Data Sheet

CSMW-LWG0-NxxxE

Mid Power 2835 DFN Surface Mount LED

Overview

The Broadcom® CSMW-LWG0-NxxxE surface mount LEDs use InGaN chip technology with superior package design to enable them to produce higher light output with better flux performance. They can be driven at high current and are able to dissipate heat more efficiently resulting in better performance with higher reliability.

These LEDs operate under a wide range of environmental conditions making ideal for various applications including fluorescent replacement, under cabinet lighting, retail display lighting and panel lights.

To facilitate easy pick and place assembly, the LEDs are packed in tape and reel. Every reel is shipped in single flux and color bin, to provide close uniformity.

Features

- High reliability package with enhanced silicone resin encapsulation
- Available in 2700K, 3000K, 3500K, 4000K, 4500K, 5000K, 5700K, 6500K and 8000K CCT only
- Low package profile and large emitting area for better uniformity in linear lighting
- Enhanced corrosion resistance
- Product qualification tests are based on AEC-Q101 guidelines

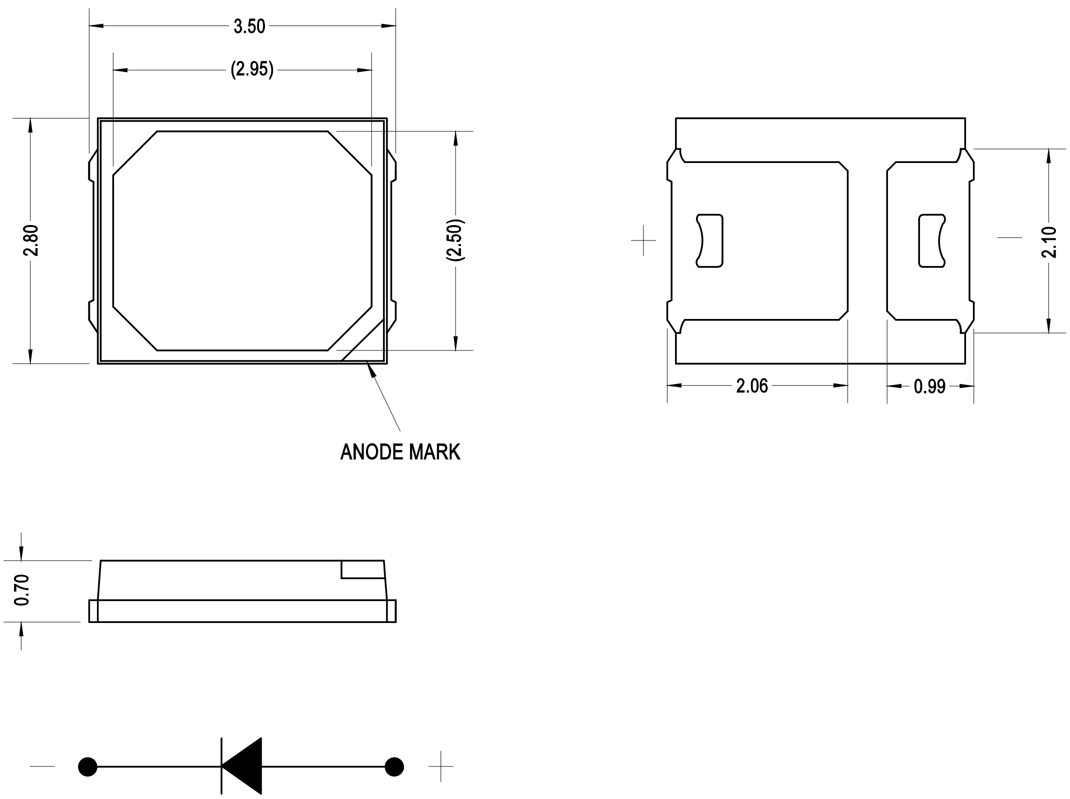
Applications

- Automotive interior lighting
  - Compartment light
  - Cabin light
  - Reading light
- Automotive exterior lighting
  - License plate illumination
  - Puddle lamp
  - Reverse light
  - Side marker light
- Channel letter and advertisement board backlighting
- Office automations, home appliances, industrial equipment and indicator lighting

CAUTION!

