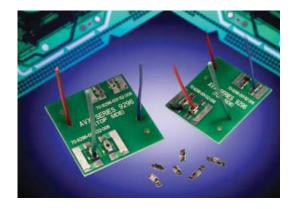
22-26 AWG: 70-9296

General Information





KYOCERA AVX continues to develop innovative connectors for the industrial electronics market that provide significant benefits over existing, outdated connector solutions. The latest release is single vertical Wire-to-Board (WTB) contacts that provide cost effective, yet robust discrete wire termination without the expense of an insulator and assembly costs. This new family of top and bottom entry contacts compliments the existing vertical poke home connectors already on the market, providing a lower cost solution without jeopardizing performance.

The new contacts support both solid and stranded wires ranging from 26AWG down to 22AWG and current ratings as high as 8 amps. Due to the mechanical stiffness of the small contact, 26AWG stranded wires may need to be pre-tinned to facilitate insertion. The set of four contacts provide both top and bottom entry for FR4 and metal core printed circuit boards.

APPLICATIONS

- · Machine Controls: motors, drives, solenoids, sensors, fans and
- Commercial Buildings: controls, security, fire and sensors
- · Smart Grid: meters, breakers and panels
- SSL/LED; bulbs, fixtures, signage and streetlights
- Application notes: refer to 201-01-175

FEATURES AND BENEFITS

- · Dual Beam contact provides maximum mechanical stability and wire retention
- Tape and reel packaged for automated SMT placement
- · Staged current rating based on AWG, maximum is 8A (22AWG)
- Increased functionality with the single contact placement: multiple contacts and/or specific individual locations

ELECTRICAL

- Voltage Rating: 300V Based on placement distance
- Current Rating: See matrix below

ENVIRONMENTAL

Operating Temperature: -40°C to +125°C

MECHANICAL

- · Contact Material: Phosphor Bronze
- · Contact Plating: Tin over Nickel
- · Durability: 5 Cycles

HOW TO ORDER





Contact Style

| Code | Contact Location | Wire Insertion Direction | Recommended For Board Type | Wire Gauges* |
|------|---------------------|-----------------------------|----------------------------|-----------------|
| 102 | Top Side | Bottom Entry | FR4 | 22 AWG - 26 AWG |
| 112 | Through Board | Top Entry | FR4 | 22 AWG - 26 AWG |
| 122 | Top Side | Bottom Entry | Metal Based | 22 AWG - 26 AWG |
| 132 | Through Board | Top Entry | Metal Based | 22 AWG - 26 AWG |

⁰⁰⁶ **Plating Options** 006 = Pure Tin All Over



CURRENT RATING

| Γ | 22AWG | 24AWG | 26AWG |
|---|-------|-------|-------|
| | 8A | 6A | 5A |

Certification: UL File #E90723

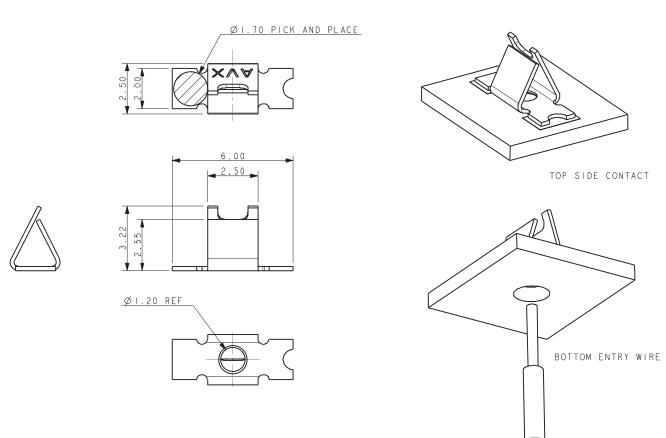
^{* 26} AWG stranded wires may require tinning to aid insertion.

