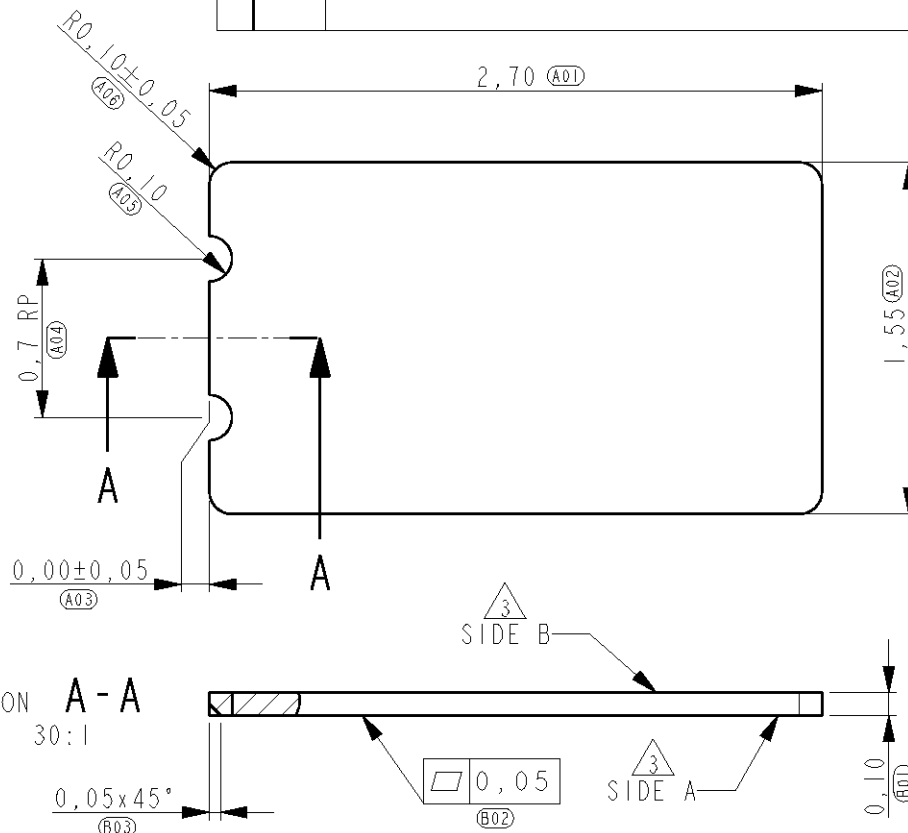


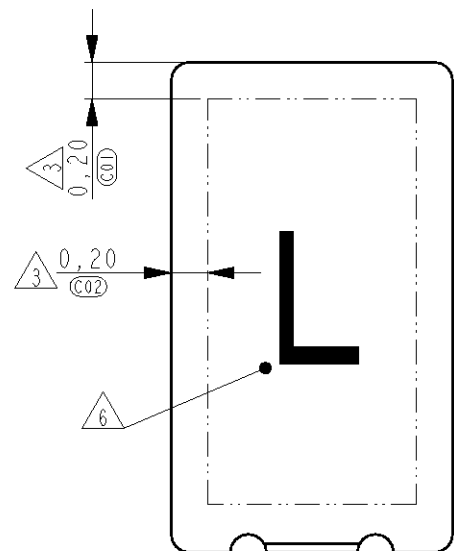
LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
H	-	A	RELEASE FOR PRODUCTION	29FEB2008	PW	DH
		B	ECR-11-006667	19APR2011	PW	DH



SECTION A - A
SCALE 30:1

NOTES:

- 1 PART NUMBER AS SHOWN: 1982534-3.
- 2 DRAWING REPRESENTS PART VERSION "VI"
- 3 PLATING:
1,27µm MIN. NICKEL ALL OVER.
SIDE A (SOLDER SURFACE): 0,05 - 0,20µm GOLD.
0,40µm MAX. GOLD AT 0,20mm FROM THE EDGE.
SIDE B (CONTACT SURFACE): 0,50µm MIN. GOLD.
- 4 NMP CODE: 5900017.
- 5 PRODUCTS PASS 2 HOUR ACID TEST ACC. TO NOKIA SPECIFICATION DTY08136-EN.
- 6 SOLDER SURFACE MARKED WITH SMALL STAMPED LETTER "L" FOR IDENTIFICATION OF PLATED SURFACE.



