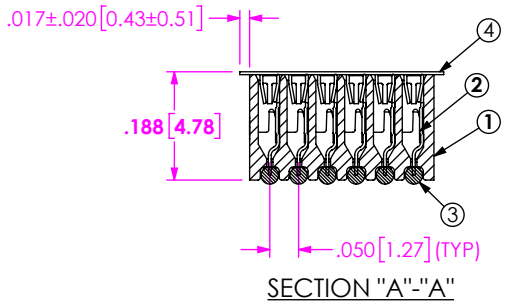
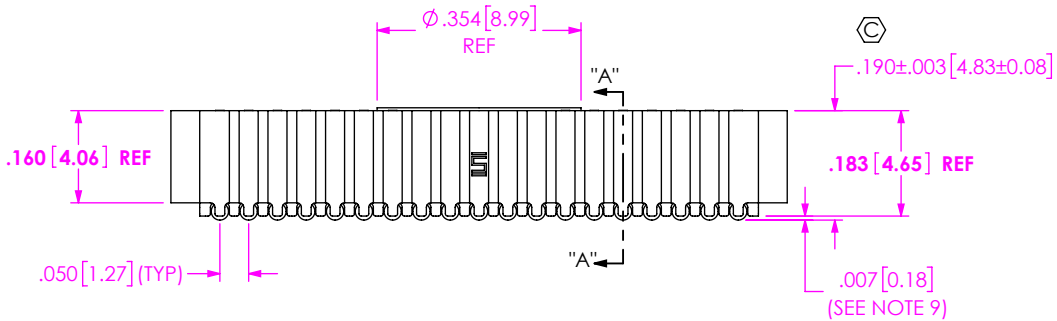
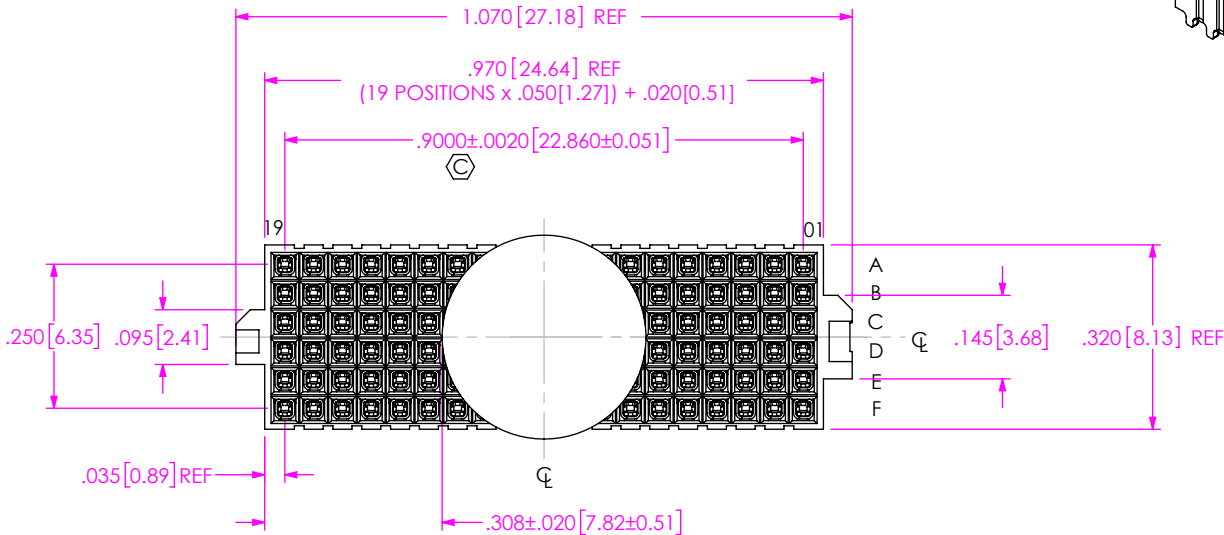
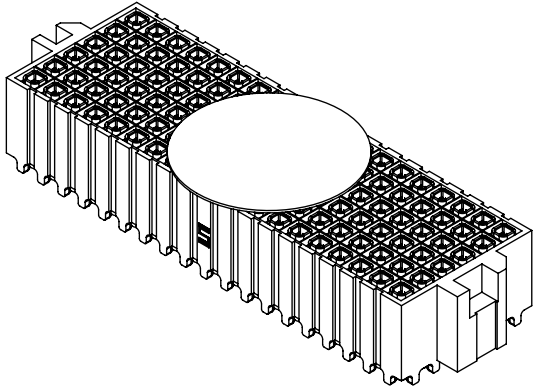


DO NOT SCALE FROM THIS PRINT

- A** NOTES:
- CONNECTOR HEIGHT NOT AVAILABLE AS STANDARD.
 - ⊙ REPRESENTS A CRITICAL DIMENSION.
 - CONTACT TO BE FLUSH $\pm .002$ [0.05] TO BE MEASURED AT ALL 4 CORNERS. DO NOT MEASURE ON THE BREAK-OFF SURFACE.
 - PARTS TO BE PACKAGED IN TAPE & REEL. FOR QUANTITIES LESS THAN 125 PCS, NO TRAILER OR LEADER WILL BE SUPPLIED.
 - NOTE DELETED.
 - MINIMUM PUSHOUT FORCE: .5 LB
 - ONE REEL MINIMUM PLATING REQUIREMENT (85,000 CONTACTS PER REEL).
 - ALL DIMS TO BE SYMMETRICAL ABOUT THE CENTERLINE WITHIN $\pm .001$ [0.03].
 - MAXIMUM VARIATION BETWEEN SOLDERBALLS: .0025[0.064]
 - REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.
 - THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE $.025 \pm .005$ [0.64 \pm 0.13].
 - SOLDER JOINTS TO BE INSPECTED PER IPC SPECIFICATION 12.2.12 (IPC-A-610C).



