

REVISION FT

NOTES:

1. $\text{\textcircled{C}}$ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE FOR CONTACTS, WELD TABS, $\text{\textcircled{C}}$ AND THREADED INSERTS: 12 OZ.
3. MINIMUM LOCKING CLIP RETENTION: 8 OZS.
4. MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS: .005[0.13]
5. MAXIMUM TERMINAL BURR: .003[0.08]
6. COPLANARITY: .004[0.10] = POS 02 THRU 26 $\text{\textcircled{C}}$
.006[0.15] = POS 27 THRU 50 $\text{\textcircled{C}}$
7. MEASURED FROM BEND.
8. DIMENSION CHANGED PER REVISION AD. CONTACT ENGINEERING FOR INFORMATION.
9. MEASURE FROM TIPS OF PIN.
10. NOTE DELETED.
11. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
12. SIDES OF PLASTIC BODIES ON ALL LEAD STYLES EXCEPT THE -01, -02 & -03 WILL BE SOLID AND WITHOUT SIDE SLOTS.
13. NOTE DELETED.
14. NOT ALL PARTS FOLLOW EIA-481 ORIENTATION IN THE T&R POCKET.
15. TUBES ARE STANDARD PACKAGING.
16. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
17. ATTACH LABEL TO EACH REEL.

DO NOT SCALE FROM THIS PRINT

TFM-1XX-XX-XXX-D-XXX-X-XX

No OF POSITIONS
LEAD STYLE -01, -02, -03: -02 THRU -50 [ALL POSITIONS AVAILABLE]
LEAD STYLES -11, -12, -13: (-05 THRU -50 MULTIPLES OF 5) POSITIONS 12, 16, 17 ALSO AVAILABLE
LEAD STYLES -21, 22, 23: (-05 THRU -50 MULTIPLES OF 5) POSITIONS 12 & 13 ALSO AVAILABLE
LEAD STYLES 31, 32: 12 POSITION ALSO AVAILABLE

LEAD STYLE

THROUGH HOLE	SURFACE MOUNT
-01, -03 (SEE FIG 1)	-02 (SEE FIG 2)
-11, -13 (SEE FIG 1)	-12 (SEE FIG 2)
-21, -23 (SEE FIG 1)	-22 (SEE FIG 2)
-31 (SEE FIG 1)	-32 (SEE FIG 2)

PLATING SPECIFICATION

- S: 30 μ " SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
- L: 15 μ " SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
- F: 3 μ " FLASH GOLD ON CONTACT AREA, MATTE TIN TAIL
- H: 30 μ " SELECTIVE GOLD ON CONTACT AREA, 3 μ " FLASH GOLD ON TAIL
- SM: 30 μ " SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
- LM: 15 μ " SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
- FM: 3 μ " FLASH GOLD ON CONTACT AREA, MATTE TIN TAIL
- STL: 30 μ " SELECTIVE GOLD ON CONTACT AREA, TIN/LEAD (90/10 \pm 5%) TAIL

BODY SPECIFICATION

- D: DOUBLE ROW

PACKAGING
BLANK: TUBES (SEE NOTE 15 & 16)
-TR: TAPE AND REEL (SEE FIG 4, SHT 7) (NOT AVAILABLE WITH -DS OPTION OR THROUGH HOLE LEAD STYLE) (SEE NOTES 14, 16 & 17)
-FR: FULL REEL QTY. TAPE & REEL (NOT AVAILABLE WITH -DS OPTION OR T. H. LEAD STYLE) (SEE NOTES 14, 16 & 17)

PICK AND PLACE OPTION

- P: PICK AND PLACE PAD (USE PPP-04, USE PPP-72 FOR -05 & -07) (AVAILABLE IN ALL POSITIONS -05 THRU -50 EXCEPT -05 WITH -WT) (NOT AVAILABLE FOR -RA OR -REX, SEE FIG 7, SHT 3)
- K: POLYIMIDE FILM (SEE FIG 3, SHT 2) (USE K-DOT-.217-.313-.005) (NOT AVAILABLE FOR -RA OR -REX) (ALL LEAD STYLES EXCEPT -21 AVAILABLE)

OPTION

- A: ALIGNMENT PIN (USE TFM-XX-D-XX-A, SEE TABLE 1) (SEE FIG 8, SHT 3) (NOT AVAILABLE FOR -RA OR -REX)
- LC: LOCKING CLIP (USE LC-05-TM) (NOT AVAILABLE FOR -RA OR -REX) (SEE FIG 10, SHT 3 & NOTES 3 & 11)
- RA: RIGHT ANGLE (AVAILABLE ONLY IN LEAD STYLE: -01 SEE FIG 5, SHT 2)
- SA: STAKED ALIGNMENT PIN (SEE FIG 9, SHT 3) (ONLY AVAILABLE ON SURFACE MOUNT LEAD STYLE)
- WT: WELD TABS (USE WT-25-XX-T) (AVAILABLE ON -01, -02 & -03 LEAD STYLES ONLY) (SEE FIG 6, SHT 2) (MATES WITH SFSS/SFSD -SR & -DR ONLY) (NOT AVAILABLE WITH -A, -LC, -RA, OR -SA OPTIONS)
- RE1: RIGHT ANGLE ELEVATED .062 PCB (USE TFM-XX-D-01-RE, NOT AVAILABLE WITHOUT -WT, AVAILABLE IN LEAD STYLE -01 ONLY, -03 THRU -50 POS) (MATES WITH SFSS/SFSD -SR & -DR ONLY) (SEE FIG 11, SHT 4)
- RE2: RIGHT ANGLE ELEVATED .093 PCB (USE TFM-XX-D-01-RE, NOT AVAILABLE WITHOUT -WT, AVAILABLE IN LEAD STYLE -01 ONLY, -03 THRU -50 POS) (MATES WITH SFSS/SFSD -SR & -DR ONLY) (SEE FIG 11, SHEET 4)
- SN: SOLDER NAIL FOR .062 BOARD (TFM-XX-D-01-SN AND WT-27-01-T) (SEE FIG 12, SHT 3) (ONLY AVAILABLE WITH -02 LEAD STYLE) (NOT AVAILABLE WITH OPTIONS -A, -LC, -RA, -SA, -WT, -RE1 OR -RE2)
- SN2: SOLDER NAIL FOR .093 BOARD (TFM-XX-D-01-SN AND WT-27-02-T) (SEE FIG 12, SHT 3) (ONLY AVAILABLE WITH -02 LEAD STYLE) (NOT AVAILABLE WITH OPTIONS -A, -LC, -RA, -SA, -WT, -RE1 OR -RE2)
- DS: DUAL SCREW DOWN FOR .062 BOARD (SEE FIG 18, SHT 5) (ONLY AVAILABLE WITH -01 & -02 LEAD STYLE) (NOT AVAILABLE WITH OPTIONS -A, -LC, -P, -RA, -TR, -SA, -K, -WT, -RE1, -RE2, -SN, -SN2) (-01 LEAD STYLE USES TFM-XX-D-01-DSL & T1-M2-4-VSFM-T, 02 LEAD STYLE USES TFM-XX-D-01-DSA & T1-M2-4-VSFM-T)

