



## WSW SCN M1 1,0mm, 100g, Sn0,6Cu0,05Ni3,5%

Product number: T0051404699  
SCN M1 Solder Wire, Ø 1,0mm, 100g

- Diameter: 1.0 mm / 0.039 inch, Weight: 100 g / 3.527 oz
- Alloy Sn99.3Cu0.6Ni0.05, Flux content 3.5%
- Silver free alloy = cost effective
- Guaranteed 100% continuous flux core
- Higher strength due to nickel compared to other silver-free alloys.
- Reduced Fe leaching to increase tip life time and reduce tip consumption by up to 70%.
- Very fast wetting even on difficult surfaces, as dirty and oxidized materials
- High soldering temperatures possible with excellent melting characteristics
- Solder joint shines (perfect optics)
- Reduced splash of flux & No-Clean flux



source images

### The Perfect Solder Joint.

Designed to enhance the quality of all your soldering jobs, Weller WSW increases productivity, and optimizes your soldering performance. With a guaranteed 100% continuous flux core, combined with pure first metal melting, WSW enables long-term, highly durable solder joints without cracking, even on difficult surfaces.

# WSW SOLDER WIRE THE PERFECT SOLDER JOINT



### PERFORMANCE & PRODUCTIVITY

Optimized performance with a guaranteed and consistent 100% continuous flux core



### LOW TOTAL COST OF OWNERSHIP

Up to 70% less reduced tip consumption and provide a low total cost of ownership by saving labor time & resources due a higher productivity



### QUALITY SOLDER JOINTS

Long-term, highly durable soldering joints that will not crack, even on difficult surfaces



### TIP WETTING



Fast and homogeneous wetting due to 100% continuous flux core

### REDUCED SPLASH



Increase direct user safety as well as workplace cleanliness

### FLOW & HEAT PERFORMANCE



Patented alloys guarantees optimal results

### MAXIMUM FLEXIBILITY



Wide range of alloys and fluxes as well as various wire diameter



## Technical Data

Alloy	Sn0.6Cu0.05Ni
Solder wire Ø mm	1.0
Solder wire Ø Inch	0.039
Temperature range °C	228-229
Temperature range °F	442,4-444,2
Flux proportion	3.5%
Total length solder wire in yard	22.97
Reduced Splash	on
Use of 100% first melt for production	on
No-clean solder wire (no residual flux cleaning necessary)	on
Halide containing	on
Halide free	---
WSW category	Leadfree solder wire
100% continuous flux core	on
Flux classification	M1
Total length solder wire in m	21.01m
RoHS compliant	on
Weight in g	100
Weight in oz	3.5274
Dimensions W x L x H	63 x 65
Dimensions L x W x H (inches)	2.4803 x 2.5590