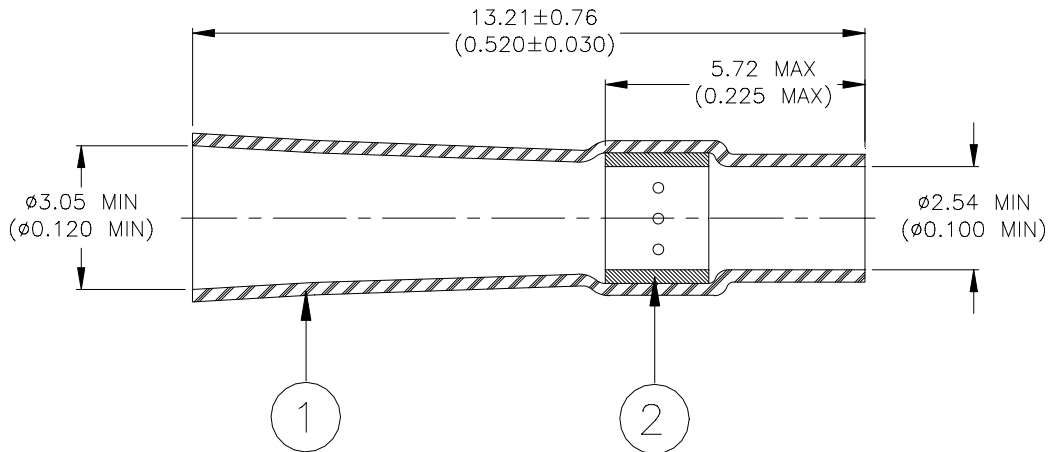


SPECIFICATION CONTROL DRAWING



MATERIALS

1. **INSULATION SLEEVE:** Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. **SOLDER PREFORM WITH FLUX:**
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 3.81 (0.150) or greater center spacing.
 Wire Accommodation:
 Single wire:
 Jacket O.D.: 2.54 (0.100) max.
 Wire Gauge: 22 – 18
 Two wires:
 Jacket O.D.: 1.27 (0.050) max.
 Wire Gauge: 26 - 22
 Connector Terminal:
 Max. Width: 2.54 (0.100)
 Min. Height: 6.35 (0.250)
2. Sleeve will recover to 1.27 (0.050) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawing: D-704-05, 3.96 (0.156) centers.

		Wire and Harnessing Products		TITLE: SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL , 2.54 (0.100) I.D.			
<small>307 Constitution Drive Menlo Park, CA 94025, USA</small>				DOCUMENT NO.: D-128-04			
<small>Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.</small>				<small>DCR NUMBER:</small> D010032		<small>REPLACES:</small> N/A	
<small>TOLERANCES:</small> 0.00 N/A 0.0 N/A 0 N/A	<small>ANGLES: N/A</small> <small>ROUGHNESS IN MICRON</small>	<small>Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.</small>		<small>DOC ISSUE:</small> 1	<small>SCALE:</small> None	<small>SIZE:</small> A	<small>SHEET:</small> 1 of 1
<small>DRAWN BY:</small> M. FORONDA	<small>DATE:</small> 08-Feb.-01	<small>PROD. REV.</small> A					

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