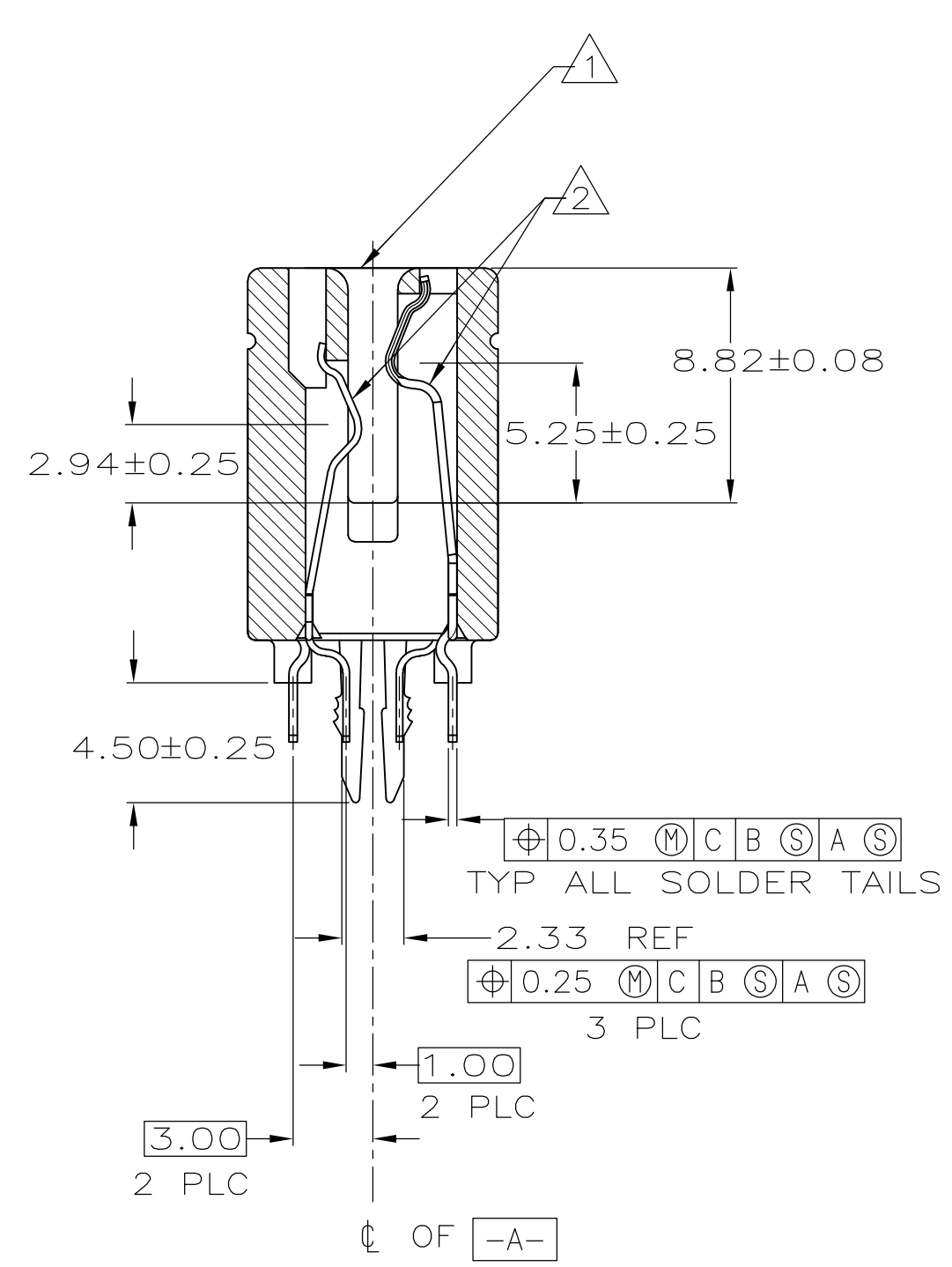