This LED is ESD sensitive. Please observe appropriate precautions during handling and processing. Refer to application note AN-1142 for additional detail.

Figure 1: Package Drawing



NOTE:

1. All dimensions in millimeters (mm).
2. Tolerance is ±0.20mm unless otherwise specified.
3. Encapsulation = silicone.
4. Terminal finish = silver plating.
5. Dimensions in brackets are for reference only.

Device Selection Guide (T_J = 25°C, I_F = 150mA)

Part Number	Correlated Color Temperature, CCT (Kelvin)	Luminous Flux, Φ_V (lm) [a, b]			Luminous intensity (mcd) [c]
	Typ.	Min.	Typ.	Max.	
CSMW-LWG0-NSTAE	8000	51.0	55.0	72.0	18.3
CSMW-LWG0-NSTBE	6500	51.0	58.0	72.0	19.3
CSMW-LWG0-NSTCE	5700	51.0	58.0	72.0	19.3
CSMW-LWG0-NSTDE	5000	51.0	59.0	72.0	19.7
CSMW-LWG0-NSTEE	4500	51.0	59.0	72.0	19.7
CSMW-LWG0-NSTFE	4000	51.0	59.0	72.0	19.7
CSMW-LWG0-NRSGE	3500	42.8	53.0	60.5	17.7
CSMW-LWG0-NRSHE	3000	42.8	53.0	60.5	17.7
CSMW-LWG0-NRSJE	2700	42.8	53.0	60.5	17.7
CSMW-LWG0-NSTKE	6500K-8000K	51.0	-	72.0	-
CSMW-LWG0-NSTLE	5700K-6500K	51.0	-	72.0	-
CSMW-LWG0-NSTME	5000K-5700K	51.0	-	72.0	-
CSMW-LWG0-NSTNE	4500K-5000K	51.0	-	72.0	-
CSMW-LWG0-NRSQE	3500K-4000K	42.8	-	60.5	-
CSMW-LWG0-NRSRE	3000K-3500K	42.8	-	60.5	-
CSMW-LWG0-NRSSE	2700K-3000K	42.8	-	60.5	-
CSMW-LWG0-NRT0E	4500K-8000K	42.8	-	72.0	-
CSMW-LWG0-NRT1E	2700K-4000K	42.8	-	72.0	-

a. The luminous flux, Φ_V is measured at the mechanical axis of the package and it is tested with a single current pulse condition.

b. Tolerance is ±12%.

c. For reference only

Absolute Maximum Ratings

Parameters	CSMW-LWG0-NxxxE	Unit
DC Forward Current [a]	240	mA
Peak Forward Current [b]	350	mA
Power Dissipation	864	mW
Reverse Voltage	Not designed for reverse bias operation	
LED Junction Temperature	125	°C
Operating Temperature Range	-40 to +100	°C
Storage Temperature Range	-40 to +100	°C

a. Derate linearly as shown in Figure 14 and Figure 15.

b. Duty factor = 10%, frequency = 1kHz.

Optical and Electrical Characteristics (T_J = 25°C, I_F = 150mA)

Parameters	Min.	Typ.	Max.	Unit
Viewing Angle, $2\theta_{½}$ [a]	–	120	–	°
Forward Voltage, V_F [b]	2.80	3.22	3.60	V
Reverse Current, I_R at V_R = 5V [c]	–	–	10	µA
Color Rendering Index, CRI	–	80	–	–
Thermal Resistance, $R_{\theta J\text{-}S}$ [d]	–	47	–	°C/W

a. $\theta_{½}$ is the off-axis angle where the luminous intensity is half of the peak intensity.
b. Forward voltage tolerance is ±0.1V.
c. Indicates product final test condition. Long term reverse bias is not recommended.
d. Thermal resistance from LED junction to solder point.