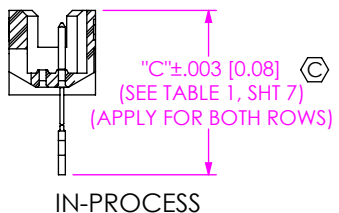
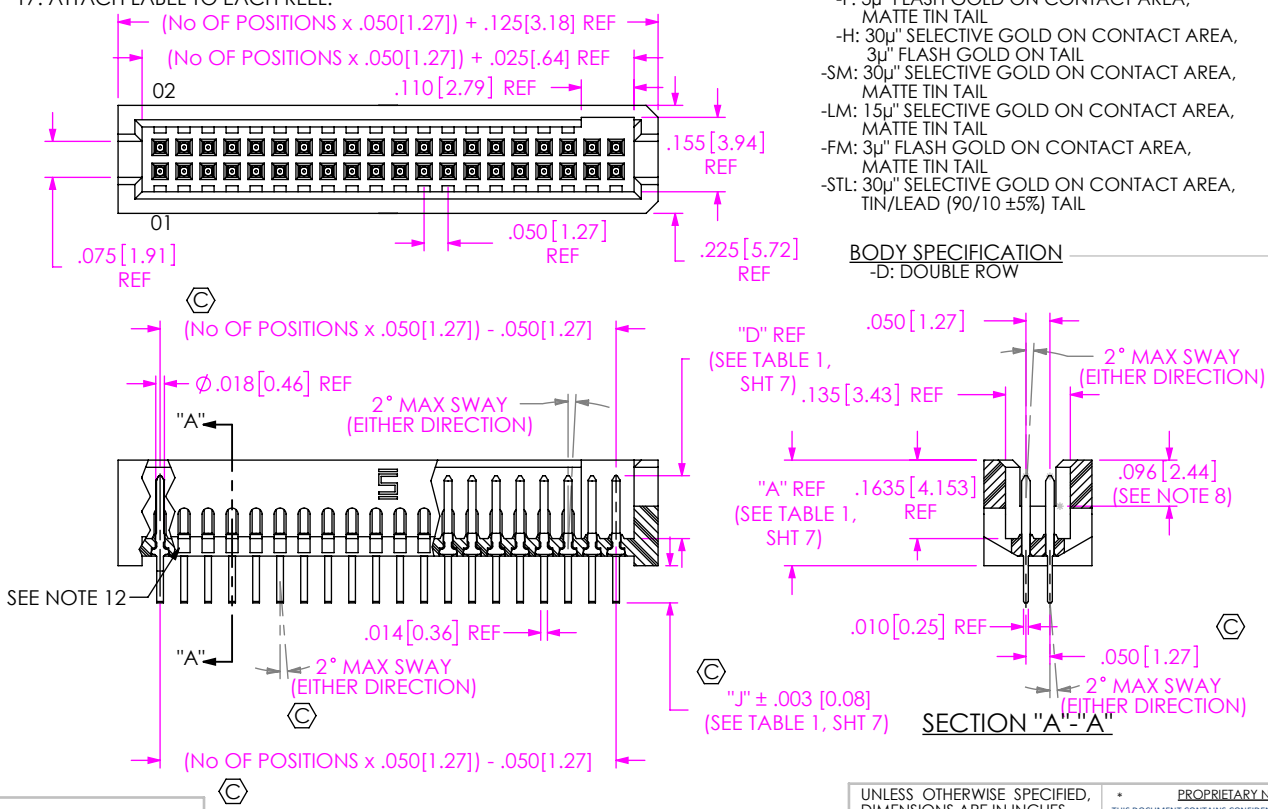



FIG 1 THROUGH HOLE -01, -03, -11, -13, -21, -23, -31

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TOLERANCES ARE: DECIMALS ANGLES .XX: \pm .01 [0.3] .XXX: \pm .005 [0.13] .XXXX: \pm .0020 [0.051]	SHEET SCALE: 2.5:1	
MATERIAL: DO NOT SCALE DRAWING	DESCRIPTION: .050 X .050 TERMINAL STRIP	DWG. NO. TFM-1XX-XX-XXX-D-XXX-X-XX
INSULATOR: LCP, UL 94-V0 COLOR: BLACK	BY: garyp 11/5/2014	SHEET 1 OF 7
TERMINAL: PHOSPHOR BRONZE		