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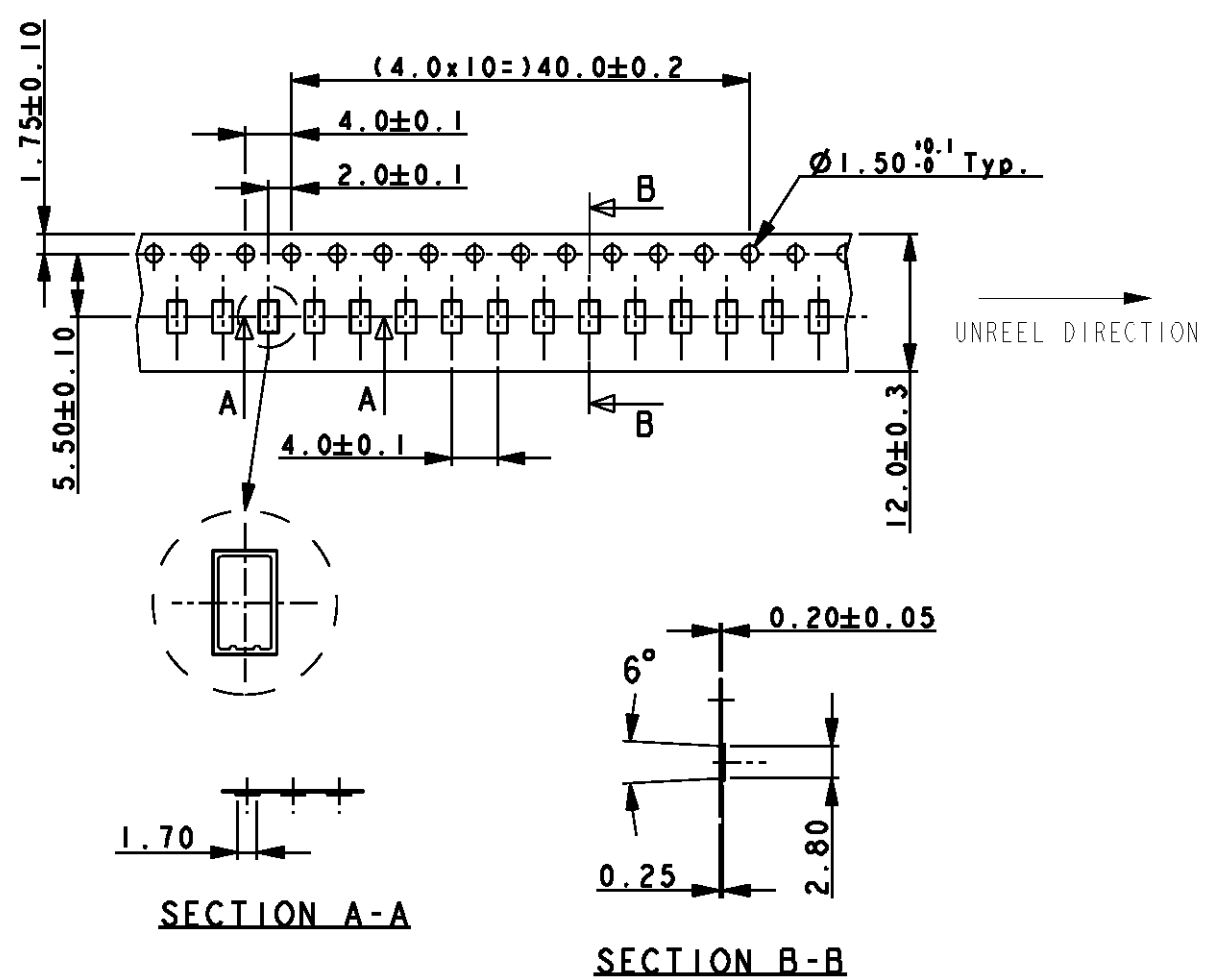
BY -

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DIMENSIONS: mm	DWN P.Willems	04-MAY-07	MATERIAL Cu ALLOY	FINISH 3 -		
	CHK H.d.Otter	04-MAY-07	TE Connectivity			
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D.Halberstadt	04-MAY-07			NAME SOLDER PAD	
0 PLC ±-	PRODUCT SPEC	-	SIZE A 4	CAGE CODE 00779	DRAWING NO C-1982534	RESTRICTED TO -
1 PLC ±0,2	APPLICATION SPEC	-	WEIGHT 3,6 mg	CUSTOMER DRAWING		SCALE 30:1
2 PLC ±0,1				SHEET 1	OF 2	REV B
3 PLC ±-						
4 PLC ±-						
ANGLES ±-						


LOC H	DIST -	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



NOTES:

- 1 REEL DIMENSIONS: 330x100x12,4mm.
- 2 QUANTITY PER REEL: 20000 PIECES.

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DIMENSIONS: mm	DWN P.Willems	04-MAY-07	MATERIAL	Cu ALLOY	FINISH	-
	CHK H.d.Otter	04-MAY-07	 TE Connectivity			
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D.Halberstadt	04-MAY-07				
0 PLC ±-	PRODUCT SPEC	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
1 PLC ±0,2	APPLICATION SPEC	-	A 4	00779	©-1982534	-
2 PLC ±0,1	WEIGHT	3,6 mg	CUSTOMER DRAWING		SCALE	30:1
3 PLC ±-					SHEET	2 OF 2
4 PLC ±-					REV	B
ANGLES ±-						