Performance Characteristics (T_J = 25°C)

Forward Current (mA)	Relative Luminous Flux (Normalized at 150mA)	Luminous Flux, Φ_V (lm)	Forward Voltage, V_F (V)	Luminous Efficiency (lm/W)
		Typ.	Typ.	Typ.
2700K-3500K				
65	0.496	26.3	2.93	138.2
80	0.596	31.6	2.98	132.4
100	0.723	38.3	3.06	125.4
120	0.838	44.4	3.12	118.5
150	1.000	53.0	3.22	109.7
200	1.244	65.9	3.38	97.7
240	1.415	75.0	3.50	89.4
4000K-5000K				
65	0.496	29.3	2.93	153.9
80	0.596	35.2	2.98	147.3
100	0.723	42.7	3.06	139.6
120	0.838	49.5	3.12	131.9
150	1.000	59.0	3.22	122.1
200	1.244	73.4	3.38	108.7
240	1.415	83.5	3.50	99.5
5700K-6500K				
65	0.496	28.8	2.93	151.2
80	0.596	34.6	2.98	144.8
100	0.723	41.9	3.06	137.2
120	0.838	48.6	3.12	129.7
150	1.000	58.0	3.22	120.0
200	1.244	72.2	3.38	106.9
240	1.415	82.1	3.50	97.8

8000K				
65	0.496	27.3	2.93	143.4
80	0.596	32.8	2.98	137.3
100	0.723	39.8	3.06	130.1
120	0.838	46.1	3.12	123.0
150	1.000	55.0	3.22	113.8
200	1.244	68.4	3.38	101.3
240	1.415	77.8	3.50	92.7

Part Numbering System

C S M W – L W G 0 – N x_1 x_2 x_3 x_4

Code	Description	Option	
x_1	Minimum Flux Bin	Refer to Flux Bin Limits (CAT) table	
x_2	Maximum Flux Bin		
x_3	Color Correlated Temperature	A	8000K
		B	6500K
		C	5700K
		D	5000K
		E	4500K
		F	4000K
		G	3700K
		H	3000K
		J	2700K
		K	6500K-8000K
		L	5700K-6500K
		M	5000K-5700K
		N	4500K-5000K
		Q	3500K-4000K
		R	3000K-3500K
		S	2700K-3000K
		0	4500k-8000K
		1	2700K-4000K
x_4	Test Option	E	Test Current = 150mA

Part Number Example

CSMW-LWG0-NSTDE

x_1 : S – Minimum flux bin S

x_2 : T – Maximum flux bin T

x_3 : D – CCT 5000K with bin ID 4A, 4B, 4C, 4D

x_4 : E – Test current = 150mA

Bin Information

Flux Bin Limits (CAT)

Bin ID	Luminous Flux, Φ_V (lm)	
	Min.	Max.
R	42.8	51.0
S	51.0	60.5
T	60.5	72.0

Tolerance = ±12%

Forward Voltage Bin Limits (VF)

Bin ID	Forward Voltage, V_F (V)	
	Min.	Max.
F05	2.8	3.0
F06	3.0	3.2
F07	3.2	3.4
F08	3.4	3.6

Tolerance = ±0.1V

Example of bin information on reel and packaging label:

CAT : R – Flux bin R

BIN : 4A – Color bin 4A

VF : F06 – VF bin F06

Color Bin Limits (BIN)

CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates	
		x	y			x	y			x	y
8000K	1A	0.2950	0.2970	6500K	2A	0.3048	0.3207	5700K	3A	0.3215	0.3350
		0.2920	0.3060			0.3130	0.3290			0.3290	0.3417
		0.2984	0.3133			0.3144	0.3186			0.3290	0.3300
		0.3009	0.3042			0.3068	0.3113			0.3222	0.3243
	1B	0.2920	0.3060		2B	0.3028	0.3304		3B	0.3207	0.3462
		0.2895	0.3135			0.3115	0.3391			0.3290	0.3538
		0.2962	0.3220			0.3130	0.3290			0.3290	0.3417
		0.2984	0.3133			0.3048	0.3207			0.3215	0.3350
	1C	0.2984	0.3133		2C	0.3115	0.3391		3C	0.3290	0.3538
		0.2962	0.3220			0.3205	0.3481			0.3376	0.3616
		0.3028	0.3304			0.3213	0.3373			0.3371	0.3490
		0.3048	0.3207			0.3130	0.3290			0.3290	0.3417
	1D	0.2984	0.3133		2D	0.3130	0.3290		3D	0.3290	0.3417
		0.3048	0.3207			0.3213	0.3373			0.3371	0.3490
		0.3068	0.3113			0.3221	0.3261			0.3366	0.3369
		0.3009	0.3042			0.3144	0.3186			0.3290	0.3300

CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates	
		x	y			x	y			x	y
5000K	4A	0.3371	0.3490	4500K	5A	0.3530	0.3597	4000K	6A	0.3670	0.3578
		0.3451	0.3554			0.3615	0.3659			0.3702	0.3722
		0.3440	0.3427			0.3590	0.3521			0.3825	0.3798
		0.3366	0.3369			0.3512	0.3465			0.3783	0.3646
	4B	0.3376	0.3616		5B	0.3548	0.3736		6B	0.3702	0.3722
		0.3463	0.3687			0.3641	0.3804			0.3736	0.3874
		0.3451	0.3554			0.3615	0.3659			0.3869	0.3958
		0.3371	0.3490			0.3530	0.3597			0.3825	0.3798
	4C	0.3463	0.3687		5C	0.3641	0.3804		6C	0.3825	0.3798
		0.3551	0.3760			0.3736	0.3874			0.3869	0.3958
		0.3533	0.3620			0.3702	0.3722			0.4006	0.4044
		0.3451	0.3554			0.3615	0.3659			0.3950	0.3875
	4D	0.3451	0.3554		5D	0.3615	0.3659		6D	0.3783	0.3646
		0.3533	0.3620			0.3702	0.3722			0.3825	0.3798
		0.3515	0.3487			0.3670	0.3578			0.3950	0.3875
		0.3440	0.3427			0.3590	0.3521			0.3898	0.3716

CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates		CCT	Bin ID	Chromaticity Coordinates	
		x	y			x	y			x	y
3500K	7A	0.3889	0.3690	3000K	8A	0.4147	0.3814	2700K	9A	0.4373	0.3893
		0.3941	0.3848			0.4221	0.3984			0.4465	0.4071
		0.4080	0.3916			0.4342	0.4028			0.4582	0.4099
		0.4017	0.3751			0.4259	0.3853			0.4483	0.3919
	7B	0.3941	0.3848		8B	0.4221	0.3984		9B	0.4465	0.4071
		0.3996	0.4015			0.4299	0.4165			0.4562	0.4260
		0.4146	0.4089			0.4430	0.4212			0.4687	0.4289
		0.4080	0.3916			0.4342	0.4028			0.4582	0.4099
	7C	0.4080	0.3916		8C	0.4342	0.4028		9C	0.4582	0.4099
		0.4146	0.4089			0.4430	0.4212			0.4687	0.4289
		0.4299	0.4165			0.4562	0.4260			0.4813	0.4319
		0.4221	0.3984			0.4465	0.4071			0.4700	0.4126
	7D	0.4017	0.3751		8D	0.4259	0.3853		9D	0.4483	0.3919
		0.4080	0.3916			0.4342	0.4028			0.4582	0.4099
		0.4221	0.3984			0.4465	0.4071			0.4700	0.4126
		0.4147	0.3814			0.4373	0.3893			0.4593	0.3944

