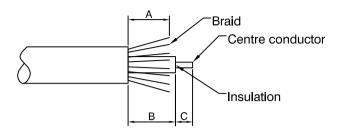
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

A = 6.5 mm

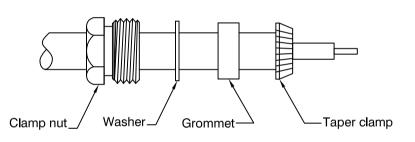
B = 8mm

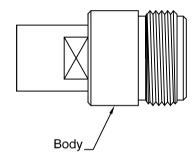
C = 4mm



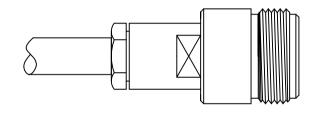
Connector	Stripping Tool	Crimp Tool H		x Size	
Part Number	Part Number	Part Number	Contact	Ferrule	
VNS30-2019	N/A	N/A	N/A	N/A	
VNS30-2020	N/A	N/A	N/A	N/A	
VNS30-2021	N/A	N/A	N/A	N/A	
VNS30-2021-1602	N/A	N/A	N/A	N/A	

2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp.

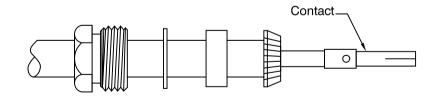


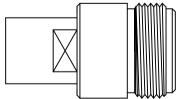


4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



3) Solder the contact onto the centre conductor.





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First Issue	IS	1	23 March 95
DESCRIPTION OF REVISION	APPVD	ISS	DATE

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ı	SCALE: Not To Scale	DRAWN BY:	S Nash
	DIMENSIONS: mm	CHECKED BY:	S Nash
TOLERANCES:		APPROVED BY:	P Couzens
		DATE:	11 Jan 02

DESCRIPTION:

Stripping and Assembly Instructions for N Clamp Jack DRAWING NUMBER:

VAIN3202

PAGE: 1 OF 1