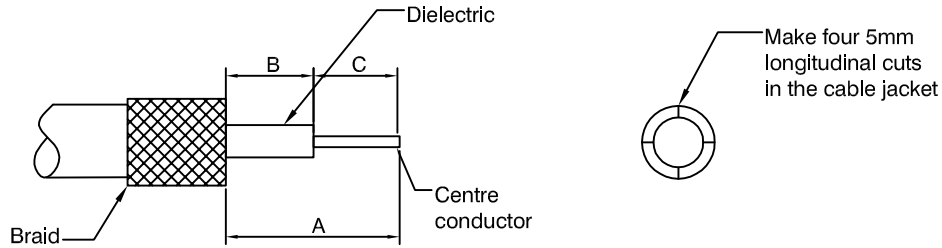


Assembly Instructions

Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VF10-167RBS	N/A	CTM3501	N/A	12.10
VF10-519	N/A	CTM3500	N/A	11.40

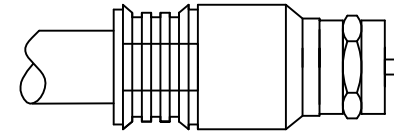
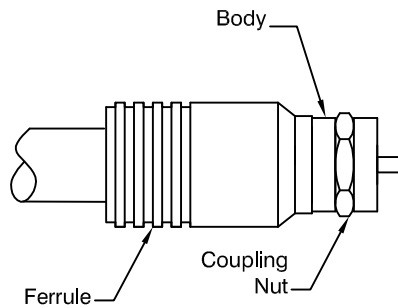
1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

- A = 9.5mm
- B = 3.2mm
- C = 6.3mm



2) Lightly grip the cable with pliers about 70mm from the stripped end. Push and rotate the connector in a clockwise direction until the connector is fully in position (this has been achieved when the cable dielectric is flush with the connector interface).

3) Crimp the ferrule using the correct tool for the connector.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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 Essex CM1 2UP, England
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

P Couzens

DATE:

13 July 01

DESCRIPTION:

Stripping and Assembly
 Instructions for F Crimp Plug

DRAWING NUMBER:

VAIF1101

PAGE: 1 OF 1