REVISION FT

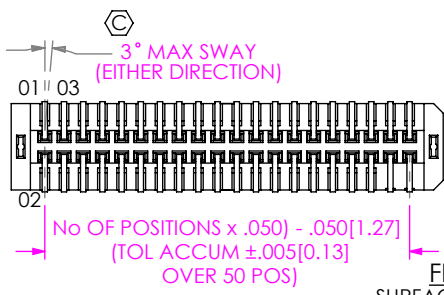
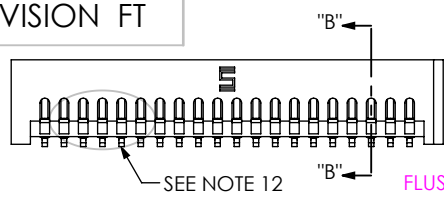
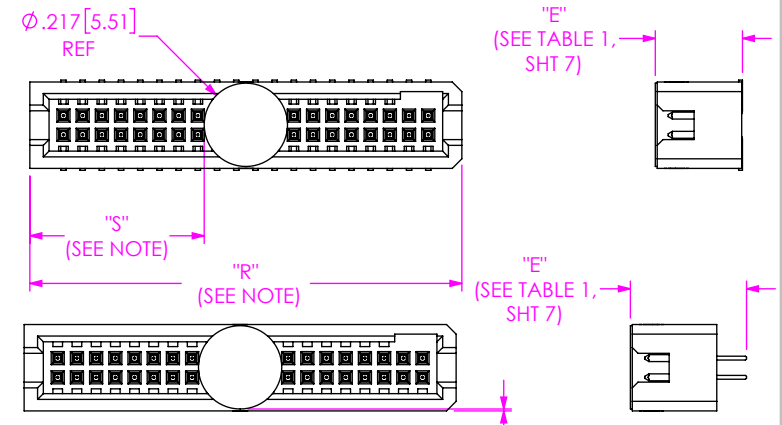
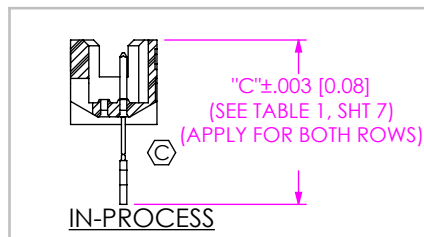
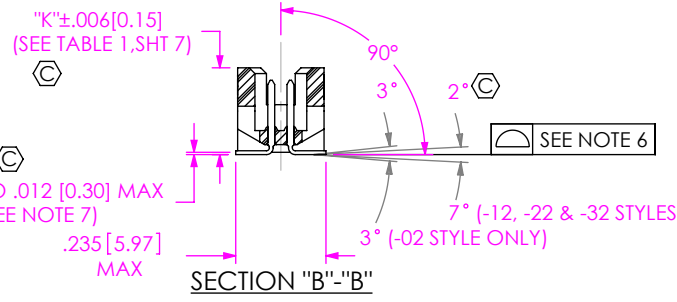


FIG 2 SURFACE MOUNT -02, -12, -22, -32 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1



NOTE: "R" = OVERALL LENGTH (REF)
"S" = {"R" - .217 [5.49] / 2} ±.020 [0.51]

FIG 3 -K: POLYIMIDE FILM PAD

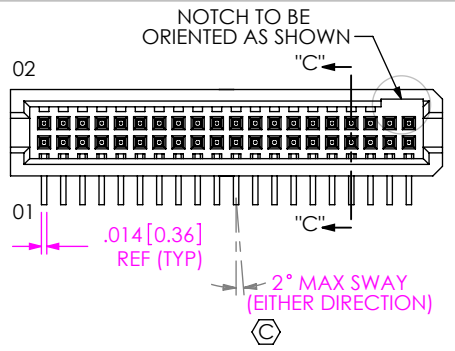


FIG 5 -RA OPTION DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

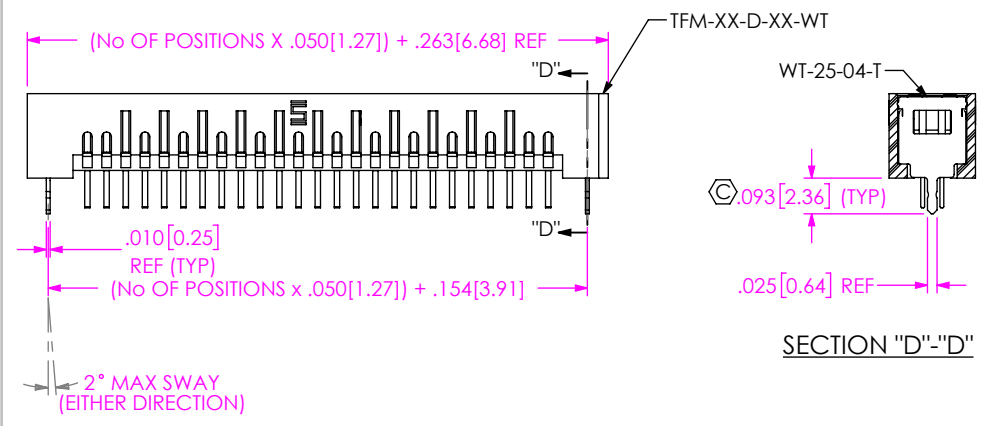
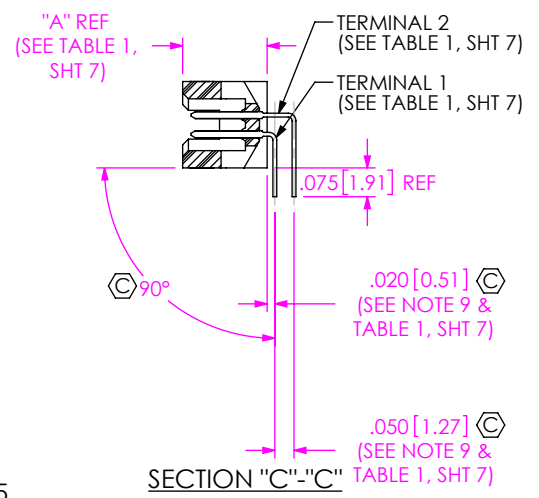
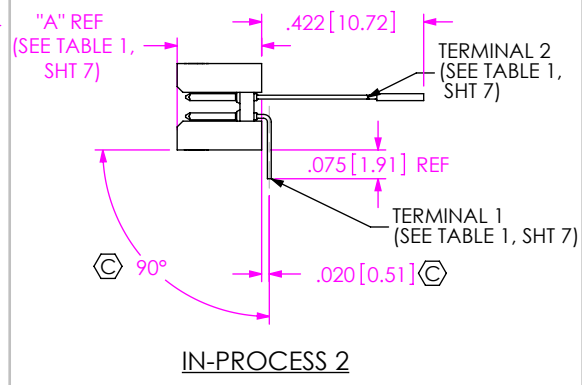
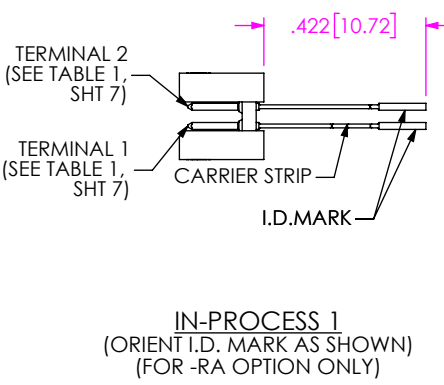