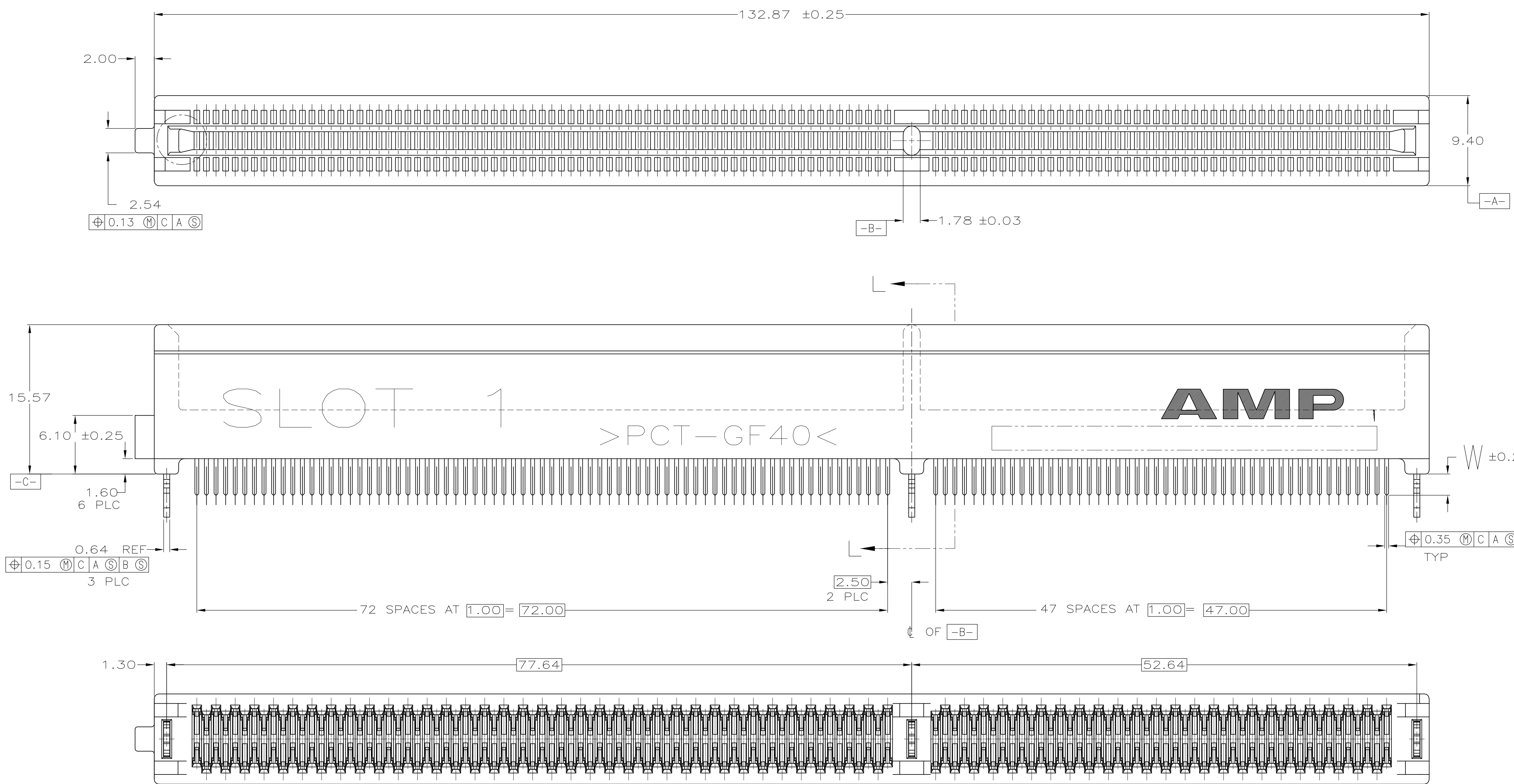