Tolerance = ±0.01

Figure 2: Chromaticity Diagram

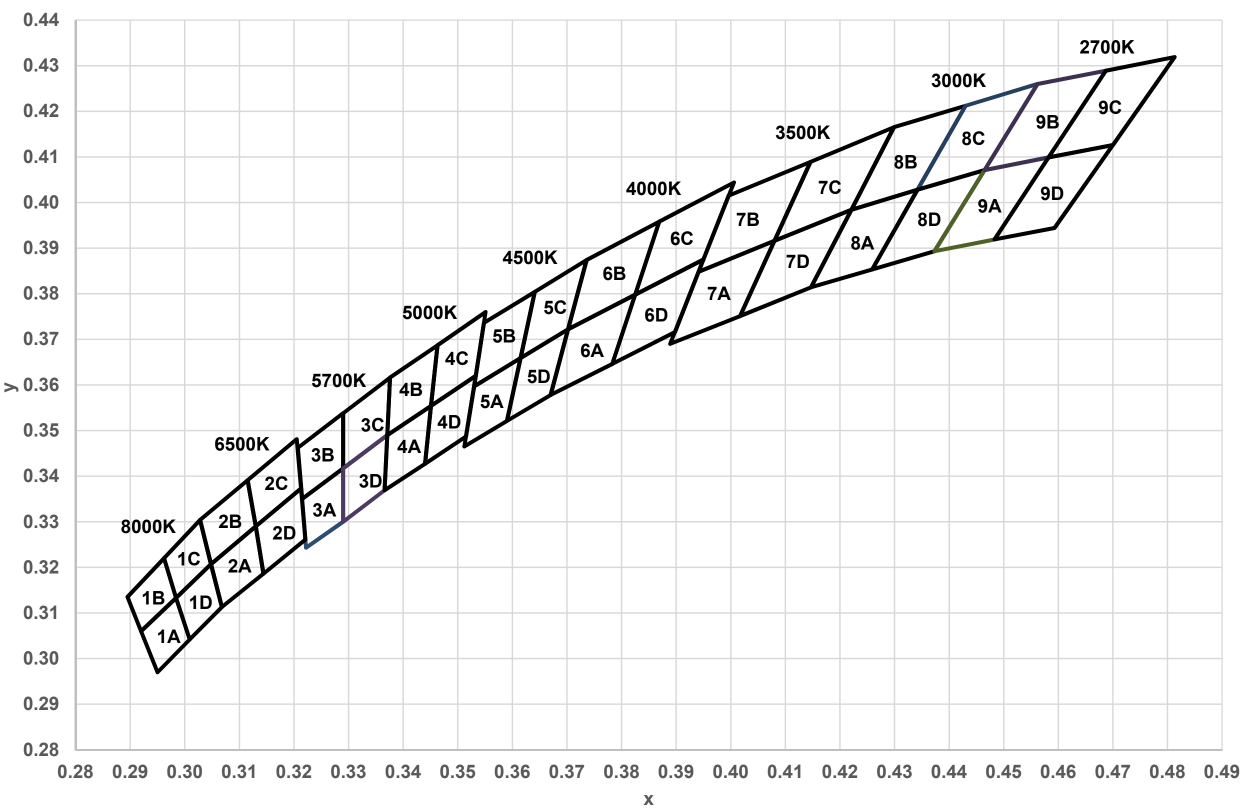


Figure 3: Spectral Power Distribution

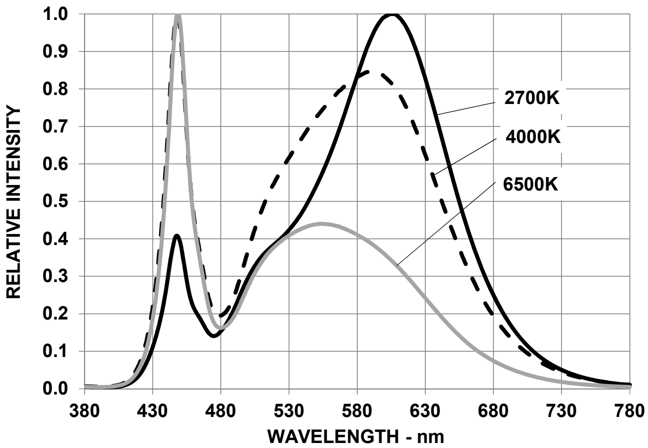


Figure 4: Forward Current vs. Forward Voltage

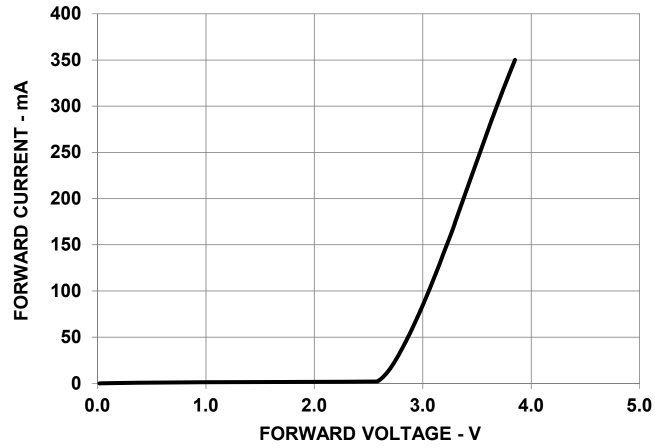


Figure 5: Relative Luminous Flux vs. Mono Pulse Current

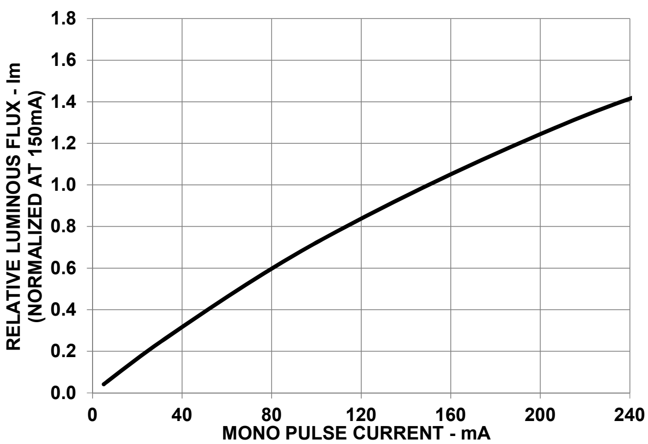


