

CAGE CODE  
00779

CUSTOMER AND ASSEMBLY DRAWING

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AMP 1281-1 (6/68)

TYPE  
MINIATURE QUICK CHANGE APPLICATOR  
END FEED

AMP INCORPORATED  
HARRISBURG, PENNA.

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

428 APPLICATOR PARTS LIST

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453805-1
2	SPACER - INSULATION		
3	INSULATION CRIMPER		
4	PIN - CRIMPER		
5	SHEAR BLADE SPACER	1	1-210611-7
6	HOLD DOWN		
7	SHEAR BLADE	1	1-210650-3
8	ANVIL	1	2-210651-9
9	FRONT SHEAR PLATE	1	210612-5
10	SHEAR PLATE SPACER	2	210615-3
11	REAR SHEAR PLATE	1	210614-1
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15			
16	SPRING - FEED RETURN	1	3-22287-0
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	451217-1
19	REAR - STRIP GUIDE	1	451217-1
20	DRAG - STOCK	1	210637-1
21	DRAG LEVER	1	210636-1
22	DRAG SPRING	1	7-22282-5
23	PLATE - STRIP HOLD		
24	STRIP GUIDE PLATE	1	210618-2
25	BASE BLOCK	1	210617-1
26	BASE PLATE	1	210652-1
27	STRIPPER	1	210639-1
28	RETAINING PLATE		
29	SHOULDER SCREW		
30	ANCHOR SPACER	1	690153-1
31	SPACER - BASE BLOCK		
32	Spacer, Stripper	1	1-690151-3
33	Spacer, Strip Guide	2	451218-1
34			
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22180-5
37	DISC-WIRE	1	2-455829-3
38	DISC-INSULATION		
39	SPRING-COMPRESSION	1	690170-1
40	BALL STEEL	1	23211-6
41	DISC SPACER	1	690223-1
42	WASHER RAM	1	690124-1

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED *	1	690125-1
44	RAM	1	690176-1
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.		
47	SCREW-SHOULDER		
48	CAM	1	238015-1
49	CRIMPER BOLT	1	7-21002-9
50			
51			
52	LEVER-TERMINAL	1	210634-1
53	FEED FINGER	1	210635-1
54	FEED FINGER SPRING	1	691199-1
55	FEED FINGER PIN	1	210624-1
56			
57			
58	HOUSING	1	151232-1
59	CAP	1	210621-1
60	WEAR PLATE	1	210815-1
61	ROD-FEED	1	210631-1
62	ROLLER-CAM	1	210658-1
63	PIN-CAM ROLLER	1	210659-1
64	SCREW-ADJ.	1	210632-1
65	BLOCK-PIVOT	1	210629-1
66	LEVER-INTERMEDIATE	1	210630-1
67	BUSHING	1	210633-1
68	SHAFT-PIVOT	1	210626-1
69	PLATE ADJ.	1	210628-1
70	HEX NUT	1	22594-8
71	SPACER	1	690517-1
72	Spring Assist	1	690603-1
73			
74			
75			
76			
77			
78	GUARD (WINDOW)	REF	455715-1
79	Guard	REF	690615-1

REV.	REVISION RECORD	DATE	BY	ECN
E	0150-0830-00	NOV 80	CE	
E1	0150-1207-04	9-04	TE	L 2878
	REF FOR 210632-1	1-12-72		

CRIMPING DATA				TERMINALS
TO APPLY SPEC 114-2093	GROUP I	GROUP II		GROUP I 60812 0198STK.
PAD LETTER	C.H	C.H	WIRE SIZE	60812
A	.086	.084	14	350010
B	.076	.074	16	485018
C	.069	.067	18	62788
D		NOT USED		62984
CRIMP	SIZE	TYPE	FEED	62326
WIRE	.100	F		
INSUL.			.486	
INSULATION RANGE		WIRE RANGE		
		18-14		* GROUP II
EXPLODED VIEW	SET UP GAGE			GROUP II
A-6032-1,-2	679108-1			0178STK. 62801
REMARKS:	AT 408-8024			
AMPOMATOR				
* CRIMP HEIGHT ADJ. REQ TO SWITCH FROM GROUP I TO GROUP II TERMS F VISE VERSA.				
* DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
MACH. SERIAL NO.				DIST.
MACH. PARTS LIST				66
APPL. SERIAL NO.		DATE SHIPPED		DESIGNED
				P.E.B. 6-3-70
CUSTOMER NAME AND ADDRESS				CHK'D
				6-3-70 L.K. MILLER
				APP'D. 6/5/70
APPLICATOR NUMBER	REV.			SHEET
	E1	687327-1		1 OF 1

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