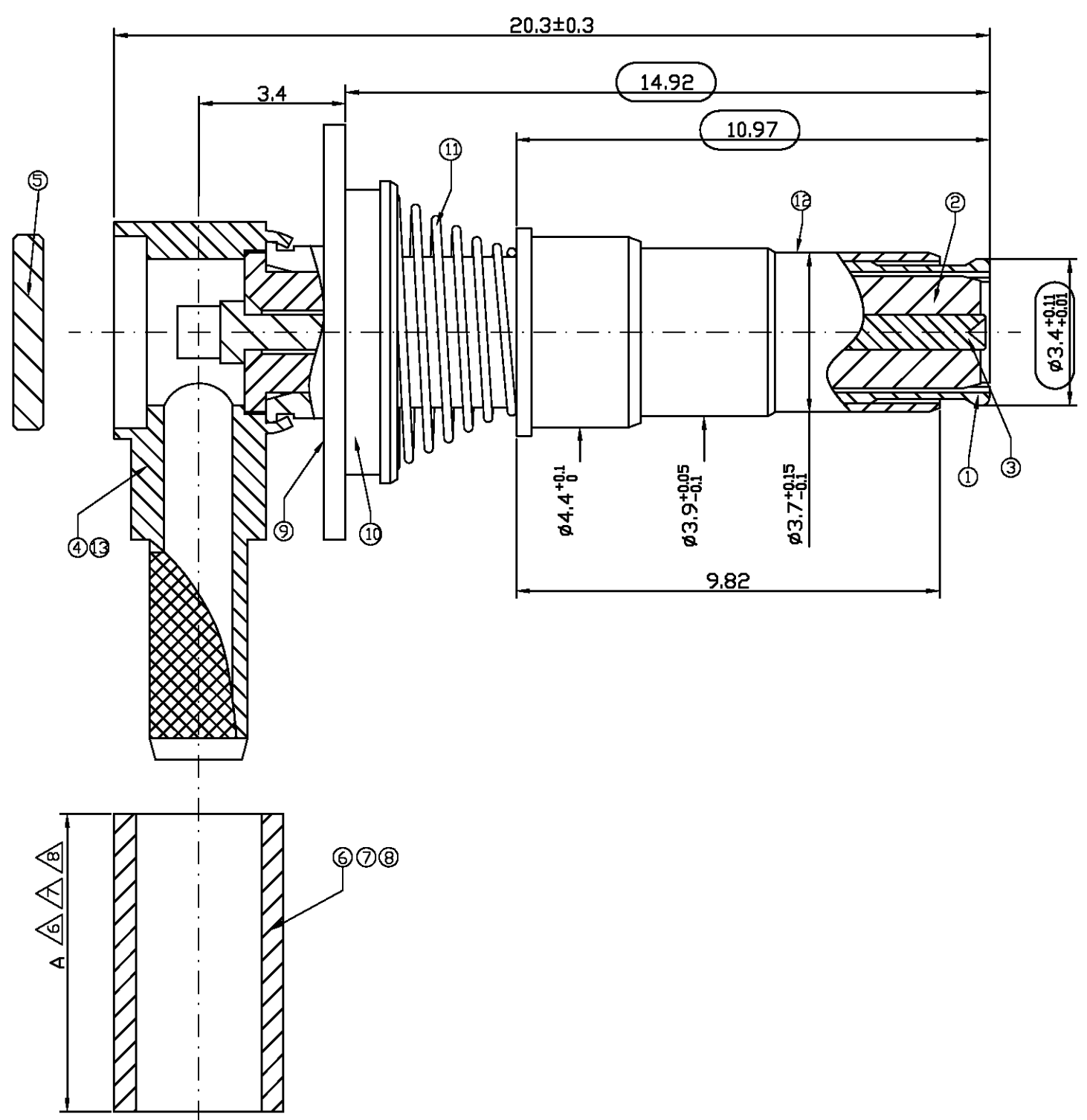


DRAWING NR. 619078

DO NOT SCALE THIS DRAWING	SPECIFICATIONS SUBJECT TO CHANGE	DRAWING VALID FROM	13/03	DRAWING PROTECTED BY © COPYRIGHT 1998
ARRETES NON COTEES PAS A L'ECHELLE	LES DONNEES TECHNIQUES PEUVENT ETRE CHANGEES	DESSIN VALABLE DEPUIS LE		AMP COMPANY, ALL RIGHTS RESERVED