FIG 6 -WT OPTION DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1



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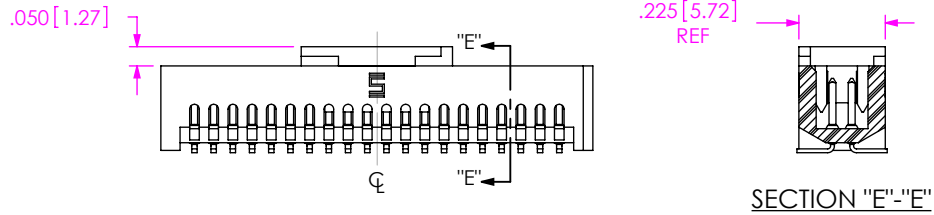
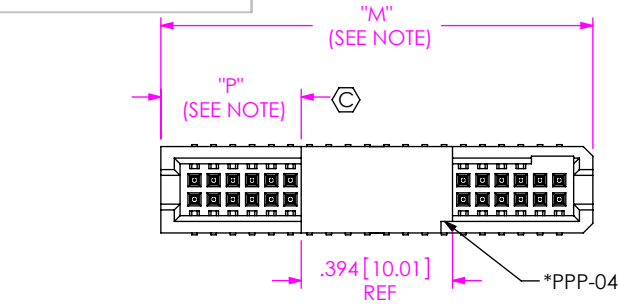
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	.050 X .050 TERMINAL STRIP	
DWG. NO.	TFM-1XX-XX-XXX-D-XXX-X-XX	
BY:	garyp	11/5/2014
		SHEET 2 OF 7



NOTE: "M" = (No. OF POSITIONS X .050[1.27]) + .125[3.18] (REF)
 WITH -WT "M" = (No. OF POSITIONS X .050[1.27]) + .263[6.68] (REF)
 "P" = {("M" - .394[10.01]) / 2} ±.020[.51]

* NOTCH ON PAD TO BE ON SAME END AS THE NOTCH IN THE TFM BODY

FIG 7
 -P OPTION
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
 (PAD TO BE POSITIONED ON C.L. AS SHOWN)

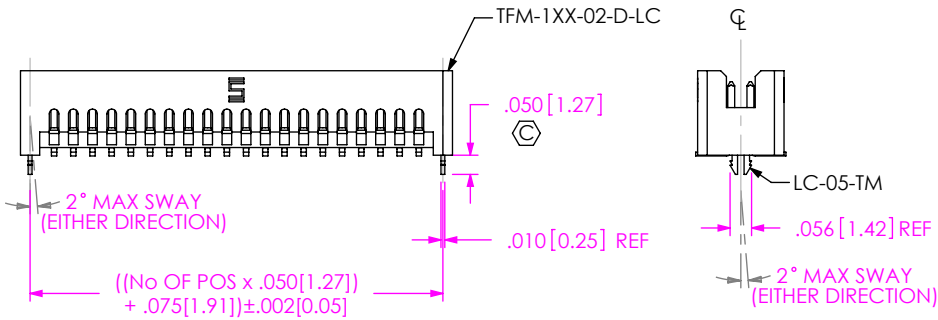


FIG 10
 -LC OPTION
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1
 (NOT AVAILBLE ON -RA)

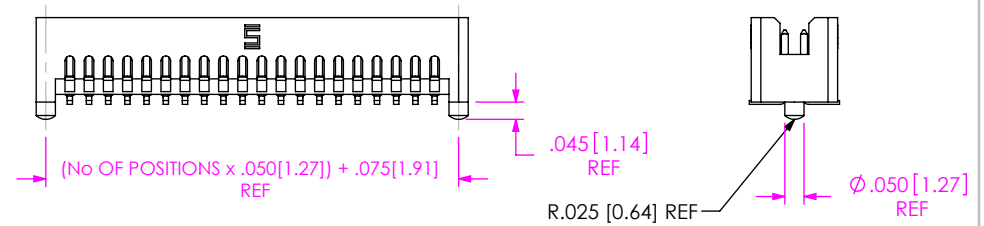


FIG 8
 -A OPTION
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

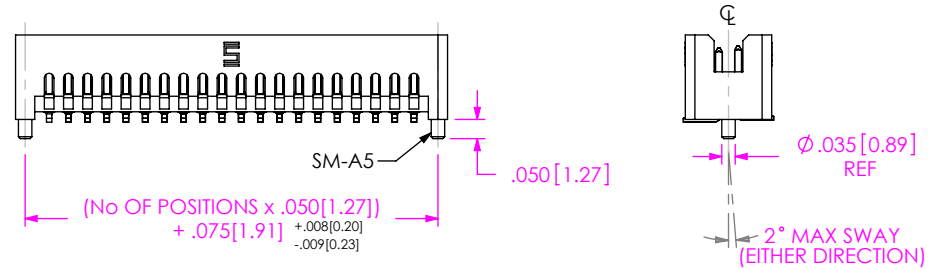


FIG 9
 -SA OPTION: STAKED ALIGNMENT PIN
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

