

# APPLICATOR PARTS LIST

TYPE  
**SIDEFEED**

LOOSE PIECE  
AMPLIVAR  
FASTIN TAB

**AMP** AMP Incorporated  
Harrisburg, PA 17105-3808  
**PIGTAIL**

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	463223-1	42	GUARD, TOP (MT ON 25)	1	461116-1
2	INS. CRIMPER	-	-	43	-	-	-
3	ANVIL	1	1-455714-6	44	-	-	-
4	ANVIL SPACER	-	-	45	-	-	-
5	SHEAR BLADE	1	465410-1	46	-	-	-
6	REAR SHEAR PLATE	1	385013-4	47	-	-	-17 OR
7	SHEAR BLADE SPACER	2	389147-7	48	-	-	-
8	FRONT SHEAR PLATE	-	-	49	-	-	-
9	REAR ANVIL SPACER PL	-	-	50	-	-	-
10	FRONT ANVIL SPACER PL	-	-	51	-	-	-
11	TOOL SPACER	-	-	52	-	-	-
12	CRIMP SPACER	-	-	53	-	-	-
13	FRONT STRIP GUIDE	-	-	54	-	-	-
14	REAR STRIP GUIDE	-	-	55	-	-	-
15	RAM	1	465364-2	56	-	-	-
16	TOOL HOLDER	-	-	57	-	-	-
17	ADJ. CRIMP MOUNT	-	-	58	-	-	-
18	ADJ. BLOCK	-	-	59	-	-	-
19	APPLICATOR MOUNT ASSY.	-	-	60	-	-	-
20	BASE PLATE	1	450272-1	61	-	-	-
21	BASE BLOCK	1	450274-1	62	-	-	-
22	STRIP GUIDE PLATE	-	-	63	-	-	-
23	ANVIL HOLDER	-	-	64	-	-	-
24	AUX. ANVIL HOLDER	-	-	65	-	-	-
25	STRIPPER & GUARD	1	460489-1	66	AIR BLAST ASSY	1	455350-2
26	STRIPPER MOUNT	-	-	67	ELBOW, COPPER TUBE	1	22317-3
27	RETAINER PLATE	-	-	68	COPPER TUBE	1	689446-2
28	STRIPPER MOUNT BRACKET	-	-	69	-	-	-
29	STRIPPER BUSHING	-	-	70	-	-	-
30	STOCK DRAG	-	-	71	-	-	-
31	STOCK DRAG HANDLE	-	-	72	-	-	-
32	STOCK DRAG STUD	-	-				
33	STOCK DRAG SPRING	-	-				
34	STOCK DRAG ADJ. SCREW	-	-				
35	FEED FINGER HOLDER	-	-				
36	FEED FINGER	-	-				
37	FEED FINGER TIP	-	-				
38	FEED FINGER SPACER	-	-				
39	BASE CASTING	1	570238	A3	ECN A-397992	TO	9-92
40	GUARD, SHROUD HT	1	460488-1	A2	REACT A-320491	PM	7-91
41	SHROUD	1	461117-1	P F LTR	REVISION RECORD	APP	DATE

CRIMPING DATA		TERMINALS
ALUMINUM		62448-1
WIRE SIZE	CRIMP HEIGHT	-
22	.055	-
20	.057	-
2 22	.058	-
2 20	.062	-
16	.065	-
CRIMP WIRE	SIZE	TYPE
	.110	F
	BLUNT	-
SLEEVED	-	-
INSULATION RANGE	WIRE RANGE	
-	500-3000 CMA	
EXPLODED VIEW		
A-6023-4		
REMARKS:		
1. RECOMMENDED SPARE PARTS		
2. TERMINALS INSERTED INTO BOBBIN PRIOR TO CRIMPING		
3. LOOSE PIECE PRODUCT		
THIS APPLICATOR IS TO BE USED ON		
AMP-O-ELECTRIC 1-471273-2		
AMP-O-MATIC		
ALIGN GA 679597-1		
SERIAL NO.	D/TE SHIPPED	
CUSTOMER NAME AND ADDRESS	CRK'D BY P. MARIZ	
APP'D		
LOG NO.	566222-1	SHEET 1 OF 2
A		REV A3



AMP Incorporated  
Harrisburg, PA 17105-3808

# APPLICATOR PARTS LIST

TYPE  
HARDWARE

LOOSE PIECE  
AMPLIVAR  
FASTIN TAB

NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.
100	SCREW, SET SOC 'L	1/4-20	.50	1	2-21549-3	-	-	-	-	-	-
-	RAM PIN TO RAM (15)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
101	SCREW, SOC HD CAP	1/4-20	.50	2	21001-2	-	-	-	-	-	-
-	BASE BLK(42) TO BASE PL (20)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
102	SCREW, HEX HD CAP	3/8-16	1.25	3	3-21015-2	-	-	-	-	-	-
103	WASHER	.38 I.D.	-	3	371178	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
104	SCREW, BUTTON HD	3/8-16	1.00	2	4-21002-8	-	-	-	-	-	-
-	STRIPPER (25), ANVIL (3), SPACER (7), REAR PL (6)	-	-	-	-	-	-	-	-	-	-
-	TO BASE BLK (21)	-	-	-	-	-	-	-	-	-	-
105	SCREW, SOC HD CAP	1/4-20	1.00	2	21001-5	-	-	-	-	-	-
-	TOP TOOLING TO RAM(15)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
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-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
150	SCREW, BINDER HD	8-32	.25	3	6-22468-8	-	-	-	-	-	-
151	WASHER, FLAT	.16 I.D.	-	3	1-21899-3	-	-	-	-	-	-
152	NUT, HEX	8-32	-	3	21018-6	-	-	-	-	-	-
-	GUARD(40) TO SHROUD(41)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
153	SCREW, BUT HD CAP	6-32	.25	2	1-21002-6	-	-	-	-	-	-
154	NUT, HEX	6-32	-	2	21018-5	-	-	-	-	-	-
-	TOP GUARD(42) TO STRIPPER(25)	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-
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DIST	-	-	-	-	-	-	-	-	-	-	-
4	-	-	-	-	-	-	-	-	-	-	-

NOTES:  
TERMINAL 62448-1

A LOG NO 566222-1 SHEET 2 OF 2 REV A3

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