REV.	CHANGE	DATUM	NAME
02	Note "This product has not completed validation testing"	21.11.00	Gendre O.
03	NEW DASHES -3 AND 5--3 FOR A NEW FERRULE	25.07.01	Gendre O.
04	TOLERANCE CHANGE ON $\phi 3.7$	19.12.01	Gendre O.
05	EW00 0031 02	14.02.02	Gendre O.
A	alternative shape of crimp end	28.03.03	Mattheuws
A1	REVISED PER ECO-09-026444	17DEC09	KK



ITEM NO.	PIECES	DESCRIPTION	MATERIAL	PLATING
-	-	-	-	-
		DRAWN BY	07.06.00	CHEKED BY
		K. DONNET		A. BOTTA

tyco Electronics		DSM AN AMP COMPANY ST MAURICE, SWITZERLAND	
DESCRIPTION COAXICON® SERIES MOBILE PHONE PROTECTED FRONT CONTACT CABLE PLUG LONG VERSION			C
COAXICON® SERIE TELEPHONE MOBILE PRISE FRONTALE PROTEGEE POUR CABLE LONGUE VERSION			
DIMENSIONS WITH ANY TOLERANCE		FORMAT	DRAWING NR.
± 0.2 ± 5°		A3	619078
SCALE	SHEET	REV.	
8:1	1 OF 2	A1	

DRAWING NR. 619078

4	3	2	1	REV.	CHANGE	DATUM	NAME
DO NOT SCALE THIS DRAWING	SPECIFICATIONS SUBJECT TO CHANGE	DRAWING VALID FROM 13/03	DRAWING PROTECTED BY © COPYRIGHT1998 AMP COMPANY, ALL RIGHTS RESERVED		SEE SHEET ONE OF A1		
ARRETES NON COTEES PAS A L'ECHELLE	LES DONNEES TECHNIQUES PEUVENT ETRE CHANGEES	DESSIN VALABLE DEPUIS LE					

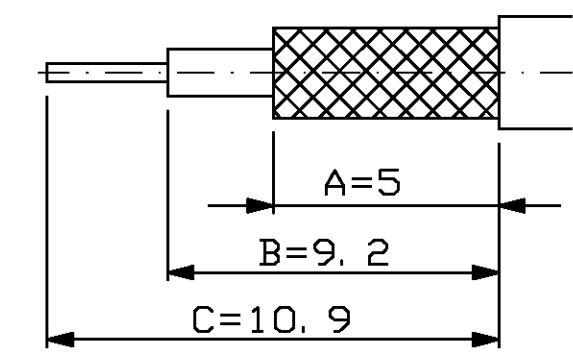
- △1 PLATING : 0.1-0.2µm Au
OVER MIDDLE 4.0µm NiP
PLAQUAGE : Au 0.1-0.2µm
SUR MOYEN 4.0µm NiP
- △2 Ni-PL., 2.0µm MIN.-4.0µm MAX. THK.
Plaquage Ni 2.0µm MIN.-4.0µm MAX. d'épaisseur
- △3 CABLE : RG 174
Cable : RG 174
- △4 1 CONNECTOR PACKED IN PLASTIC BAG
1 CONNECTEUR EMBALLE DANS UN SACHET PLASTIQUE
- △5 5x100 PARTS PACKED IN PLASTIC BAGS, EACH
SEPARATELY, ALL PACKED IN A CARD BOX
5x100 PIECES EMBALLEES SEPARATEMENT DANS UN SACHET
PLASTIQUE, TOUS EMBALLES DANS UNE BOITE EN CARTON