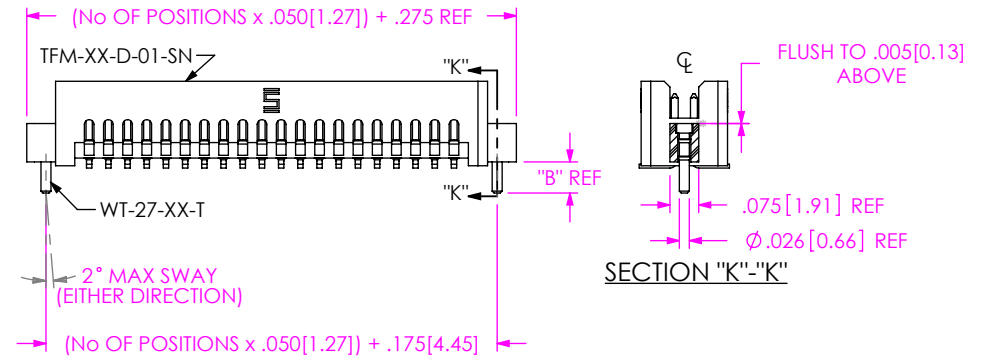


FIG 12
 -SNX: SOLDER NAIL
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

TABLE 4	
OPTION	"B"
-SN	.081 2.06
-SN2	.115 2.92

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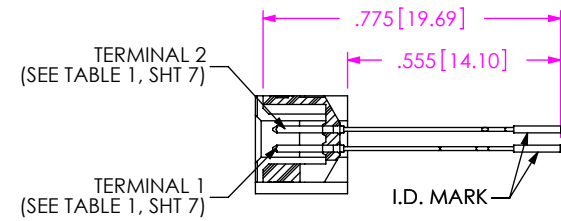
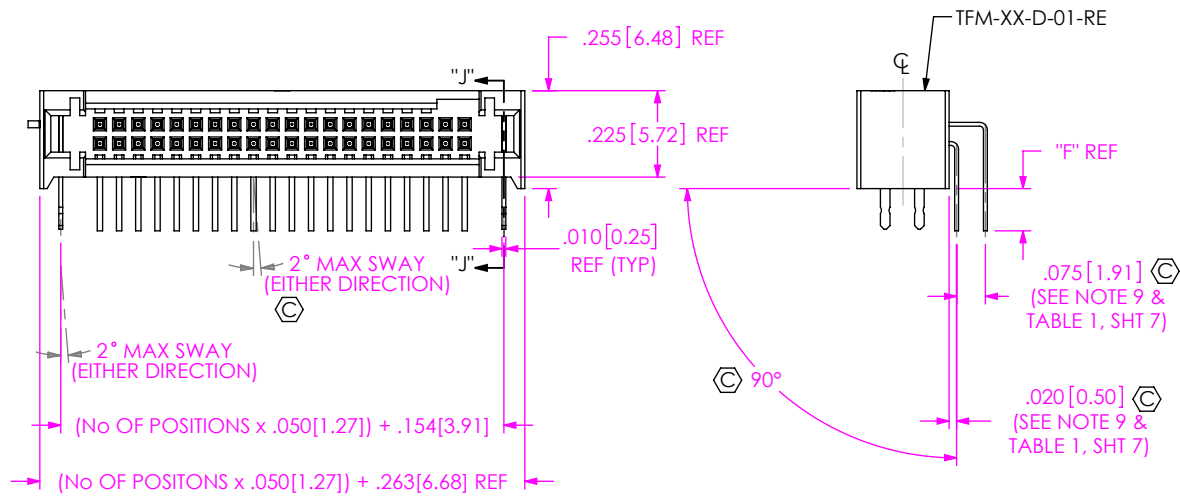
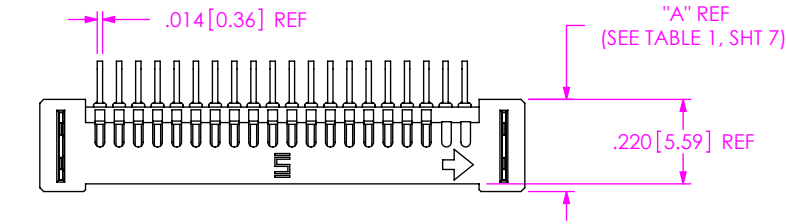


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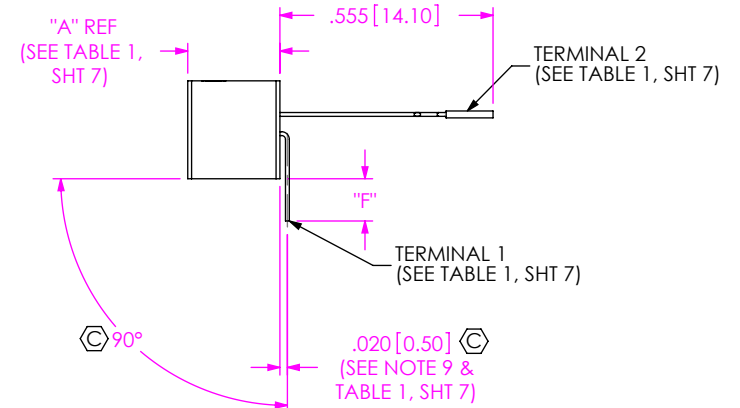
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 .050 X .050 TERMINAL STRIP

DWG. NO.
TFM-1XX-XX-XXX-D-XXX-X-XX

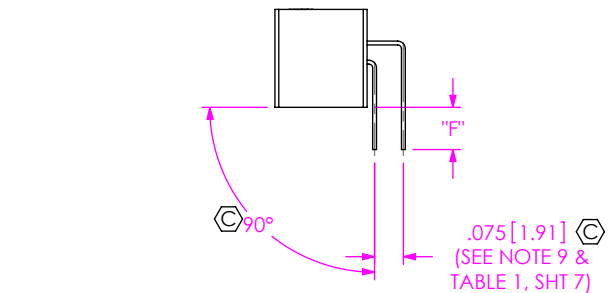
BY: garyp 11/5/2014 SHEET 3 OF 7



IN-PROCESS 1
(ORIENT I.D. MARK AS SHOWN)
(FOR -RA OPTION ONLY)