LOC	DIST	REV	DATE	BY	CHK	APVD
AD	14					
REVISIONS						
		A	5/15/97	RB		MB
		B	6/3/97	RB		MB
		C	8/14/97	RB		MB
		D	7/15/98	RB		DD
		E	8/4/98	RB		DD
		F	01/17/99	MM		EL
		G	01/20/99	MM		DD
		H	05/17/99	MM		EL
		H1	07JAN10	KK		AEG



- △ MATERIAL: HOUSING, THERMOPLASTIC, COLOR: BROWN.
CONTACTS, PHOSPHOR BRONZE.
HOLD-DOWNS, BRASS.
- △ FINISH: CONTACTS, 1.27 MIN. MICROMETERS NICKEL ALL OVER,
0.38 MIN. MICROMETERS GOLD OVER NICKEL IN CONTACT AREA,
- △ FINISH: 2.54 MIN MICROMETERS TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- △ FINISH: CONTACTS, 1.27 MIN. MICROMETERS NICKEL ALL OVER,
0.0254-0.0762 MICROMETERS GOLD OVER NICKEL IN CONTACT AREA.
2.54 MIN. MICROMETERS TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

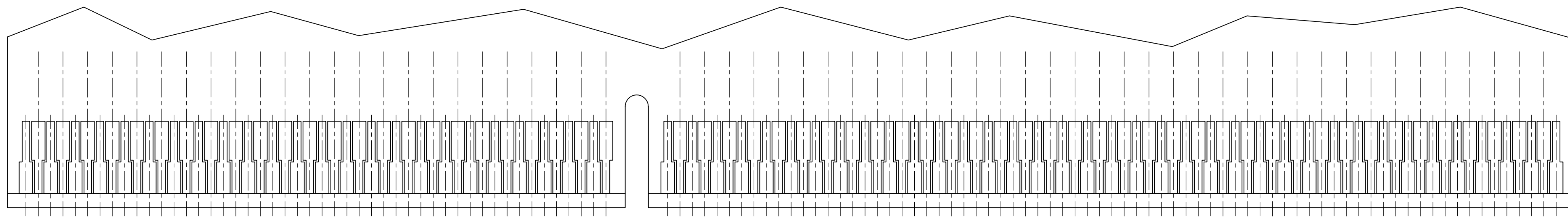
OBSOLETE	△	△	3.18	145251-6
△	△	△	2.54	145251-5
	△	△	3.18	145251-3
	△	△	2.54	145251-2
△	△	△	2.16	145251-1
	PLATING	W		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

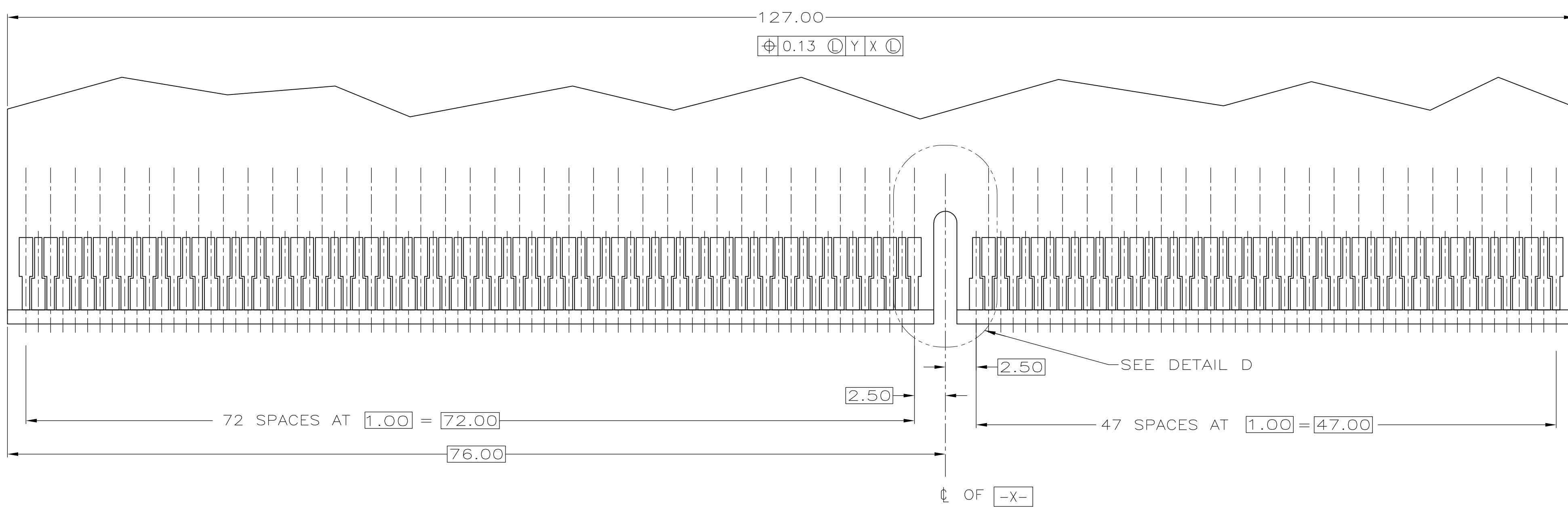
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	R BROWN	1/6/97
mm	0 PLC ±	CHK	M BOWERS	1/6/97
	1 PLC ±	APVD	D SARVER	1/6/97
	2 PLC ±0.13	NAME	AMP, 1mm STANDARD EDGE ASSEMBLY, 242 POSITION	
	3 PLC ±	PRODUCT SPEC	-	
	4 PLC ±	APPLICATION SPEC	-	
	ANGLES ±	SIZE	A1	00779
	FINISH	WEIGHT	-	
MATERIAL	△	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 2 REV H1	