- △6 HAND CRIMPING TOOL FOR POS 6
PN 734537-2 (HEX3.25)
OUTIL DE SERTISSAGE A MAIN POUR POS 6
PN 734537-2 (HEX3.25)
- △7 HAND CRIMP TOOL FOR POS. 7
AMP-PN 354940-1 WITH AMP-PN 58425-2.
OUTIL DE SERTISSAGE A MAIN POUR POS. 7
AMP-PN 354940-1 AVEC AMP-PN 58425-2.
- △8 HAND CRIMP TOOL FOR POS. 8
TYCO PN 354940-1 (HEX. 3.84)
OUTIL DE SERTISSAGE A MAIN POUR POS. 8
TYCO PN 354940-1 (HEX. 3.84)
- 9 HANDTOOL TO CRIMP THE LID
(POS. 5) PN 726878-1
OUTIL DE SERTISSAGE A MAIN POUR LE
CAPUCHON (POS. 5) PN 726878-1

- △11 ALTERNATIVE ROUND SHAPE FOR CRIMP END
- △12 OBSOLETE PARTS: OBSOLETE
CIS STREAMLINING PER
D.RENAUD/D.SINISI

△10 CABLE RG 316d
CABLE: RG 316d

STRIPPING DIMENSIONS
DIMENSIONS DE DENUDAGE



1	-	-	-	↑	-	↑	13	SHELL ANGLE BOITIER D'ANGLE	CuZn/ZnAl	△2
1	1	1	1	↑	1	↑	12	SAFETY RING ANNEAU DE PROTECTION	CuZn	△2
1	1	1	1	↑	1	↑	11	SPRING RESSORT	INOX STEEL	
1	1	1	1	↑	1	↑	10	SPRING SUPPORT GUIDE RESSORT	CuZn	△2
1	1	1	1	↑	1	↑	9	WASHER RONDELLE	CuZn	△2
1	1	-	-	↑	-	↑	8	FERRULE A= 9,6 BAGUE DE SERTISSAGE △8	SFCu	△2
-	-	1	-	↑	1	↑	7	FERRULE A= 9,6 BAGUE DE SERTISSAGE △7	SFCu	△2
-	-	-	1	↑	-	↑	6	FERRULE A=6,9 BAGUE DE SERTISSAGE △6	SFCu	△2
1	1	1	1	↑	1	↑	5	LID CAPUCHON	CuZn	△2
-	1	1	1	↑	1	↑	4	SHELL ANGLE BOITIER D'ANGLE	CuZn/ZnAl	△2
1	1	1	1	↑	1	↑	3	CENTER CONTACT CONTACT CENTRAL	CuZn	△1
1	1	1	1	↑	1	↑	2	DIELECTRIC DIELECTRIQUE		
1	1	1	1	↑	1	↑	1	OUTER SHELL CONTACT EXTERIEUR	Phosphorbronze	△1
5--4	5--3	5--2	5--1	-3	-2	-1	ITEM NO.	DESCRIPTION	MATERIAL	PLATING

tyco Electronics	DSM AN AMP COMPANY ST MAURICE, SWITZERLAND
DESCRIPTION COAXICON® SERIES MOBILE PHONE PROTECTED FRONT CONTACT CABLE PLUG LONG VERSION	
C	
COAXICON® SERIE TELEPHONE MOBILE PRISE FRONTALE PROTEGEE POUR CABLE LONGUE VERSION	
DIMENSIONS WITH ANY TOLERANCE ± 0.2	FORMAT A3
SCALE 10:1	DRAWING NR. 619078
SHEET 2 OF 2	REV. A1

DRAWN BY
K. DONNET
07.06.00
CHEKED BY
A. BOTTA
07.06.00