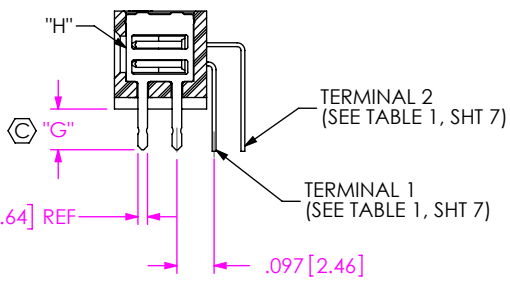


IN-PROCESS 2



IN-PROCESS 3

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SECTION "J"-"J"

TABLE 3			
LEAD STYLE	"F"	"G"	"H"
-01-RE1	.078 [1.98]	.074 [1.88]	WT-81-01-T
-01-RE2	.110 [2.79]	.106 [2.69]	WT-81-02-T

FIG 11
-REX: RIGHT ANGLE ELEVATED
TFM-120-XX-XXX-D-RE2 SHOWN
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

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.050 X .050 TERMINAL STRIP

DWG. NO.
TFM-1XX-XX-XXX-D-XXX-X-XX

BY: garyp 11/5/2014 SHEET 4 OF 7

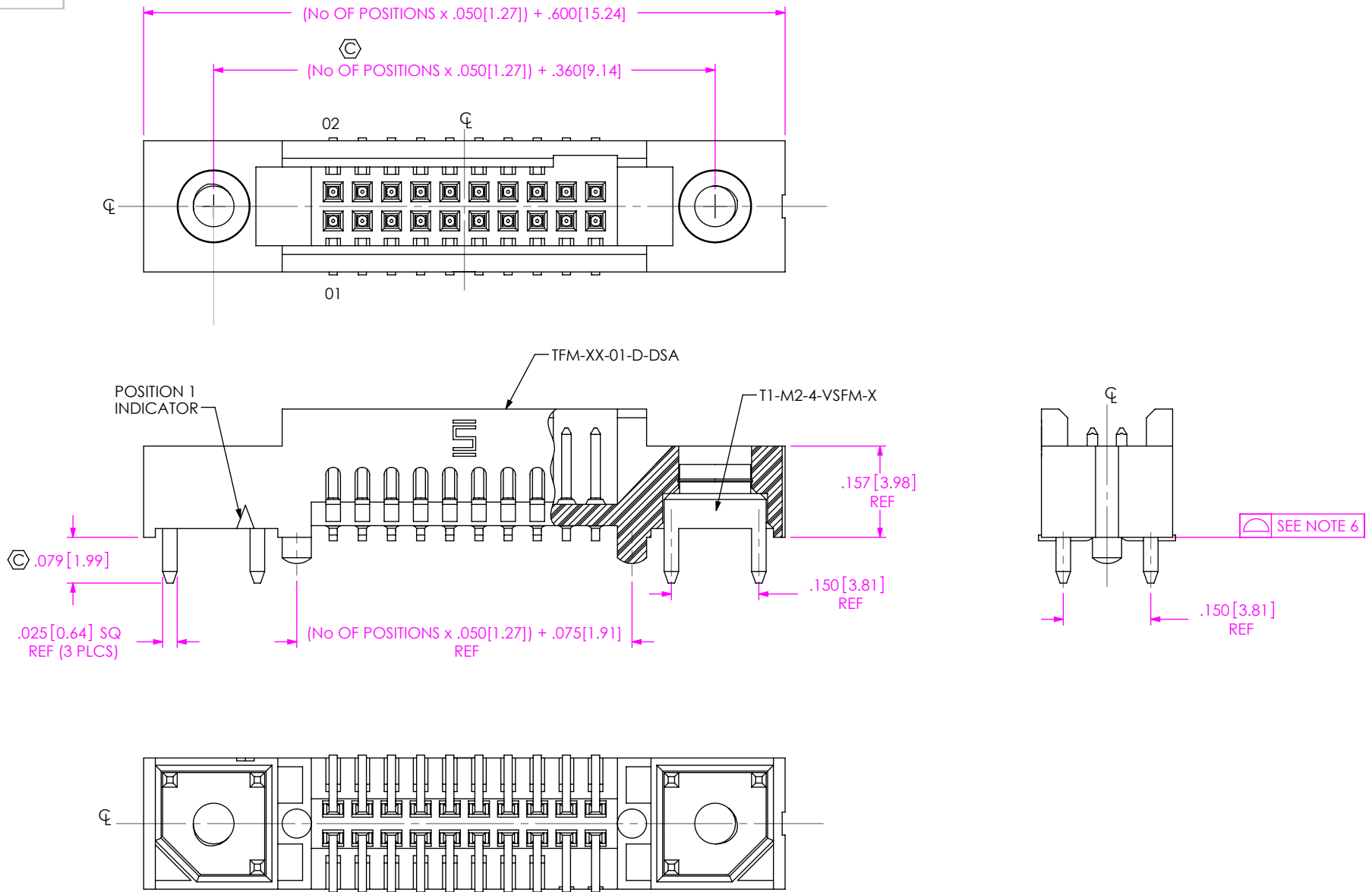


FIG 18
 -DS: DUAL SCREW DOWN
 TFM-110-02-XXX-D-DS SHOWN
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

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 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
 .050 X .050 TERMINAL STRIP