22-26 AWG: 70-9296

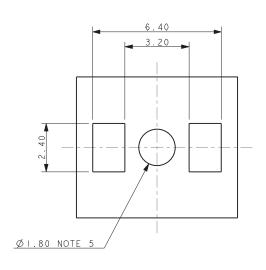
Top Side Contact - Bottom Entry Wire (FR4 Board)



70-9296-001-102-006 9296 VERTICAL MOUNT SMT CONTACT **TOP SIDE CONTACT - BOTTOM ENTRY WIRE (FR4 BOARD)**

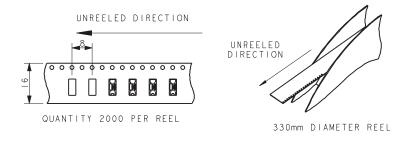


SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS ON TOP SIDE OF BOARD, WIRE INSERTED FROM UNDERSIDE OF BOARD.
- 2. STYLE RECOMMENDED FOR FR4 BOARDS WHERE ADDITIONAL CLEARANCE REQUIRED TO CONTACTS AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE FOR WIRE INSERTION.
- 6. PACKING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 121.
- 8. WIRE SIZES REFER TO PAGE 116.
- 9. GENERAL TOLERANCE ±0.10.
- 10. UL REFERENCE E90723 (US AND CANADA).

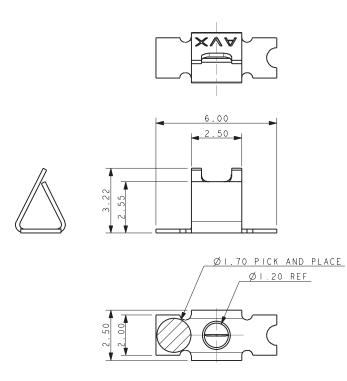


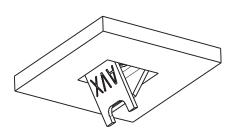
22-26 AWG: 70-9296

Through Board Contact - Top Entry Wire (FR4 Board)

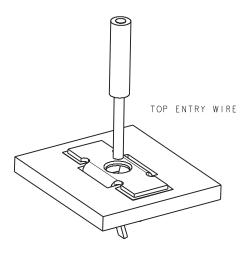


70-9296-001-112-006 9296 VERTICAL MOUNT SMT CONTACT THROUGH BOARD CONTACT - TOP ENTRY WIRE (FR4 BOARD)

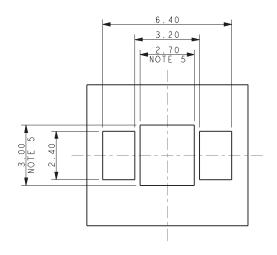




THROUGH BOARD CONTACT

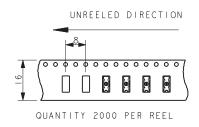


SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS THROUGH THE BOARD, WIRE INSERTED FROM TOP SIDE OF
- 2. STYLE RECOMMENDED FOR FR4 BOARDS WHERE ADDITIONAL CLEARANCE REQUIRED TO CONTACT AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE DIMENSIONS FOR CONTACT.
- 6. PACKING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 121.
- 8. WIRE SIZES REFER TO PAGE 116.
- 9. GENERAL TOLERANCE ±0.10.
- 10. UL REFERENCE E90723 (US AND CANADA).





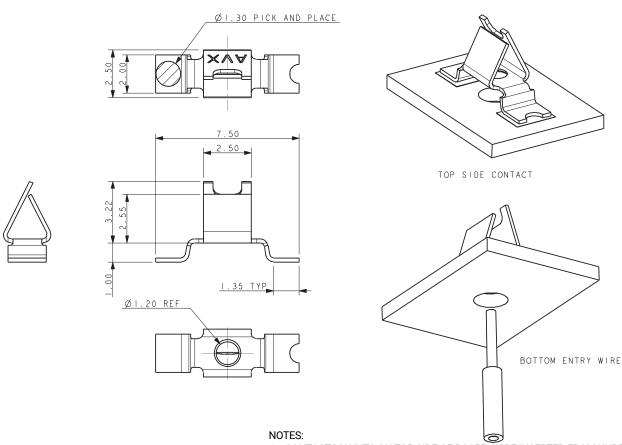
330mm DIAMETER REEL

22-26 AWG: 70-9296

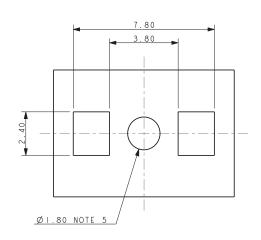
Top Side Contact - Bottom Entry Wire (Metal Board)



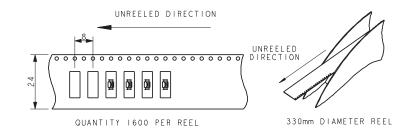
70-9296-001-122-006 9296 VERTICAL MOUNT SMT CONTACT **TOP SIDE CONTACT – BOTTOM ENTRY WIRE (METAL BOARD)**