Figure 6: Radiation Pattern

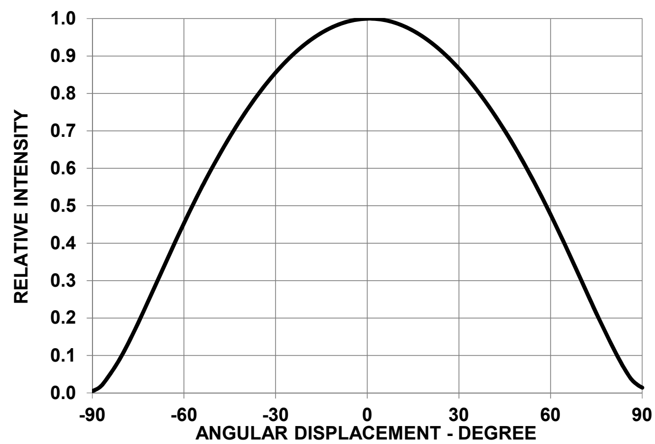


Figure 7: Chromaticity Coordinate Shift vs. Mono Pulse Current – 2700K

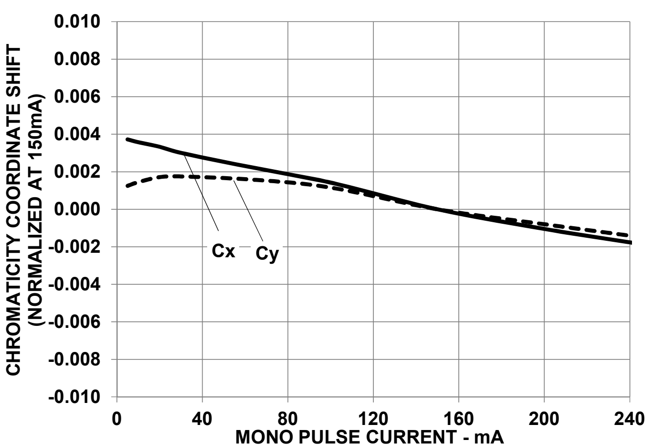


Figure 8: Chromaticity Coordinate Shift vs. Mono Pulse Current – 4000K

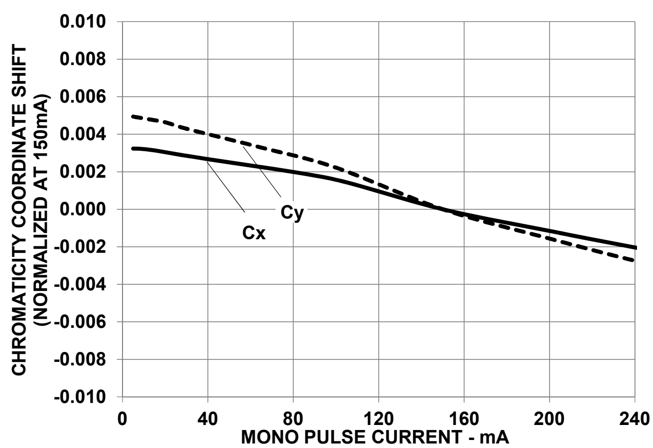


Figure 9: Chromaticity Coordinate Shift vs. Mono Pulse Current – 6500K