DWG. NO.
TFM-1XX-XX-XXX-D-XXX-X-XX

BY: garyp 11/5/2014 SHEET 5 OF 7

PARTS TO BE PACKAGED IN TUBES AS SHOWN

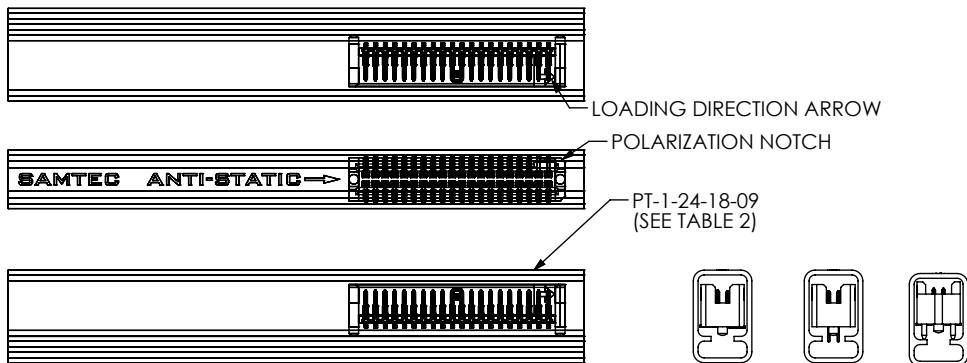


FIG 13
PT-1-24-18-09

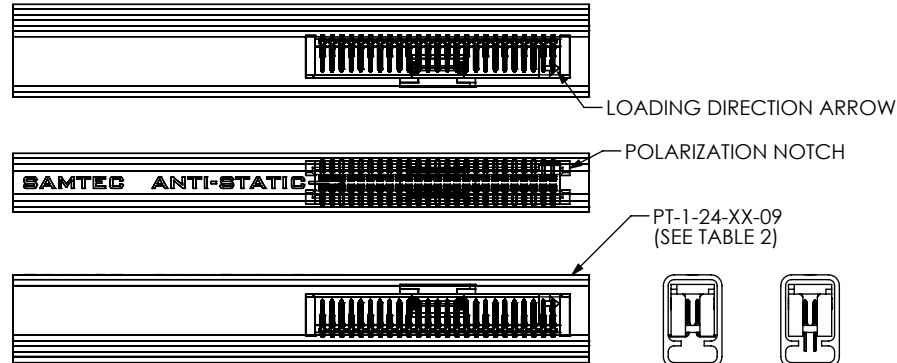


FIG 14
PT-1-24-XX-09

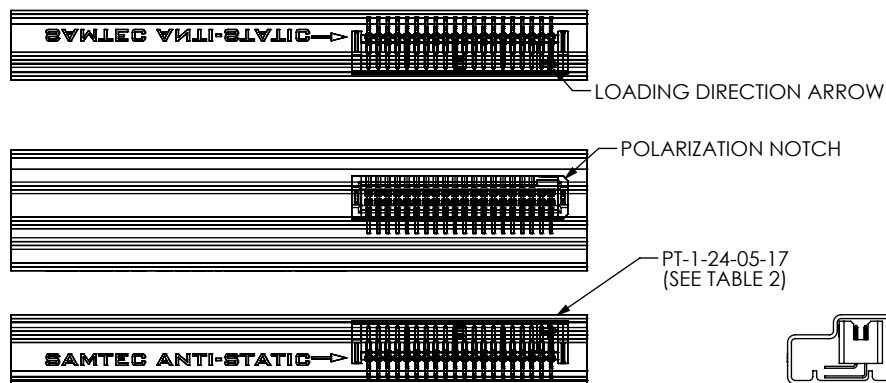


FIG 15
PT-1-24-05-17

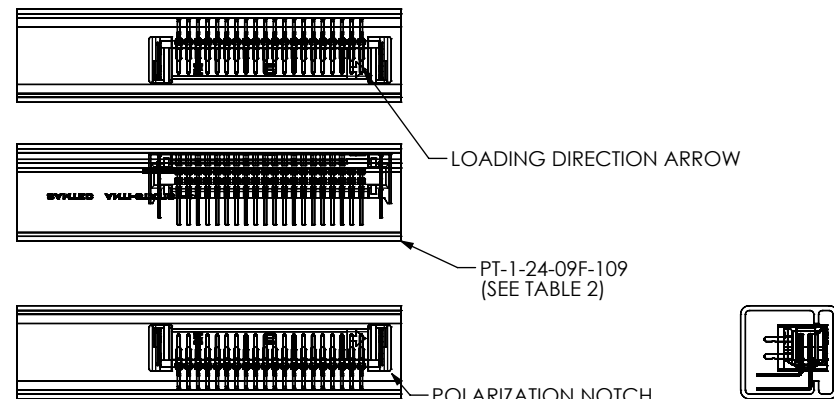


FIG 16
PT-1-24-09F-109

TABLE 2

LEAD STYLE	PACKAGING TUBE	PLUG
-RA (ALL LEAD STYLES)	PT-1-24-05-17	TP-07
-REX	PT-1-24-09F-109	TP-29
-01, -01-A, -01-LC, -01-WT, -01-A-K, -02, -02-A, -02-A-K, -02-LC, -02-SN	PT-FTSH002-DV-A-P-M	TP-03
-12 (ALL OPTIONS), -22-K, -22, -22-A, -22-A-K, -22-LC, -22-LC-K	PT-1-24-04-09	TP-07
-02-A-P, -02-K, -02-LC-K, -02-LC-P, -02-P, -02-WT, -02-WT-K	PT-1-24-18-09	TP-09
-01-K, -01-P, -01-LC-P, -01-A-P, -01-WT-P, -01-WT-K, -11, -11-A, -11-LC, -11-K, -11-LC-K, -11-A-K		
-03 (ALL OPTIONS)		
-13, -13-A, -13-LC, -13-K, -13-LC-K, -13-A-K	PT-1-24-02-09	TP-07
-01-DS, -02-DS		
-31-A-K, -31-A-P, -31-LC-P, -31-P, -32, -32-K, -32-A, -32-A-K,		
-32-A-P, -32-LC-K, -32-LC-P, -32-P, -32-LC	PT-1-24-05-09	TP-07
-31, -21-P, -22-P, -31-LC, -21-A-P, -21-LC-P, -22-LC-P, -22-A-P, -31-A,		
-13-P, -13-LC-P, -13-A-P, -21, -23, -23-P, -23-A-P,		
-11-P, -11-LC-P, -11-A-P, -21-K, -21-A, -21-LC, -21-A-K, -21-LC-K,	PT-1-24-20-09	TP-07
-23-K, -23-A, -23-A-K, -23-LC, -23-LC-K		

NOTE:

1. PARTS TO BE PACKAGED WITH THE LOADING DIRECTION ARROW POINTED IN SAME DIRECTION AS THE ARROW ON TUBE.
2. A PART WITH -SA OPTION WILL USE THE SAME TUBE AS THE CORRESPONDING PART WITH THE -A OPTION

