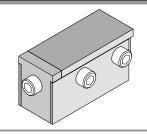




Application Tooling Specification Sheet



Order No. 62202-9745

FEATURES

- Lightweight tool used in the insertion of a SFP connector in a PCB
- Inserts connector to a PCB without damage to the board
- Use tool 62202-9750 for removing connectors

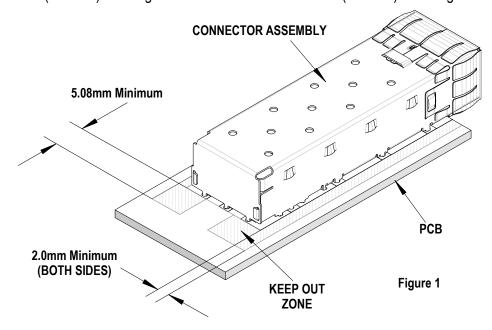
SCOPE

Products: Small Form-factor Pluggable (SFP+) One Piece Cage, Single Port Connector with Press-fit PC Tails.

Connector Series No.	Connector Order no.					
	74737-0001	74737-0002	74737-0003	74737-0004	74737-0005	74737-0006
	74737-0009	74737-0012	74737-0014	74737-0019	74737-0020	74373-0029
74737	74737-0031	74737-0032	74737-0033	74737-0034	74737-0035	74737-0036
	74737-0037	74737-0201	74737-0203	74737-9993	74737-9994	74737-9997
	74737-9998	74737-9999				

Notes:

- 1. See the following pages for tooling operation instructions.
- 2. These tools require a "Keep Out Zone" around the connector free of components. The rear of the connector should be .200" (5.08mm). The right and left sides should be .080" (2.00mm). See Figure 1.



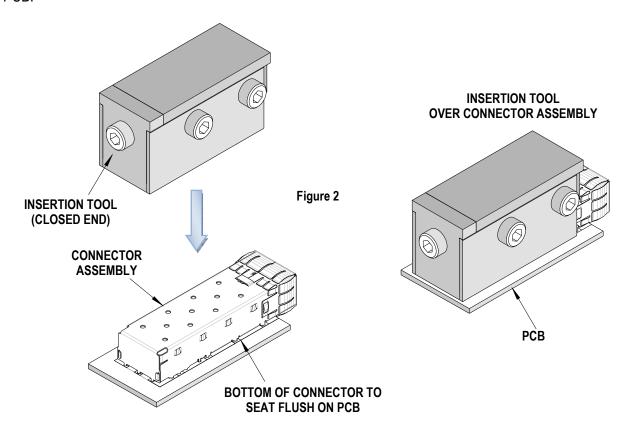
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Description

The following Instructions are used for inserting the 1 by 1 connector into a PCB.

Operation

- 1. Place a connector assembly on the PCB.
- 2. Place the tool on the connector assembly (closed end to the back end of the connector). See Figure 2.
- 3. Place tool, connector, and PCB, in a press of suitable size and force, and seat the connector assembly shown. The support under the PCB must have clearance for the connector pins if they come through the PCB.



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