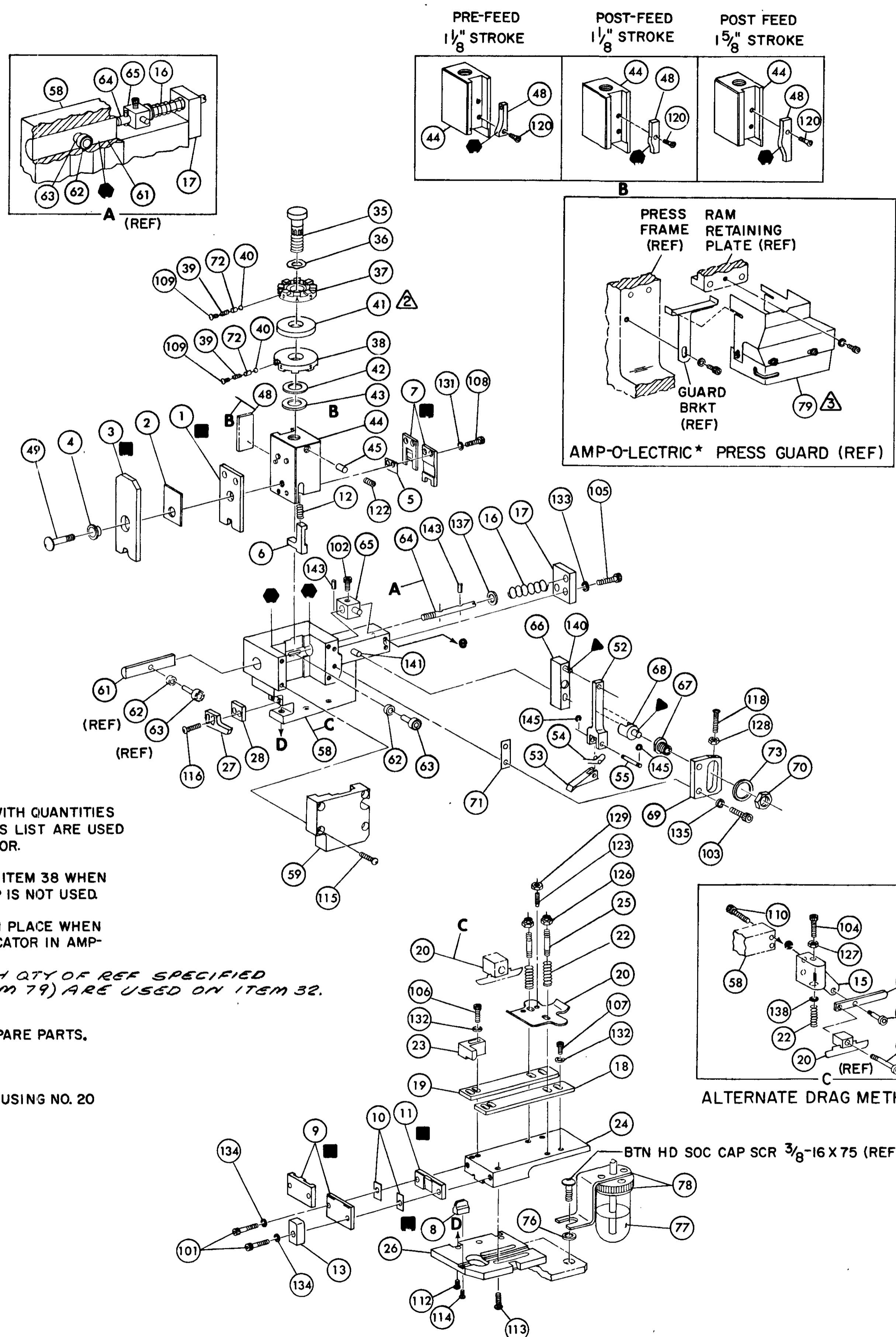


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DIST 10



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

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REF	QTY	PART NO	DESCRIPTION	ITEM NO	REF	QTY	PART NO	DESCRIPTION	ITEM NO
		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59	
		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF	453736-1	HOUSING	58	
		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55	
		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54	
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139	REF	290635-1	FINGER, FEED	53	
		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	138	REF	240634-1	LEVER, TERMINAL	52	
		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	137				51	
		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	136				50	
		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	135	1	7.21002-9	BOLT, CRIMPER	49	
		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	134	1	690501-4	CAM, POST FEED 1 5/8 STROKE	48	
		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	133				47	
		21018-4	NUT, HEX MACH (4-40) DRAG	132				46	
		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	131	1	690191-1	PLUG, NYLON	45	
		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	130	1	455674-1	RAM	44	
		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	129	1	690125-1	WASHER, LAMINATED	43	
		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	128	1	690124-1	WASHER, RAM	42	
		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	127				41	
		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	126	2	23241-6	BALL, STEEL	40	
		22651-9	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	125	2	690170-1	SPRING, COMPRESSION	39	
		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	124	1	690142-1	DISC, INSULATION	38	
		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123	1	7-690141-8	DISC, WIRE	37	
		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	122	1	22480-5	WASHER, SPRING	36	
		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	121	1	690212-1	POST, RAM	35	
		24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120				34	
		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	119				33	
