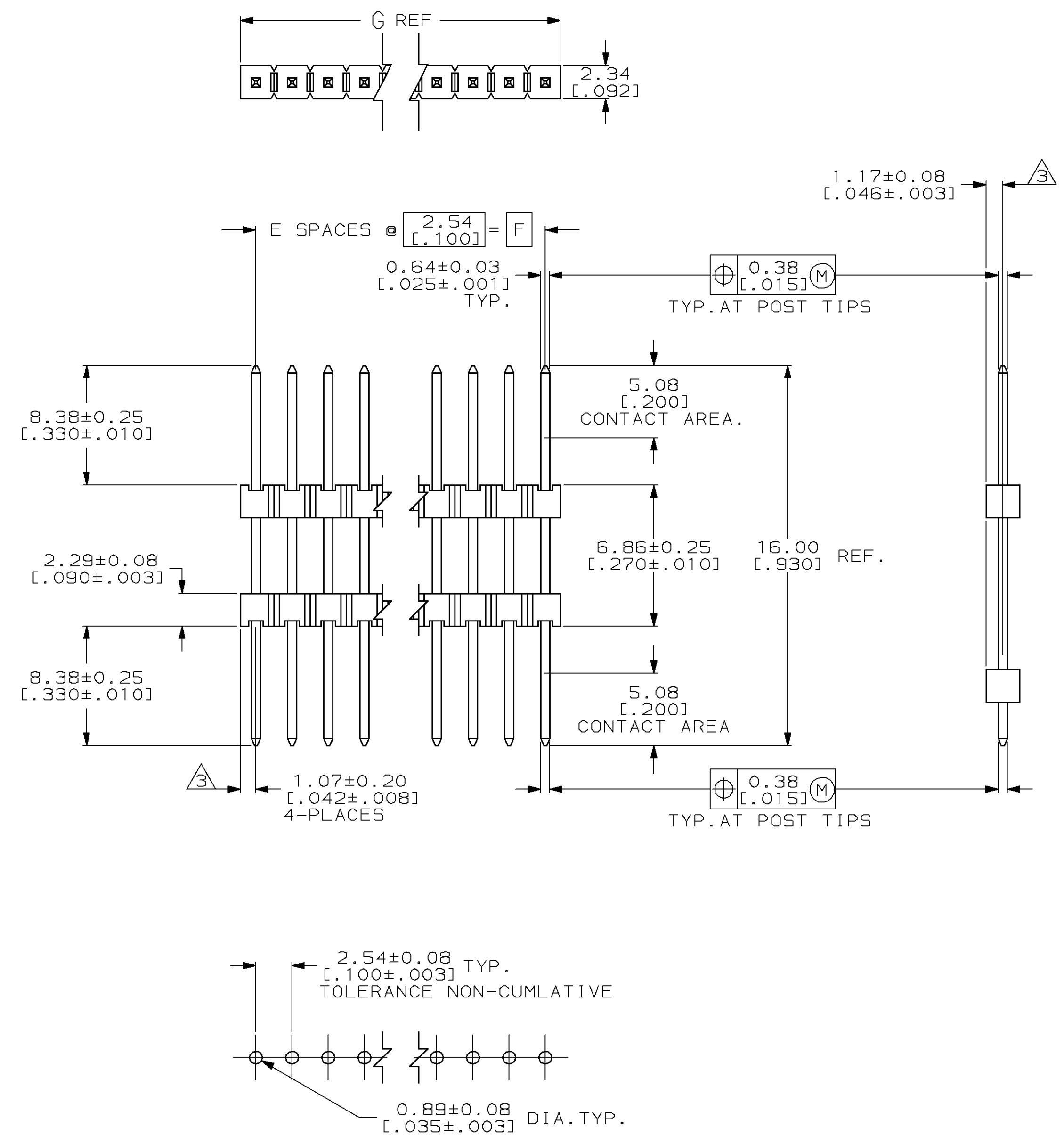
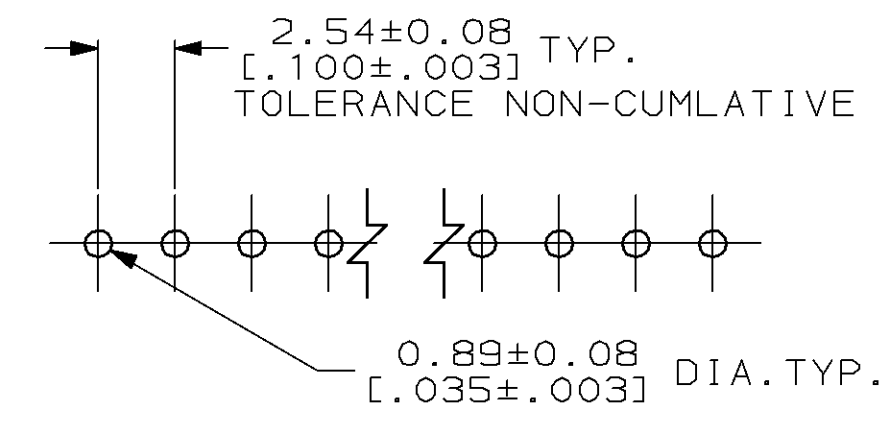


REVISONS		DATE	BY	APPV
NO.	DESCRIPTION			
0	DP 4633-96-14	1/18/96	TH	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT



NO.	DESCRIPTION	DATE	BY	APPV
39	40	4-146467-0		
38	39	3-146467-9		
37	38	3-146467-8		
36	37	3-146467-7		
35	36	3-146467-6		
34	35	3-146467-5		
33	34	3-146467-4		
32	33	3-146467-3		
31	32	3-146467-2		
30	31	3-146467-1		
29	30	3-146467-0		
28	29	2-146467-9		
27	28	2-146467-8		
26	27	2-146467-7		
25	26	2-146467-6		
24	25	2-146467-5		
23	24	2-146467-4		
22	23	2-146467-3		
21	22	2-146467-2		
20	21	2-146467-1		
19	20	2-146467-0		
18	19	1-146467-9		
17	18	1-146467-8		
16	17	1-146467-7		
15	16	1-146467-6		
14	15	1-146467-5		
13	14	1-146467-4		
12	13	1-146467-3		
11	12	1-146467-2		
10	11	1-146467-1		
9	10	1-146467-0		
8	9	146467-9		
7	8	146467-8		
6	7	146467-7		
5	6	146467-6		
4	5	146467-5		
3	4	146467-4		
2	3	146467-3		
1	2	146467-2		
-	1	146467-1		
G	F	E	NO. OF POSITIONS	PART NUMBER

<small>THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. BY AMP INCORPORATED. ALL RIGHTS RESERVED.</small>		DWN I. HOFFMAN 3/18/96	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±0.51 (.02) 3 PLC ±0.127 (.005) 4 PLC ±0.0127 (.0005) ANGLES ±.	CHK G. DUENICZKI 3/18/96	NAME G. DUENICZKI
MATERIAL 	FINISH 	PRODUCT SPEC APPLICATION SPEC	SIZE A1
CUSTOMER DRAWING		WEIGHT -	CAGE CODE 00779
SCALE 4:1		DRAWING NO. 146467	SHEET 1 OF 1