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-167045-01-B	1.0000	LCP, COLOR: BLACK
2	ASP-190171-02-P-H-SUB	114.00	PHOS BRONZE
3	SDB-030-9653	114.00	96.5% Sn /3% Ag/.5% Cu
4	K-DOT-.354-.469-.005	1.0000	POLYIMIDE FILM
5	CT-ASP1949MS	.00222	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: $\pm .01$ [0.3]
 .XXX: $\pm .005$ [0.13]
 .XXXX: $\pm .0020$ [0.051]

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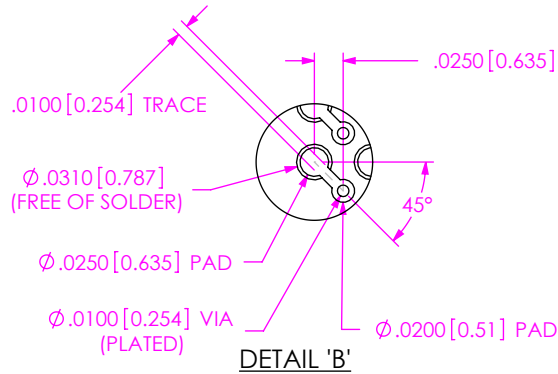
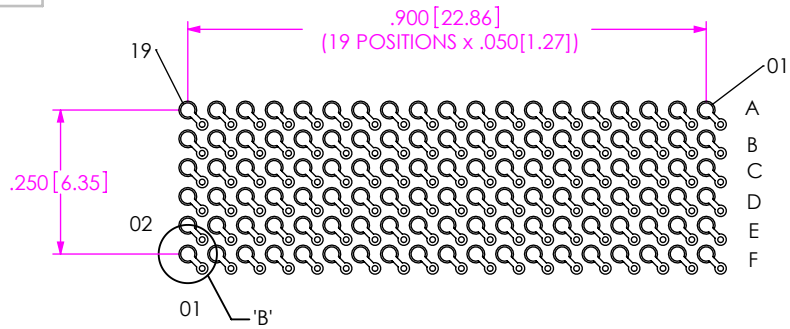
520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 3:1
 PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000003 GOLD OVER .000050 NICKEL

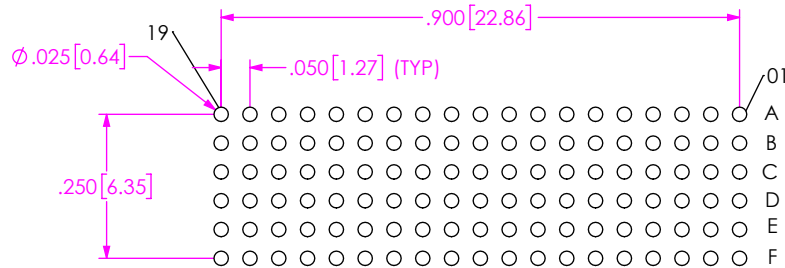
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DWG. NO. ASP-189983-02

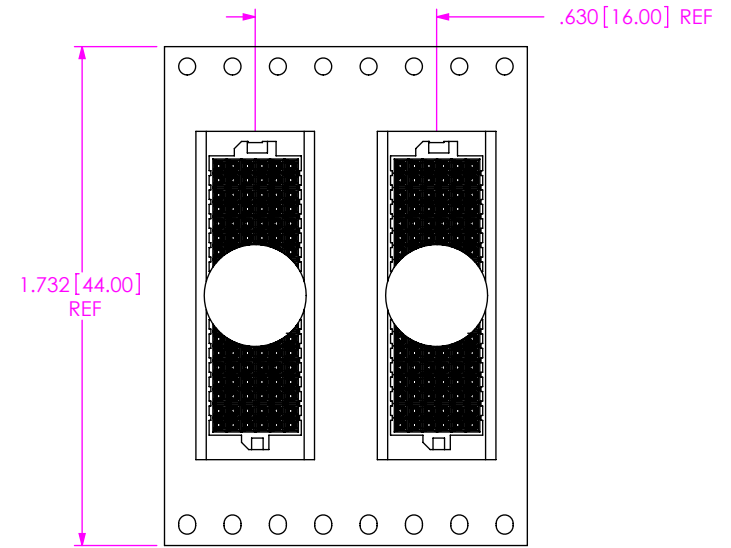
BY: J. BROWNING 11/04/2015 SHEET 1 OF 2



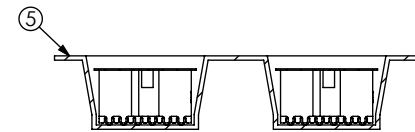
RECOMMENDED MAIN BOARD LAYOUT



RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .006 [0.152] THICK



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED →



PACKAGING VIEW

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e-Mail: info@SAMTEC.com code 55322

SHEET SCALE: 3:1

DESCRIPTION: LEAD FREE VITA ASSEMBLY

DWG. NO. ASP-189983-02