



NOTE

- △ INCLUDED WITH HEAD & YOKE ASSY, ITEM #12
- △ WHEN REPLACING HEAD & YOKE ASSY, ITEM #12 OR CYLINDER, ITEM #3, ASSEMBLE HEAD & YOKE ASSY TIGHT TO CYLINDER. MARK THRU #4 IS TAPPED HOLE. REMOVE CYLINDER & DRILL .116 D 1.00 DEP. INSERT SCREW, ITEM #8

AMP INCORPORATED
HARRISBURG, PENNA.
CAT. NO. 69051 MOD-AD
MADE IN U.S.A.

QTY	NUMBER	NAME	REMARKS	ITEM NO
1	305493	HEAD & YOKE ASSY		1
1	306209-1	PIN LATCH		12
1	4-25-2-D	SCREW (3-32 UNC-3A .250-0.00)		16
1	2 025-5	WASHER LOCK		15
1	7-305927-6	SCREW		14
2	21045-6	RINGS RETAINING		12
1	301744	PIN		17
1	21061-1	SCREW (4-40NC-3X.125)		8
1	301723	SPRINGS		7
1	48736	PISTON		6
1	1-21107-1	WASHER		5
1	2-21053-5	O RINGS PACKING		4
1	48754-1	CYLINDER		3
1	1-21053-0	O RINGS PACKING		2
1	301925	CAP PLASTIC		1

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT YOU WILL NOT DISCLOSE IT TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

REV	DATE	BY	DESCRIPTION
AD			REVISED
W			REVISED
W			REVISED
V			REVISED
T			REVISED
B			REVISED

NO.	DESCRIPTION	QTY
1	69051 MOD-1	1

REQUIRED PER ASSEMBLY

DR P. F. Fuchs 5-2-67

CHK P. F. Fuchs 6-14-67

DE P. F. Fuchs 6-14-67

AMP INCORPORATED HARRISBURG, PENNA.

CLASS

WIRE - RANGE - INSULATION TYPE

TOLERANCE EXCEPT AS NOTED ± .015 ± 1°

SCALE 2-1

LOC M C

NO 69051

REV AD

PUMPING HEAD ASSY MOD-AD