



MATERIAL: #4311 PLENCO PHENOLIC (B41)  
COLOR: BLACK

NOTE(S) :

- (1) DURING MOLDING PROCESS NO BLISTERED, WARPPED CONDITIONS PERMITTED.
- (2) DURING MOLDING PROCESS OPERATOR MUST USE COOLING FIXTURE.
- (3) DURING MOLDING PROCESS NO PLASTICS FLASHES ALLOWED IN FM.BRASS INSERTS (6) PLS.
- (4) OPERATOR MUST CLEANED ALL FOUR (4) CORNERS FOR SMOOTH CONDITIONS.

CAD/REDRAWN :4/17/97 : HD

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING	BASE PART 0280-01
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	P/N # 0280
FRACTIONS ± 1/64	ANG. ± 1°	INSERT 10183

B	ADDED BASE PART	JAM	1/31/14
A	WAS 10011	JAM	10/28/02
C H A N G E S			

HARRY DAVIES MOLDING Co.L.L.C.		
DATE	5/13/71	MOLD No:0280
DRAWN BY	NH	FRAME No:0280
APPROVED	BY XXXX	SHEET 1 of 1
SCALE	FULL	