



# AGV Magnetic Guide Sensors

#### DESCRIPTION

AGV-TMR250V is an analog voltage output magnetic guide sensor, and the Vout voltage is linear to the distance between magnetic tape and sensor. It is available as standard with N pole, S pole and N/S pole magnetic operating modes including corresponding LED indicators. AGV-TMR250V provides branch selection function, enabling "straight", "left branch" and "right branch" three analog output modes by acquiring ground mark information to set the signals of SET1 and SET2 pins in advance. This sensor also supports magnetic tape presence status indication from STATE pin.

AGV-TMR250V sensor is adaptive to installation height and tape width with excellent protection against magnetic material interference. Incorporating tunneling magnetoresistance (TMR) technique, AGV-TMR250V sensors are designed for magnetic tape and marker detection to provide excellent temperature characteristics, good consistency, and high sensitivity performance.

#### FEATURES AND BENEFITS

- Analog voltage output
- Branch selection function
- Tape presence status detection
- Adaptive installation height
- Adaptive magnetic tape width
- Magnetic tape/marker detection
- N pole, S pole and N/S poles detection modes
- LED indicators for operating modes

#### **APPLICATIONS**

- Automated guided vehicle (AGV)
- Automated guided cart (AGC)
- Trackless mobile shelving
- Logistics sortation

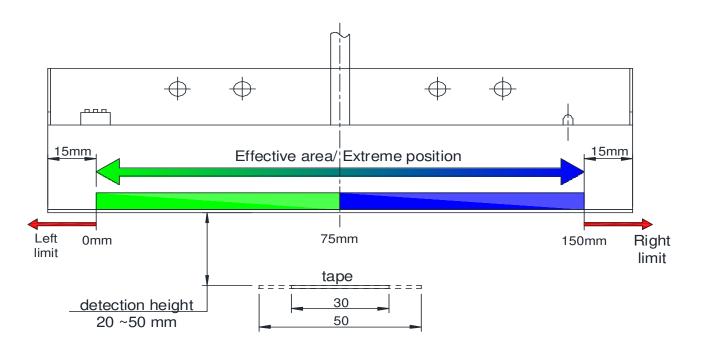
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#### SPECIFICATIONS

Parameters	Value		
Supply voltage	10 Vdc ~ 30 Vdc		
Supply current	50 mA		
Output type	Analog voltage		
Voltage range	2V ~ 8V		
Center voltage	5V		
Voltage resolution	3 mV		
Detection height	20 mm~50 mm		
Load resistance	10 kΩ~100 kΩ		
Circuit protection	reverse polarity protection, overload protection, surge suppression		
Operating mode	N pole, S pole, N/S pole		
LED indicator	N: red stay lit, S: green stay lit, N/S: red/green alternating blink		
Magnetic field	5 Gs~25 Gs		
Operating temperature	-25°C~80°C		
Operating humidity	35%~95%		
Response time	1 ms		
Dimensions	178 mm*17 mm*50 mm		
Potting material	AB glue		
Housing material	Metal, Epoxy Resin		
Ingress Protection	IP65		

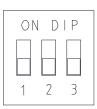
## SENSOR INSTALLATION SCHEMATIC DIAGRAM

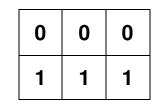


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#### **DIP SWITCH OPERATING MODES**





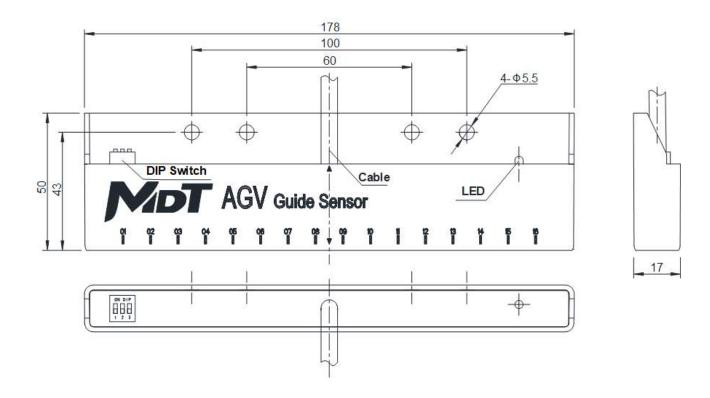
Operating Modes	Dialing Logic	LED indicator		
N/S pole	000	red/green LED alternating blink, low rate		
N pole only	100	red LED stay lit constantly		
S pole only	010	green LED stay lit constantly		
Zero field calibration	XX1	high rate alternating blink during calibration, off when		
		completed		

