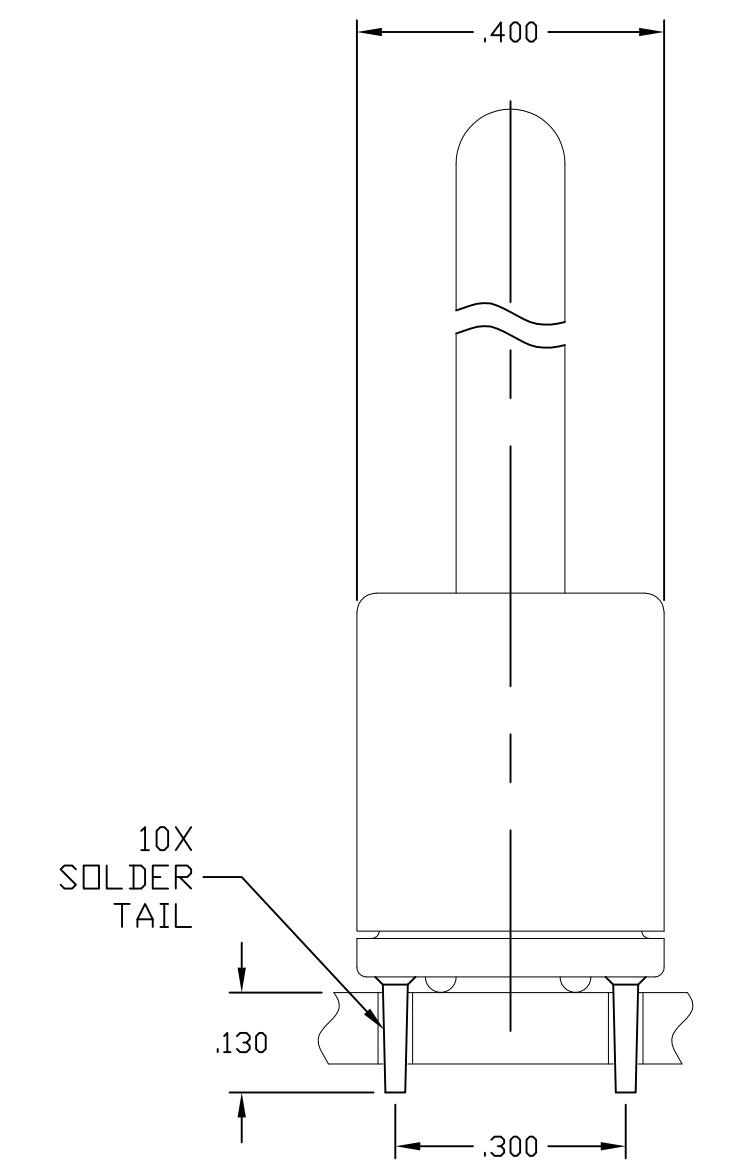
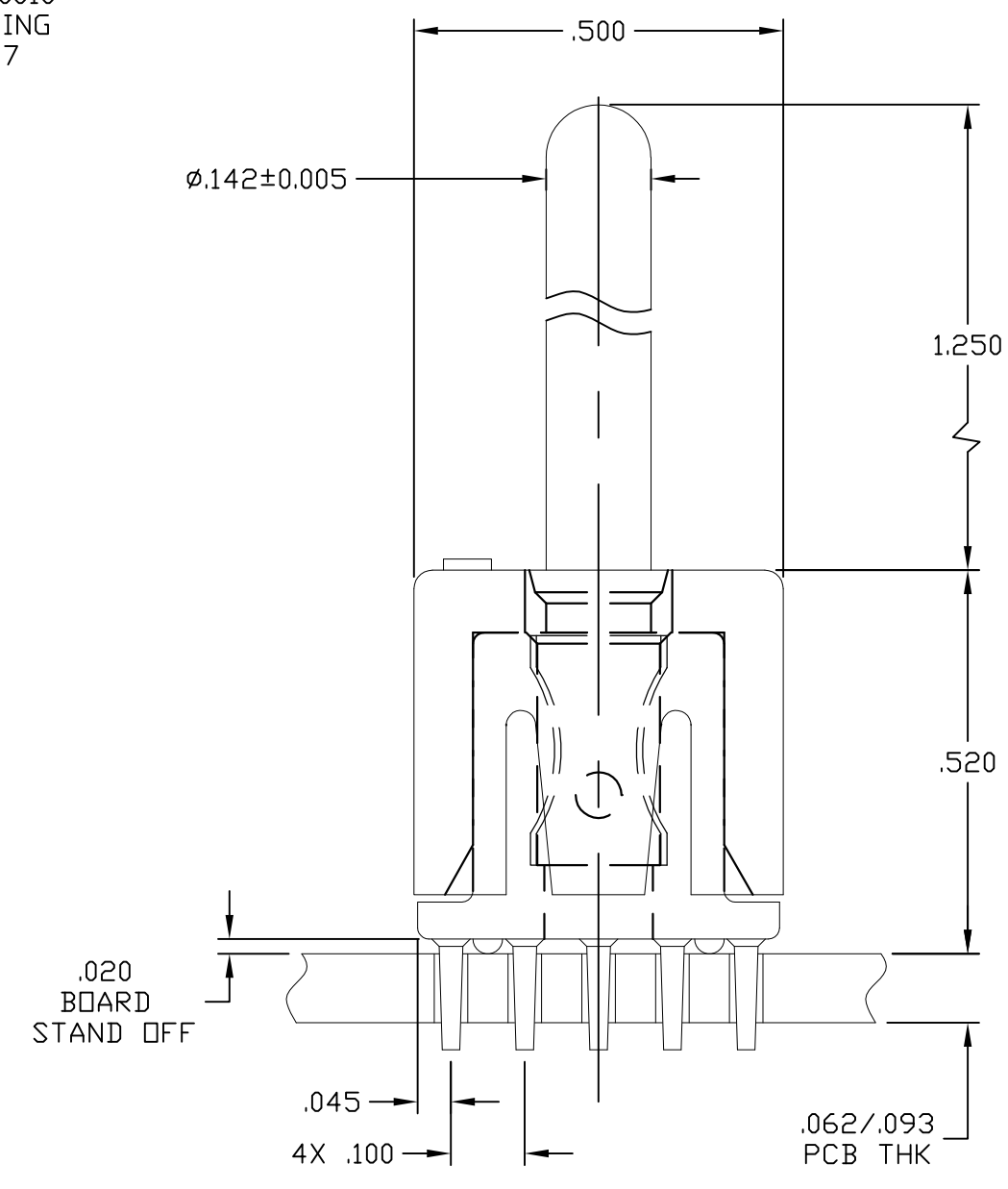
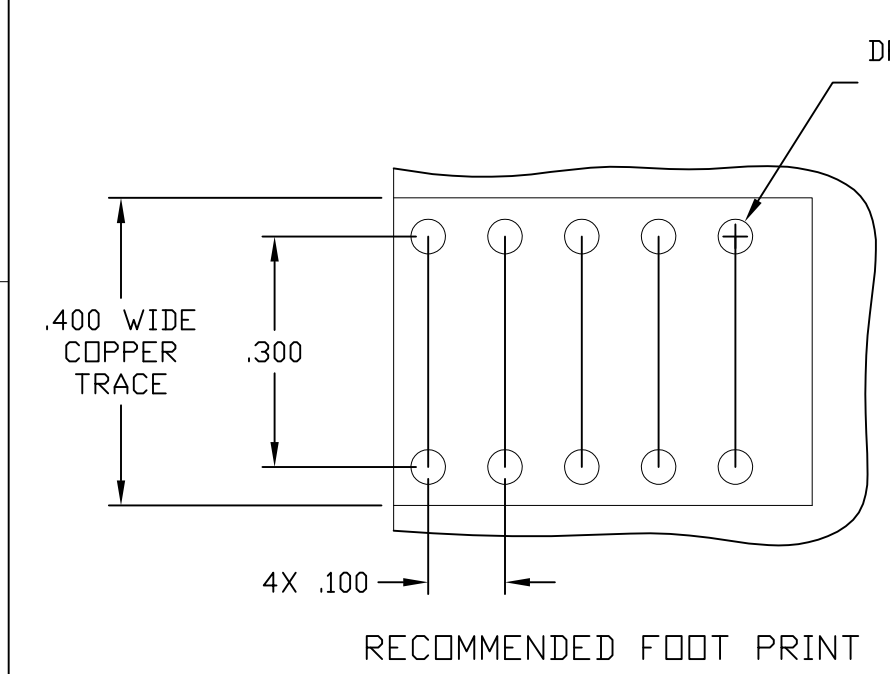


