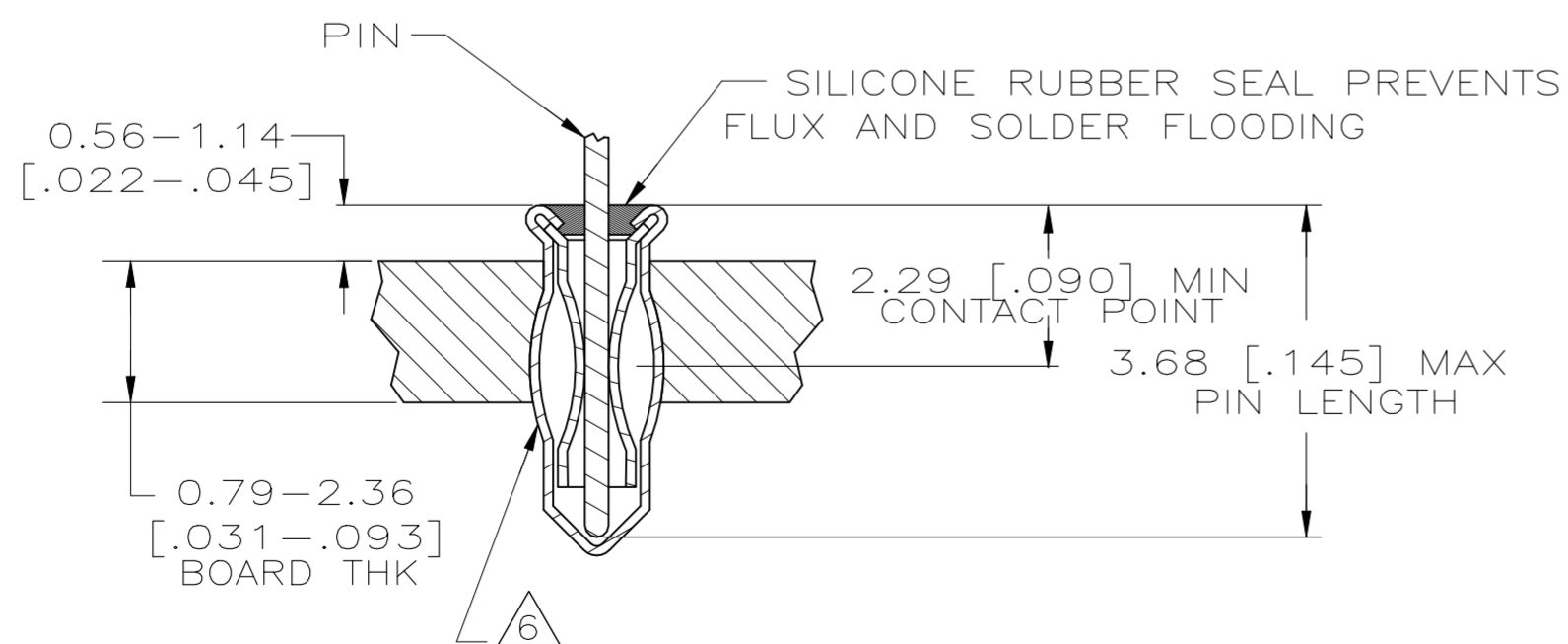
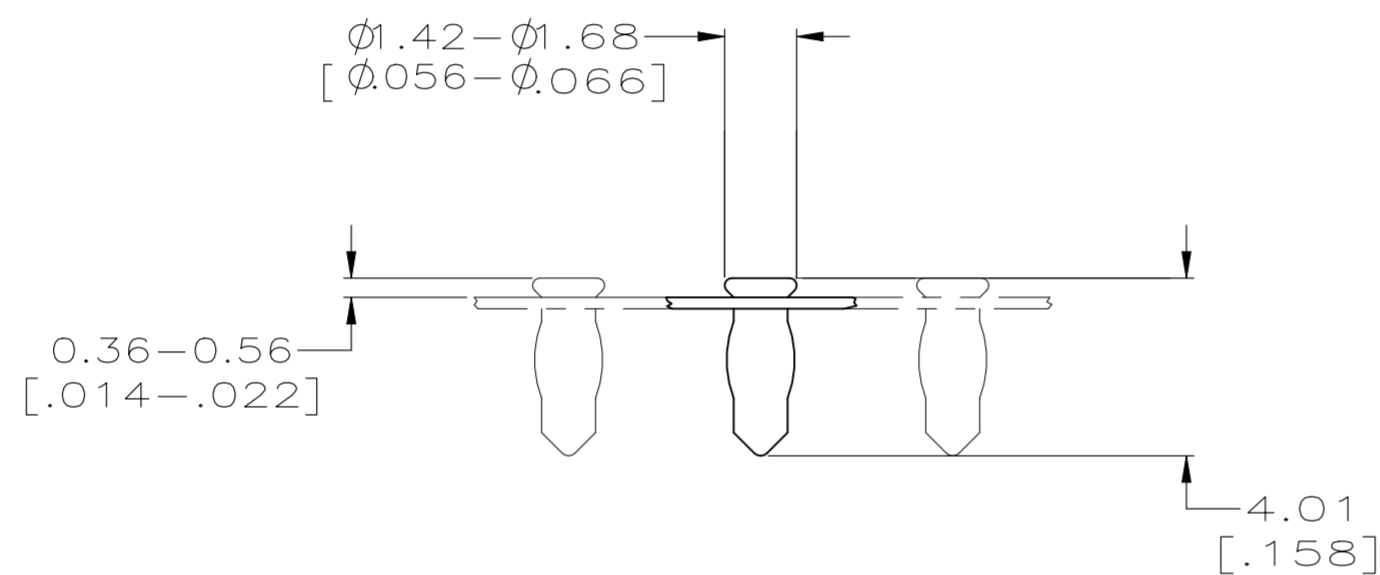
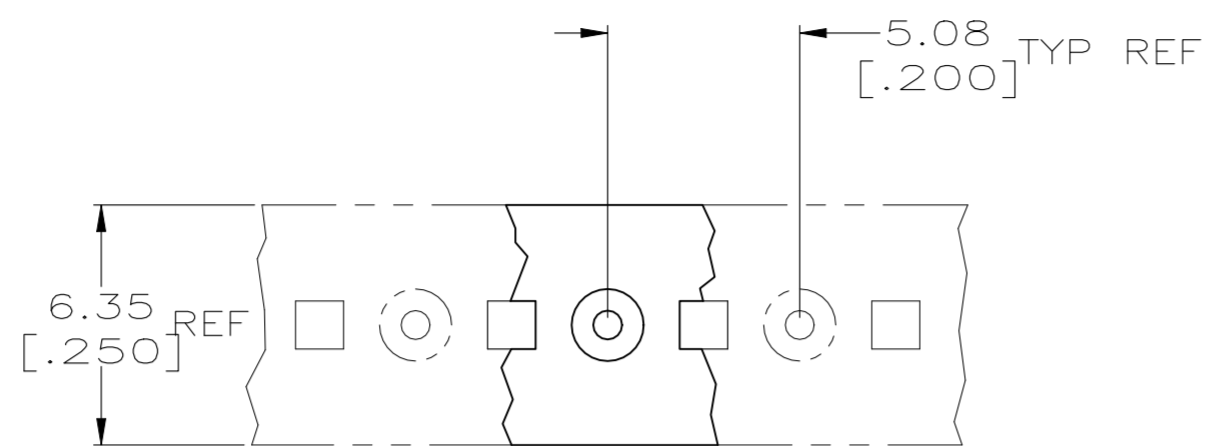