AMP Incorporated Harrisburg, PA 17105-3608

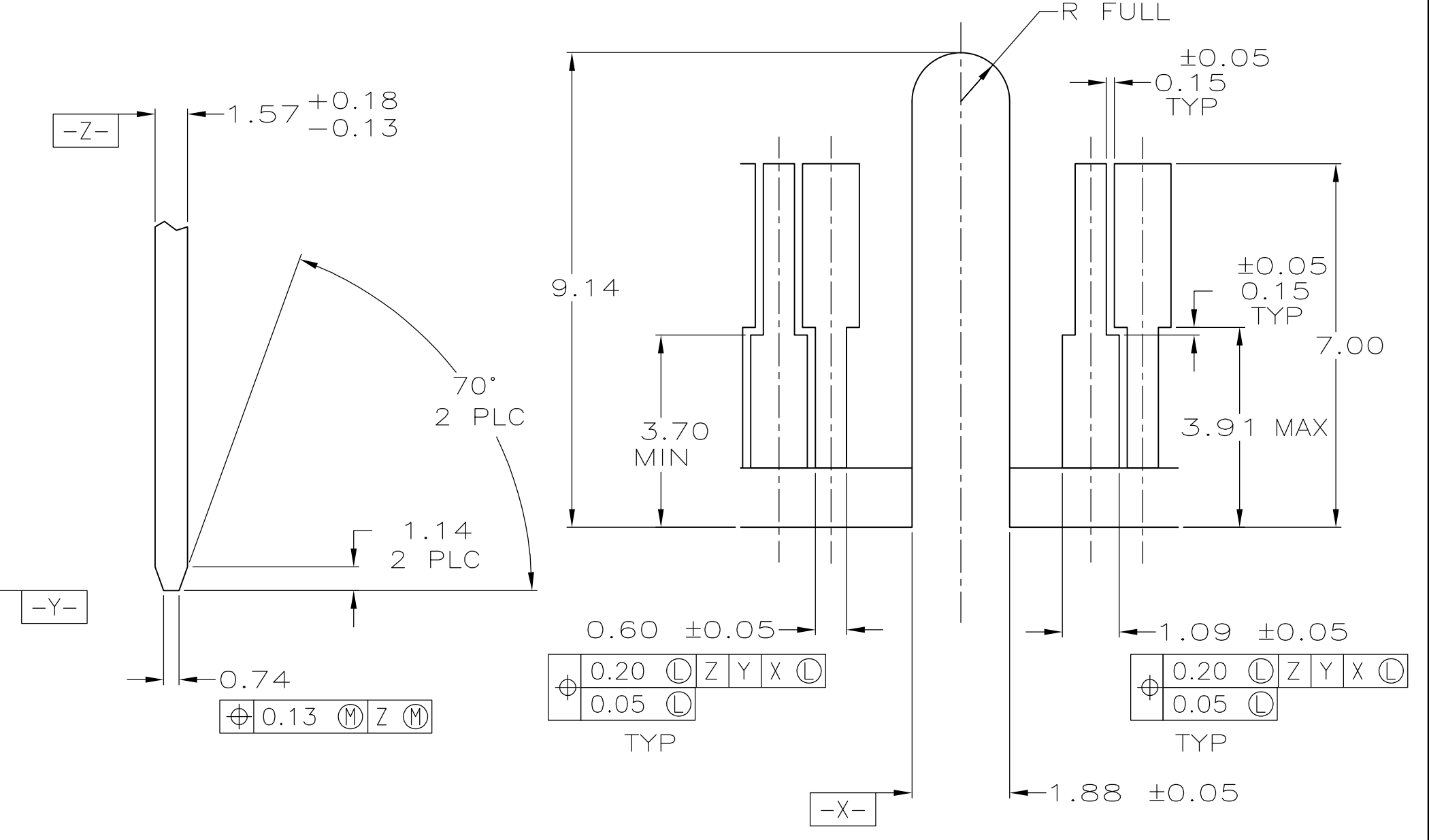
LOC		DIST		REVISIONS			
P	LTR	DATE	DWN	APVD			
H1	SEE SHEET 1	-	-	-			