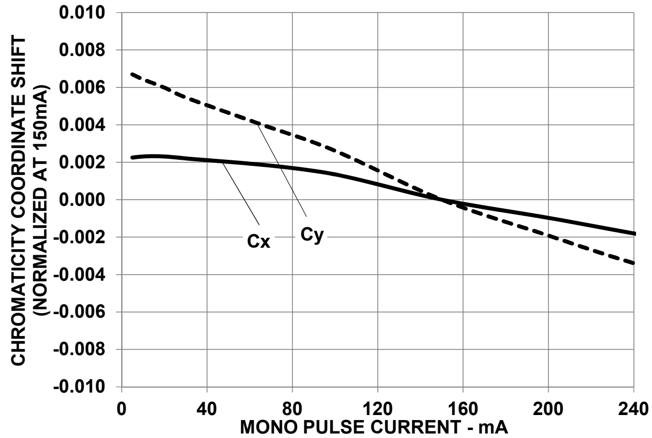


Figure 10: Forward Voltage Shift vs. Junction Temperature

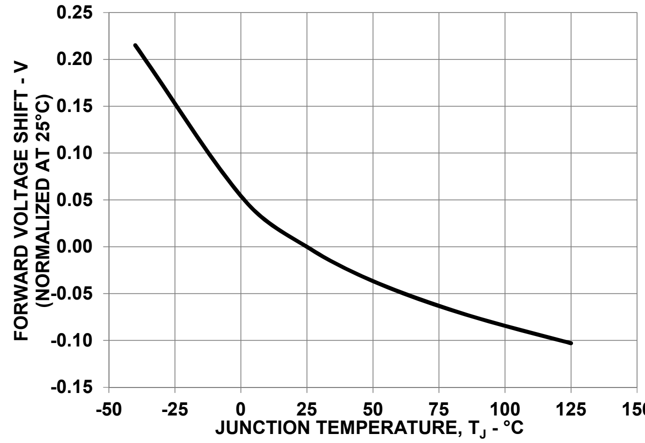


Figure 11: Chromaticity Coordinate Shift vs. Junction Temperature – 2700K

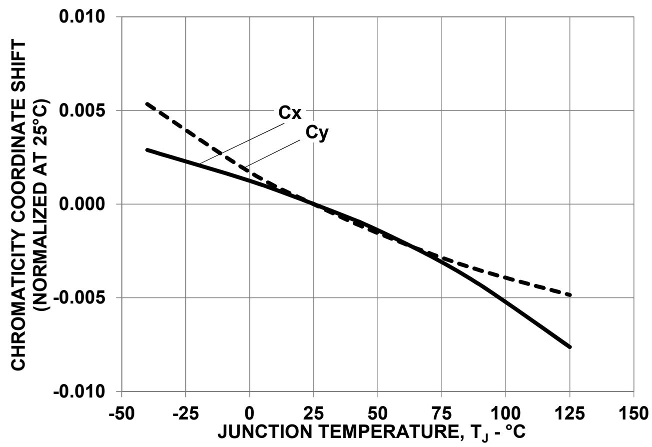


Figure 12: Chromaticity Coordinate Shift vs. Junction Temperature – 4000K

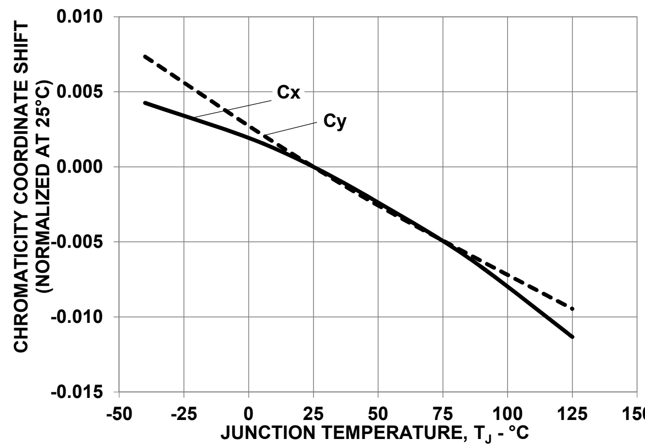