#### Note

1. Keep any magnetic materials at least 50 mm away from AGV sensor detection surface during calibration

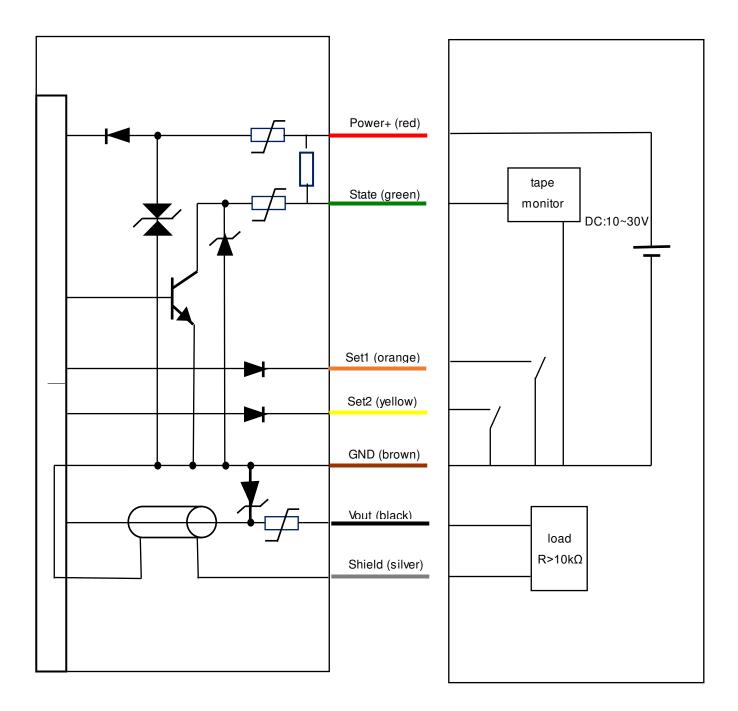
2. Switch the third digit back to zero to enter the normal operation mode after calibration

## **DIMENSIONS (mm)**



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## CONNECTION CONFIGURATION INSTRUCTIONS



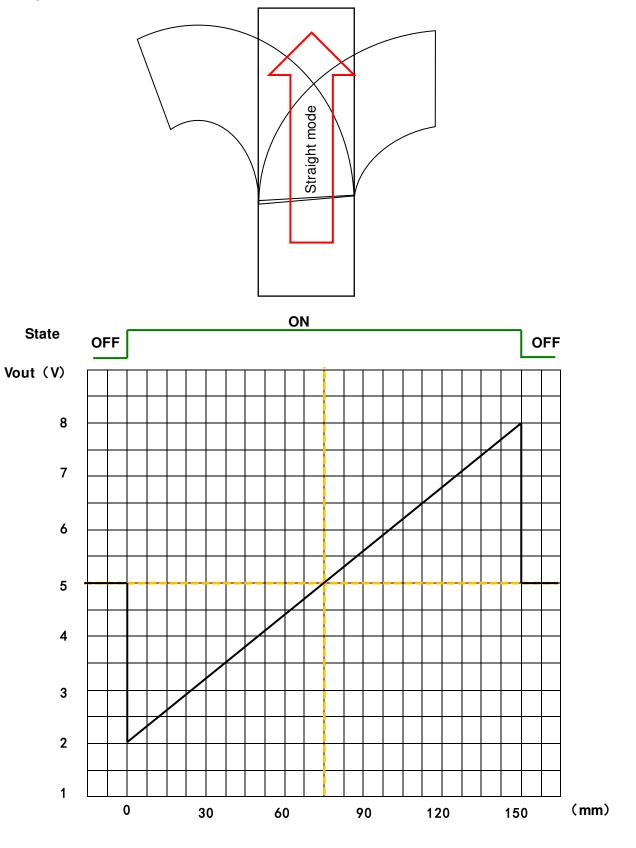
MODE	Not selected	Straight	Right branch	Left branch
SET1	Н	L	L	н
SET2	Н	L	н	L