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A		REVISED PER ECN-22-182178	02NOV2022	PT	SZ



- 1 MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
SEALANT - SILICONE RUBBER
- 2 TIN PLATE PER ASTM B 545, [.000100] MIN THK.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THK ON CONTACT AREA.
- 4 PACKAGED 50,000 PER REEL
- 5 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS $\phi 1.07$ [$\phi 0.42$] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 7 PACKAGED 10,000 PER REEL
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

8 OBSOLETE	2.29-3.68 [.090-.145]	$\phi 0.38-\phi 0.53$ [.015-.021]	GOLD 3	TIN 2	7	1-5645947-6
	2.29-3.68 [.090-.145]	$\phi 0.30-\phi 0.46$ [.012-.018]	GOLD 3	TIN 2	7	1-5645947-5
	2.29-3.68 [.090-.145]	$\phi 0.38-\phi 0.53$ [.015-.021]	GOLD 3	TIN 2	7	1-5645947-2
	2.29-3.68 [.090-.145]	$\phi 0.38-\phi 0.53$ [.015-.021]	GOLD 3	TIN 2	4	5645947-2
	2.29-3.68 [.090-.145]	$\phi 0.38-\phi 0.53$ [.015-.021]	TIN 2	TIN 2	4	5645947-1
	LENGTH	DIA	FINISH		PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE 26JAN06			
DIMENSIONS: mm [INCHES]		CHK J. HAVENER 26JAN06			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. HAVENER 26JAN06	NAME MINIATURE SPRING SOCKET ASSY SERIES 1 SHORT WITH SEALANT		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.20[.008] 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-14008	SIZE A2	CAGE CODE 00779	DRAWING NO C=5645947
MATERIAL 1		FINISH SEE TABLE	WEIGHT 0.000000	SCALE 10:1	SHEET 1 of 1
CUSTOMER DRAWING			RESTRICTED TO -	REV A	