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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		REV PER ECO-11-007678	16MAY2011	RG	DO



5. A FIVE POUND (5lb) FORCE IS REQUIRED TO CORRECTLY SEAT THE CONNECTOR WITH PLATED THRU HOLES LESS THAN $\phi.040$ INCH.
4. FINISHES:
 CROWN: GOLD PLATED, .000030 MIN THICK OVER NICKEL PLATED, .000040 MIN THICK.
 INSERT: SILVER PLATED, .000200 MIN THICK, OVER NICKEL PLATED, .000040 MIN THICK.
 CONTACT: SILVER PLATED, .000200 MIN THICK, OVER NICKEL PLATED, .000040 MIN THICK.
3. MATERIALS:
 HOUSING: THERMOPLASTIC, GLASS REINFORCED, COLOR-BLACK UL94V-0 FLAMMABILITY RATED
 INSERT: ZINC ALLOY, CASTING
 CROWN: COPPER ALLOY
 CONTACT: BRASS ALLOY

2. ITEMS PROVIDED TO THIS SPECIFICATION SHALL BE IDENTIFIED ON THE CONTAINER WITH THE FOLLOWING INFORMATION:
 PART NUMBER & DATE CODE OF MANUFACTURE.
1. PART NUMBER CHANGES AND OR DESIGN CHANGES AFFECTING ITEM INTERCHANGEABILITY REQUIRE PRIOR TE APPROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.

6643439-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	12JAN2011	TE Connectivity	
		CHK	HA/GRZYBOWSKI		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC	± -	APVD	
		1 PLC	± -	12JAN2011	
		2 PLC	± .02	FLICKINGER/ORRIS	
		3 PLC	± .010	PRODUCT SPEC	
		4 PLC	± -	APPLICATION SPEC	
		ANGLES	± .5	SIZE	
MATERIAL		FINISH		CAGE CODE	
				DRAWING NO	
				RESTRICTED TO	
				A3 00779 C-6643439	
				SCALE	
				4:1	
				SHEET	
				1 OF 1	
				REV	
				C	