

SIPLUS IPC 427E based on 6AG4141-5BG37-0FA0 with conformal coating, 0...+55 °C, HD graphic onboard, 4x USB V3.0 (high current), PCIe (optional), 24 V DC power supply Core i5-6442EQ; 3x Gbit Ethernet (IE/PN); DIN-rail mounting; 8 GB and NVRAM; 2x RS232/485; without PCIe; Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Celeron, I3 and I5, without exchangeable mass storage;

General information	
Product type designation	IPC427E
Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Processor	
Processor type	Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB cache)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; ≥ 80 GB, optional ≥ 160 GB
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> free slots 	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
<ul style="list-style-type: none"> Number of PCI slots 	2; Optional
<ul style="list-style-type: none"> Number of compact flash slots 	2; CFast
Interfaces	
Number of PROFINET interfaces	1; 3 ports (incl. switch)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 485 / 422; switchable)
Video interfaces	
<ul style="list-style-type: none"> Graphics interface 	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> Industrial Ethernet interface 	3x Ethernet (RJ45)
<ul style="list-style-type: none"> — 100 Mbps 	Yes
<ul style="list-style-type: none"> — 1000 Mbps 	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> Temperature monitoring 	Yes
<ul style="list-style-type: none"> Watchdog 	Yes
<ul style="list-style-type: none"> Status LEDs 	Yes
<ul style="list-style-type: none"> Monitoring function via network 	Optional
EMC	
Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> Interference immunity against discharge of static electricity 	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2

Interference immunity against high-frequency electromagnetic fields	
<ul style="list-style-type: none"> Interference immunity against high frequency radiation 	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> Interference immunity on supply cables Interference immunity on signal cables >30m Interference immunity on signal cables < 30m 	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
<ul style="list-style-type: none"> asymmetric interference symmetric interference 	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
<ul style="list-style-type: none"> Interference immunity to magnetic fields at 50 Hz 	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
<ul style="list-style-type: none"> Interference emission via line/AC current cables 	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP (at the front)	IP20
IP (rear)	IP20
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> min. max. 	0 °C; = Tmin (incl. condensation/frost) 55 °C; = Tmax
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> Installation altitude above sea level, max. Ambient air temperature-barometric pressure-altitude 	5 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
<ul style="list-style-type: none"> With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *
Remark	
<ul style="list-style-type: none"> — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> Coatings for printed circuit board assemblies acc. to EN 61086 Protection against fouling acc. to EN 60664-3 Military testing according to MIL-I-46058C, Amendment 7 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI
Dimensions	
Width	262 mm
Height	139.7 mm
Depth	55.5 mm
last modified:	11/13/2021 

