

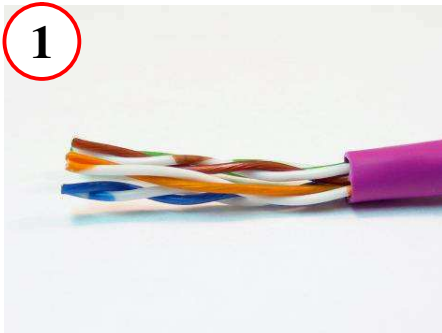
# Stewart Connector

UNSHIELDED 30 SERIES PLUG  
ASSEMBLY INSTRUCTIONS

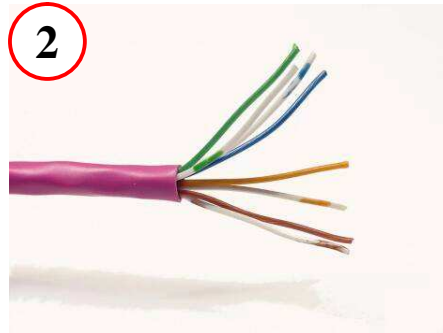
11118 Susquehanna Trail South Glen Rock, PA 17327

## STEWART CONNECTOR UNSHIELDED 30 SERIES PLUG ASSEMBLY INSTRUCTIONS

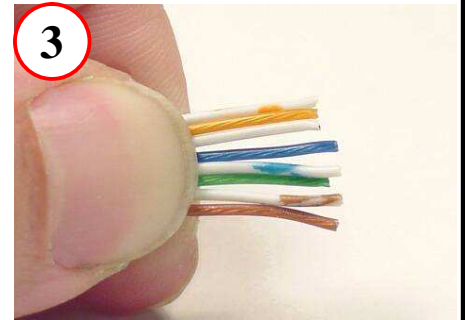
Assembly steps 1 – 8:



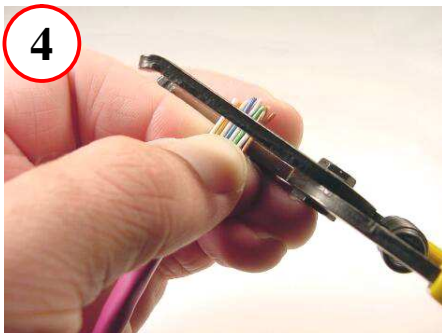
**1**  
Remove approximately 1 inch of  
Cable Jacket



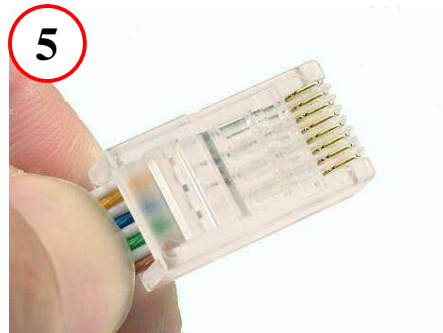
**2**  
Untwist the pairs and Straighten the  
Wires



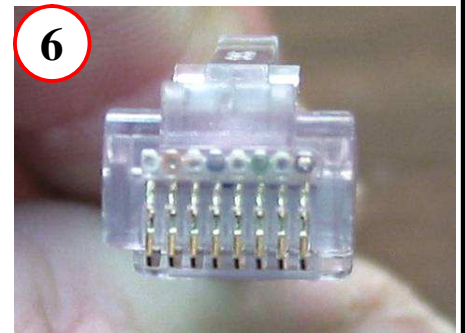
**3**  
Position Wires into Correct  
Configuration (568-B Shown)



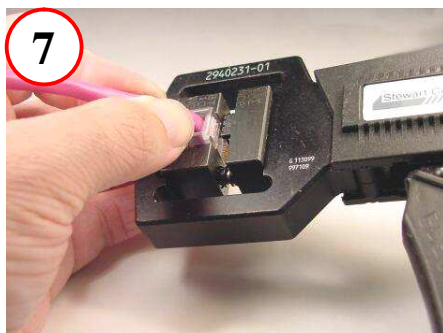
**4**  
Trim Wire Ends at 90°, Approx.  
9/16" From Jacket



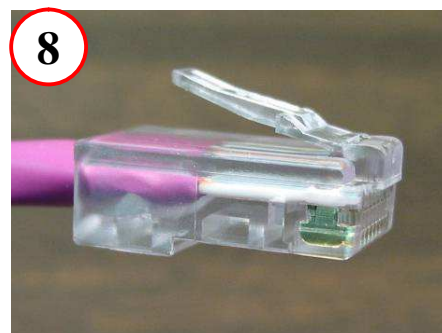
**5**  
Insert Wires Along Plug Top,  
Maintaining Correct Alignment



**6**  
Inspect The Plug; Wires Should Be  
Visible from Plug Front



**7**  
Crimp Contacts and Strain Relief



**8**  
Construction Complete