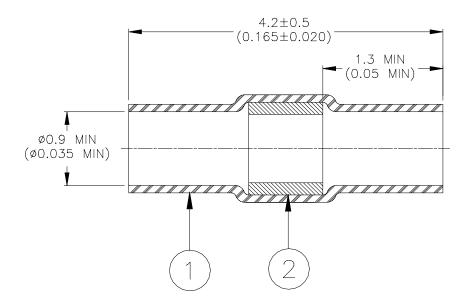
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- 1. This part is designed to attach two leads having a combined diameter between 0.58 and 0.89 (0.023 and 0.035).
- 2. Part may be installed using Raychem approved heaters.

tyco Electronics	300 0	Constitu	onics Corporation ttional Drive CA 94025 USA	RAYCHEM	SOLDERSLEEVE DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-110-0213			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: 1 ROUGHNE MICRON		Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 06-July-00		DOC ISSUE: 1	
DRAWN BY: M. FORONDA		REPLACES: N/A		DCR NUMBER: D990732	PROD. REV.:	SCALE: None	SIZE: A	SHEET: 1 of 1