		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32	
		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	117				31	
		3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	116				30	
		2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	115				29	
		7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	114	1	3-690451-2	SPACER, STRIPPER	28	
		2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	113	1	240639-1	STRIPPER	27	
		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	112	REF	455676-1	PLATE, BASE	26	
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	111	2	22354-8	DRAG, STUD	25	
		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	110	1	458803-5	PLATE, STRIP GUIDE	24	
		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	109	1	240825-2	PLATE, STRIP HOLD	23	
		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	108	2	4-22281-1	SPRING, DRAG	22	
		455745-1	GUARD, WINDOW	107	-	240636-1	LEVER, DRAG	21	
		465184-9	LUBRICATOR ASSY	106	1	454177-1	DRAG, STOCK	20	
		455985-1	OIL, LUBRICATING	105	1	454204-1	GUIDE, STRIP (REAR)	19	
		454406-1	SPACER, LUB BRACKET	104	1	454204-1	GUIDE, STRIP (FRONT)	18	
				103	REF	454178-1	GUIDE, FEED ROD	17	
				75	REF	4-22284-9	SPRING, FEED RETURN	16	
				74			ADAPTER, DRAG	15	
				73	1	690496-7	PLATE, FRONT SHEAR	14	
				72	1	2-238005-3	ANVIL	13	
				71	1	690474-6	BLADE, SLUG	12	
				70	1	1-455892-9	HOLD DOWN, TERMINAL	11	
				69	1	5-240641-9	SPACER, SHEAR BLADE	10	
				68	1	238009-1	SPACER, TUBULAR	9	
				67	1	1-456139-4	CRIMPER, INSULATION	8	
				66	1	455888-7	SPACER, INSULATION	7	
				65	1	1-456406-6	CRIMPER, WIRE	6	
				64				5	
				63				4	
				62				3	
				61				2	
				60				1	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.061	16			62063
B	.053	18			62101
C	.049	20			350490
D	NOT USED				342368

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F		
INSUL	.140	F	.697	A13039

WIRE RANGE	INSULATION RANGE	PRESS NO
20-16	.060-.105	

REMARKS: AMPOMATOR

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P	L	TR	REVISION RECORD	APP	DATE	P	L	TR	REVISION RECORD	APP	DATE

SET UP PAGE 10-1
458633-1558
REV 7-96
CHK BY: [Signature] REL BY: [Signature]
NAME: [Signature]
LOC: A D NO: 466165-1
MINIATURE QUICK CHANGE APPLICATOR
END FEED (.187 TIMER TERM.)