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.050 X .050 TERMINAL STRIP

DWG. NO.
TFM-1XX-XX-XXX-D-XXX-X-XX

BY: garyp 11/5/2014 SHEET 6 OF 7

TABLE 1									
LEAD STYLE	BODY	"A"	TERMINAL 1	TERMINAL 2	"C"	"D"	"E"	"J"	"K"
-01	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-01-XX-2	N/A	.428 [10.87]	.131 [3.33]	.303 [7.70]	.078 [1.98]	N/A
-11	TFM-XX-D-02-XX	.2900 [7.366]	T-1R20-03-XX	N/A	.645 [16.38]	.139 [3.53]	.375 [9.53]	.080 [2.03]	N/A
-21	TFM-XX-D-03-XX	.3600 [9.144]	T-1R20-04-XX	N/A	.645 [16.38]	.139 [3.53]	N/A	.080 [2.03]	N/A
-31	TFM-XX-D-04-XX	.4350 [11.049]	T-1R20-02-XX	N/A	.645 [16.38]	.139 [3.53]	.520 [13.21]	.080 [2.03]	N/A
-02	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-01-XX-2	N/A	.428 [10.87]	.131 [3.33]	.231 [5.87]	N/A	.226 [5.74]
-12	TFM-XX-D-02-XX	.2900 [7.366]	T-1R20-03-XX	N/A	.645 [16.38]	.139 [3.53]	.301 [7.65]	N/A	.296 [7.52]
-22	TFM-XX-D-03-XX	.3600 [9.144]	T-1R20-04-XX	N/A	.645 [16.38]	.139 [3.53]	.371 [9.42]	N/A	.366 [9.30]
-32	TFM-XX-D-04-XX	.4350 [11.049]	T-1R20-02-XX	N/A	.645 [16.38]	.139 [3.53]	.446 [11.33]	N/A	.441 [11.20]
-01-RA	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-02-XX	T-1R16-03-XX	N/A	.142 [3.59]	N/A	N/A	N/A
-01-RE1	TFM-XX-D-01-RE	.2400 [6.096]	T-1R16-06-XX	T-1R16-07-XX	N/A	.139 [3.52]	N/A	N/A	N/A
-01-RE2	TFM-XX-D-01-RE	.2400 [6.096]	T-1R16-08-XX	T-1R16-09-XX	N/A	.139 [3.52]	N/A	N/A	N/A
-03	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-10-XX	N/A	.645 [16.38]	.139 [3.53]	.336 [8.53]	.111 [2.82]	N/A
-13	TFM-XX-D-02-XX	.2900 [7.366]	T-1R20-05-XX	N/A	.645 [16.38]	.139 [3.53]	.406 [10.31]	.111 [2.82]	N/A
-23	TFM-XX-D-03-XX	.3600 [9.144]	T-1R20-06-XX	N/A	.645 [16.38]	.139 [3.53]	.476 [12.09]	.111 [2.82]	N/A

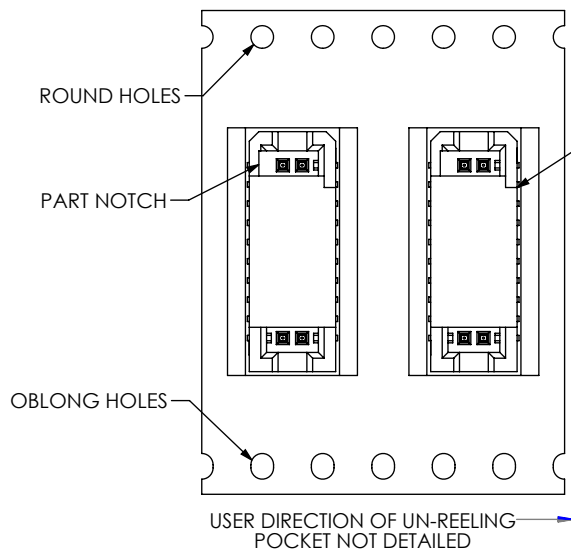


FIG 4
-TR: TAPE AND REEL
(SEE NOTE 14)

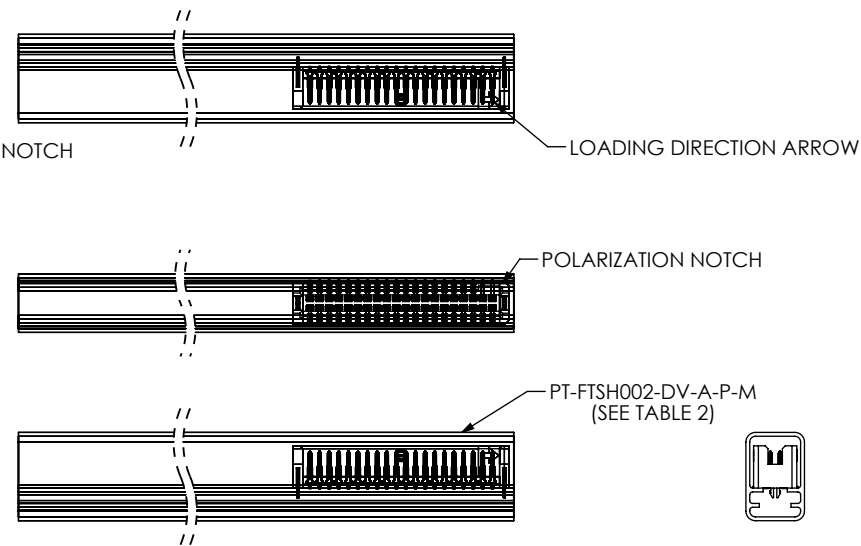


FIG 17
PT-FTSH002-DV-A-P-M

F:\DWG\MISC\MKTG\TFM-1XX-XX-XXX-D-XXX-X-XX-MKT.slddrw

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TFM-1XX-XX-XXX-D-XXX-X-XX

BY: garyp 11/5/2014 SHEET 7 OF 7