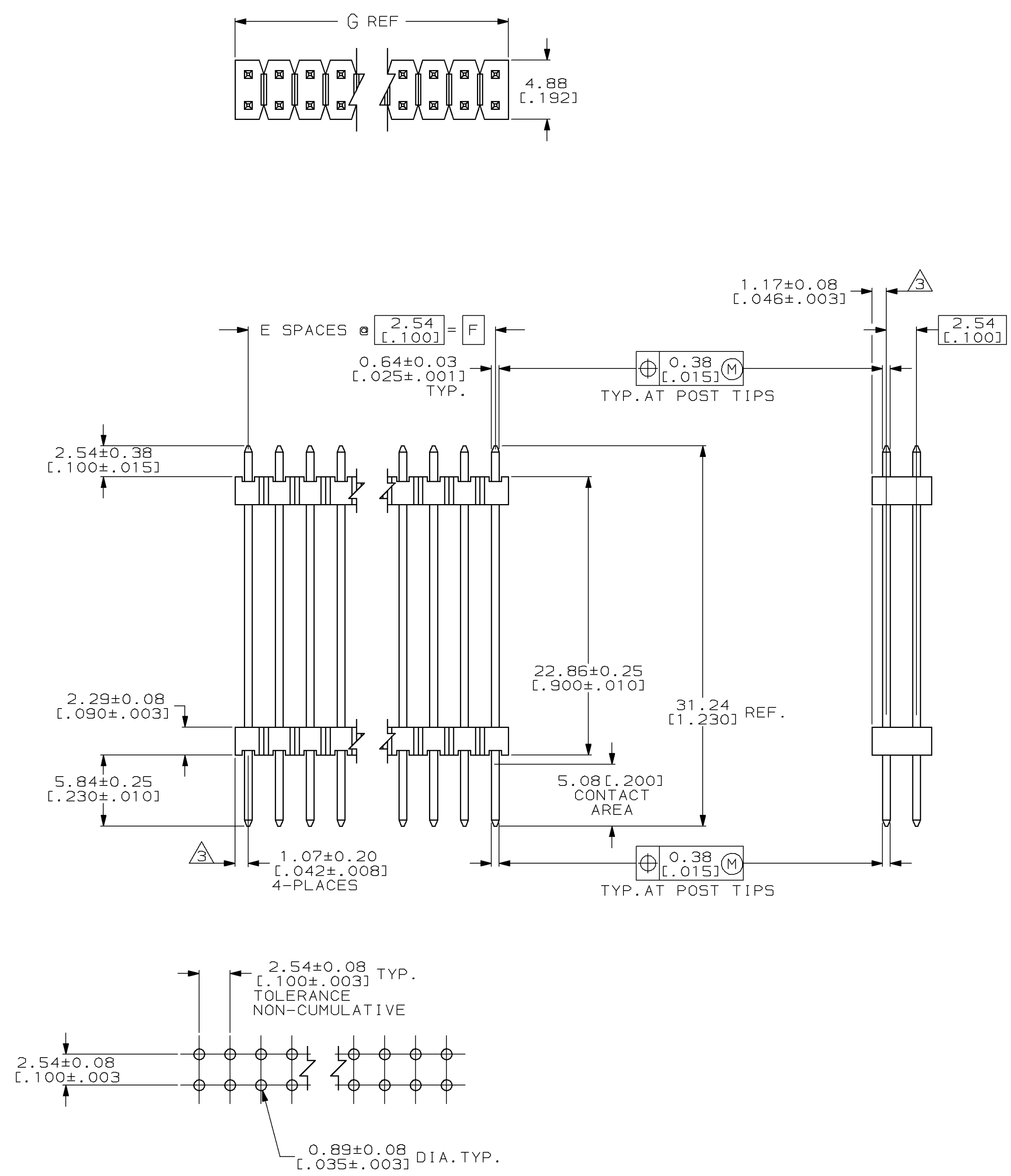


LOC		DIST		REVISONS			
AD	39	P	LTR	DESCRIPTION	DATE	DMN	APVD
		0		RELEASED	11-NOV-96	EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.00100-0.00200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [0.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

24.99 [.984]	22.86 [.900]	9	20	146520-2
58.01 [2.284]	55.88 [2.200]	22	46	146520-1
G	F	E	NO. OF POSITIONS	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		AMP	
mm	(INCH)	0 PLC	±	0	BRANDBERG	11-NOV-96	AMP Incorporated
		1 PLC	±	1	CHK: G. DUBNICZKI	11-NOV-96	Harrisburg, PA 17105-3608
		2 PLC	±	2	APVD: G. DUBNICZKI	11-NOV-96	
		3 PLC	±0.51 (.02)	3	PRODUCT SPEC		
		4 PLC	±0.127 (.005)	4	APPLICATION SPEC		
		ANGLES	±				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO
					A1	00779	146520
				CUSTOMER DRAWING	SCALE	4:1	SHEET 1 OF 1 REV 0