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## OUTPUT SIGNAL

(1) Straight Mode

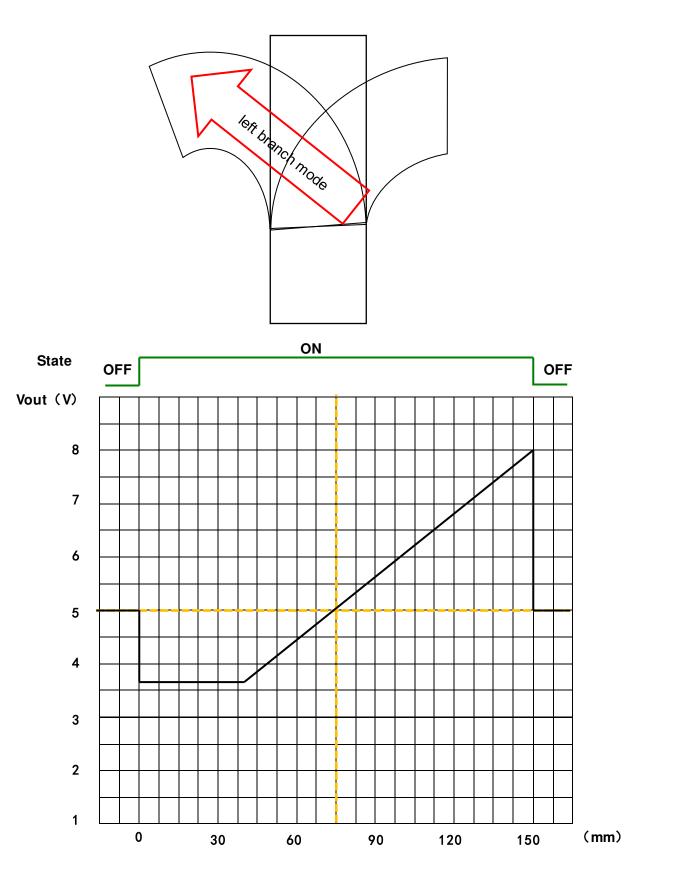




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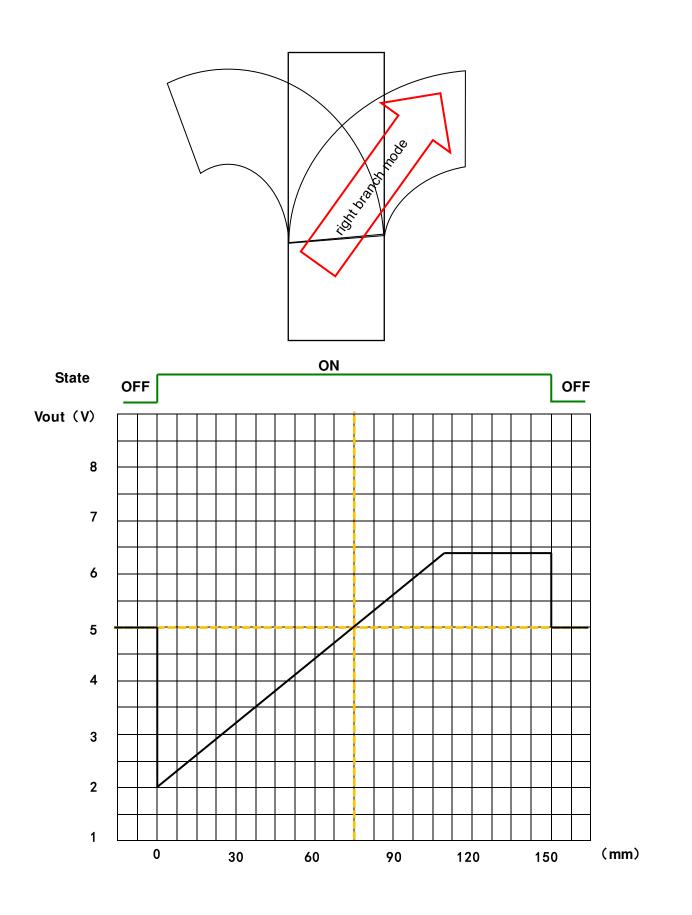
(2) left branch mode



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(3) right branch mode





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