SUGGESTED PCB LAYOUT



- 1. CONTACT MOUNTS ON TOP SIDE OF BOARD, WIRE INSERTED FROM UNDERSIDE
- 2. STYLE RECOMMENDED FOR METAL CLAD BOARDS WHERE ADDITIONAL CLEARANCE REQUIRED TO CONTACTS AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-150.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE FOR WIRE INSERTION.
- 6. PACKING IN TAPE AND REEL, 1600 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 121.
- 8. WIRE SIZES REFER TO PAGE 116.
- 9. GENERAL TOLERANCE ±0.10.
- 10. UL REFERENCE E90723 (US AND CANADA).

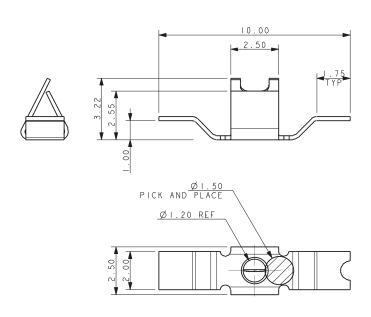


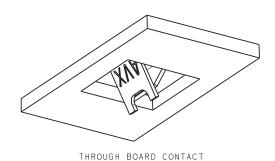
22-26 AWG: 70-9296

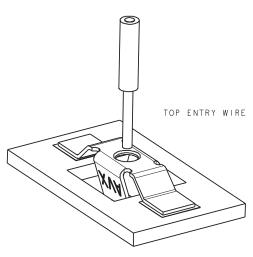
Through Board Contact - Top Entry Wire (Metal Board)



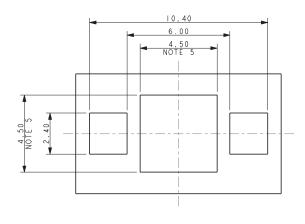
70-9296-001-132-006 9296 VERTICAL MOUNT SMT CONTACT THROUGH BOARD CONTACT - TOP ENTRY WIRE (METAL BOARD)





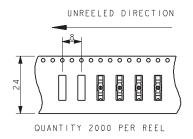


SUGGESTED PCB LAYOUT



NOTES:

- 1. CONTACT MOUNTS ON TOP SIDE OF BOARD, WIRE INSERTED FROM UNDERSIDE OF BOARD.
- 2. STYLE RECOMMENDED FOR METAL CLAD BOARDS WHERE ADDITIONAL CLEARANCE REQUIRED TO CONTACTS AND MOUNTING PADS.
- 3. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-161 AND APPLICATION NOTES 201-01-175.
- 4. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 5. HOLE FOR WIRE INSERTION.
- 6. PACKING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 7. FOR WIRE TRIM DETAILS REFER TO PAGE 121.
- 8. WIRE SIZES REFER TO PAGE 116.
- 9. GENERAL TOLERANCE ±0.10.
- 10. UL REFERENCE E90723 (US AND CANADA).





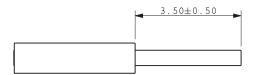
330mm DIAMETER REEL

22-26 AWG: 70-9296

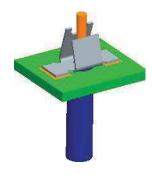
Wire Trim Details



9296 VERTIAL MOUNT SMT CONTACT **WIRE TRIM DETAILS**



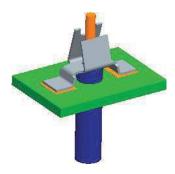
WIRE STRIP LENGTH, ALL STYLES



70-9296-001-103-006



70-9296-001-113-006



70-9296-001-123-006



70-9296-001-133-006

NOTES:

- 1. FOR FULL ASSEMBLY PROCEDURE REFER TO APPLICATION NOTES 201-01-175.
- 2. THE SAME WIRE STRIP LENGTH APPLIES TO ALL STYLES.
- 3. STRANDED WIRES SHOULD BE TWISTED TO PREVENT SINGLE STRANDS BECOMING DETACHED WHEN INSERTED INTO CONTACT.
- 4. SUITABLE FOR SOLID AND STRANDED WIRES 22AWG, 24AWG AND 26AWG. STRANDED WIRES 26AWG MAY REQUIRE TINNING TO AID INSERTION.