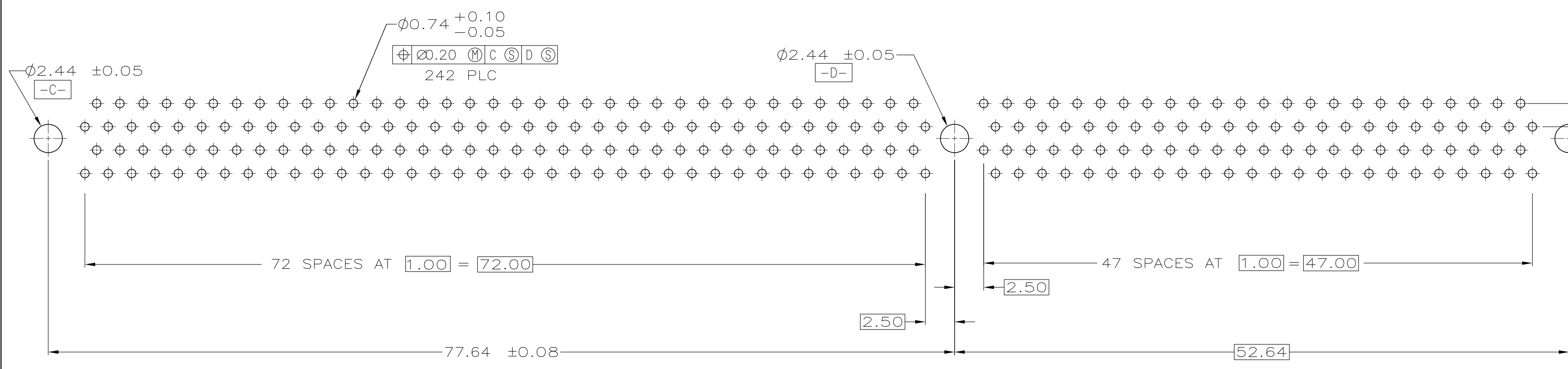
RECOMMENDED CONNECTOR MATING PAD PATTERN
(SECONDARY SIDE SHOWN)



RECOMMENDED CONNECTOR MATING PAD PATTERN
(PRIMARY SIDE SHOWN)



DETAIL D
SCALE 10:1



RECOMMENDED CONNECTOR MOUNTING HOLE PATTERN
(CONNECTOR SIDE SHOWN)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. BROWN	1/6/96	AMP	AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK M. BOWERS	1/6/96		NAME D. SARVER	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		AMP, 1mm \downarrow STANDARD EDGE ASSEMBLY, 242 POSITION		
0 PLC \pm		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO		
1 PLC \pm		WEIGHT		A1 00779 C-145251		
2 PLC ± 0.13		CUSTOMER DRAWING		SCALE 4:1 SHEET 2 OF 2 REV H1		
3 PLC \pm						
4 PLC \pm						
ANGLES $\pm 2^\circ$						
MATERIAL Δ						
FINISH $\Delta \Delta$						