

SIMATIC IPC477E PRO fully protected IP65; 15" multi-touch (1366 x 768); for support arm (not expandable, flange top), 4 USB (back); without USB (front); Ethernet (10/100/1000 Core i5-6442EQ; 3x Gbit Ethernet (IE/PN); 16 GB; without RS 232/RS485; without PCIe; Windows 10 IoT Enterprise 2016 LTSC (64-bit) for Celeron/I3/I5; Without replaceable mass storage; 256 GB Eco SSD; Without SIMATIC software 24 V DC industrial power supply

Display	
Design of display	TFT widescreen display, LED backlighting
Screen diagonal	15 in
Display width	344.2 mm
Display height	193.5 mm
Resolution (pixels)	
• Horizontal image resolution	1 366 pixel
• Vertical image resolution	768 pixel
Control elements	
Touch operation	
• Design as touch screen	Yes; Projective-capacitive
Installation type/mounting	
Mounting	For mounting on stand or supporting bracket
Design	Panel PC on pedestal or supporting arm
Support arm mounting	Yes; Suitable for support arm without extension components
Stand mounting	No
Mounting in portrait format possible	No
maximum permissible installation angle +/-	±45 °
Supply voltage	
Type of supply voltage	24 V DC
Mains buffering	
• Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
SSD	Yes; ≥ 128 GB optional
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time
Hardware configuration	
Slots	
• Number of PCI slots	0; Different to the built-in unit
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• Number of compact flash slots	1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
USB port	4x USB 3.0 onboard (rear)
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	

• Graphics interface	2x DisplayPort
<b>Industrial Ethernet</b>	
• Industrial Ethernet interface	3x Ethernet (RJ45)
— 100 Mbps	Yes
— 1000 Mbps	Yes
<b>Interrupts/diagnostics/status information</b>	
Bus diagnostics	Yes
<b>Integrated Functions</b>	
<b>Monitoring functions</b>	
• Temperature monitoring	Yes
• Watchdog	Yes
• Fan	No
• Monitoring function via network	Optional
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
• Interference immunity against high frequency radiation	10 V/m, 80 ... 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 ... 2.7 GHz; 10 V, 10 kHz ... 80 MHz acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP65 (all-round)	Yes; IP65 fully enclosed
IP (at the front)	IP65
IP (rear)	IP65
<b>Standards, approvals, certificates</b>	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
EMC	CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A
<b>Use in hazardous areas</b>	
• ATEX Zone 2	Yes; Optional
• IECEx Zone 2	Yes; Optional
• cULus Class I Zone 2, Division 2	Yes; Optional
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• min.	0 °C
• max.	45 °C
<b>Ambient temperature during storage/transportation</b>	

<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	-20 °C 60 °C
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• Relative humidity</li> </ul>	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 °C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 °C (no condensation)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>• Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>• Shock load during operation</li> </ul>	Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks per axis
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
<b>pre-installed operating system</b>	
<ul style="list-style-type: none"> <li>• Windows 7</li> <li>• Windows 10 Enterprise</li> </ul>	Yes; Ultimate 64 bit Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI
<b>Dimensions</b>	
Width of the housing front	396 mm
Height of housing front	255 mm; Without basic adapter
<b>Weights</b>	
Weight, approx.	6.8 kg
<b>last modified:</b>	5/2/2022 