# **CUI** DEVICES

**date** 10/04/2019

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SERIES: SJ2-2542X-SMT | DESCRIPTION: AUDIO JACK

#### **FEATURES**

- multiple switch configurations
- low profile design
- reflow solder compatible
- surface mount





# **PART NUMBER KEY**

# SJ2-2542 X X - SMT-TR

Base Number

# Conductors: 4 = 4

Switch Options: A = no switch

B = tip switch

C = ring switch
D = tip & ring switch

Package Style: SMT = surface mount Packaging:

TR = Tape & Reel

# **SPECIFICATIONS**

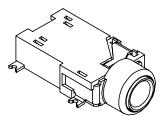
parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	А
contact resistance <sup>1</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	$m\Omega$
insulation resistance	at 500 Vdc	100			МΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note:

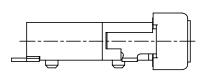
- 1. When measured at a current of less than 100 mA/1 kHz
- 2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

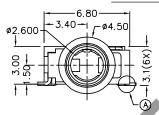
# **MECHANICAL DRAWING**

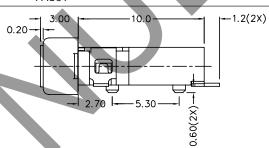
units: mm tolerance:  $X.X \pm 0.2 \text{ mm}$  $X.XX \pm 0.10 mm$ X.XXX ±0.050 mm PCB: ±0.05 mm

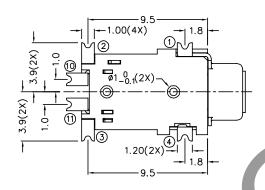


	MATERIAL	PLATING
terminal 1	brass	gold flash
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	copper alloy	silver
terminal 10	brass	silver
terminal 11	brass	silver
plastic	PA10T	

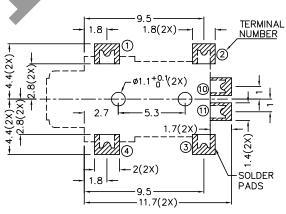




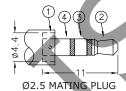








Recommended PCB Layout Top View



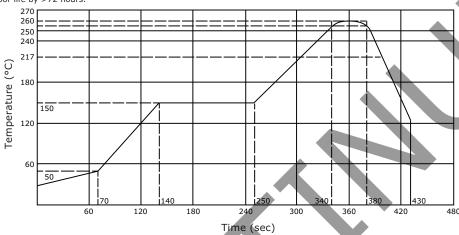
Model No.	SJ2-25424A-SMT	SJ2-25424B-SMT	SJ2-25424C-SMT	SJ2-25424D-SMT	
Schematic	01 04 03 02	01 04 03 010 02	01 03 011 02	01 04 03 011 010 02	
PIN					
1	outer ring	outer ring	outer ring	outer ring	
2	tip	tip	tip	tip	
3	ring	ring	ring	ring	
4	sleeve	sleeve	sleeve	sleeve	
10	NP	tip switch	NP	tip switch	
11	NP	NP	ring switch	ring switch	

# **SOLDERABILITY**

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>1</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>2</sup>	parts in reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 72 hours parts removed from reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 10	) hours			

Note:

- 1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
- 2. When exceeding floor life by >72 hours.

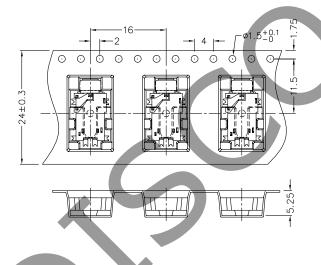


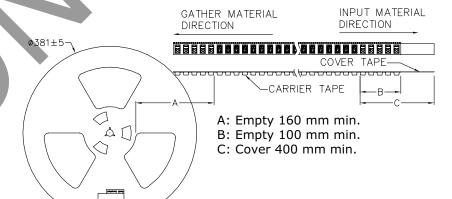
# **PACKAGING**

units: mm

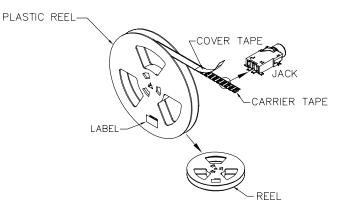
Reel Size: Ø381 mm

Reel QTY: 1,000 pcs per reel





-LABEL



#### **REVISION HISTORY**

rev.	description	date
1.0	initial release	12/07/2016
1.01	added storage and drying conditions	06/07/2017
1.02	brand update	10/04/2019

The revision history provided is for informational purposes only and is believed to be accurate.



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