Figure 13: Chromaticity Coordinate Shift vs. Junction Temperature – 6500K

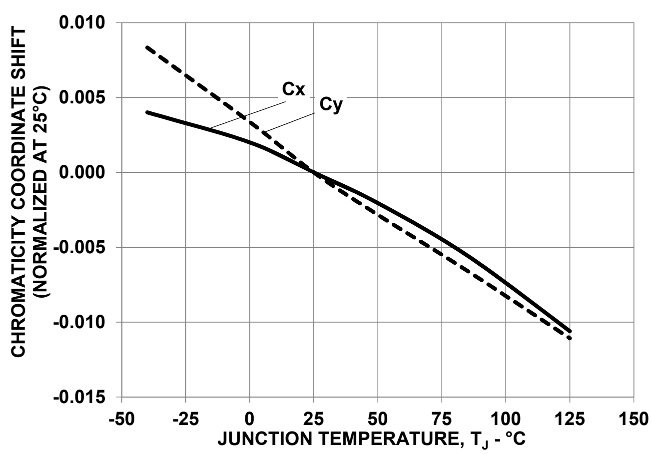


Figure 14: Maximum Forward Current vs. Ambient Temperature. Derated based on T_{JMAX} = 125°C

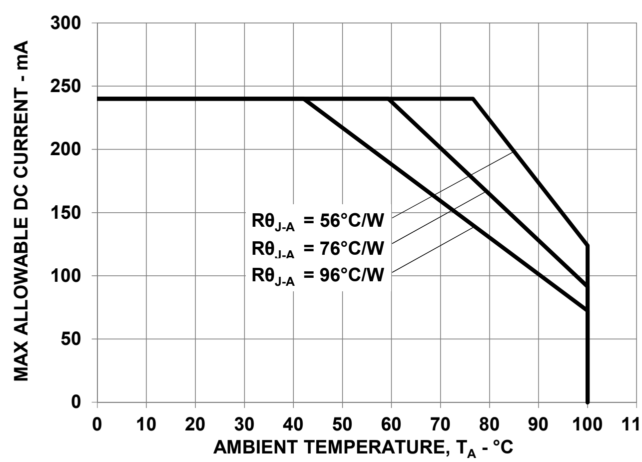


Figure 15: Maximum Forward Current vs. Solder Point Temperature. Derated based on T_{JMAX} = 125°C, $R_{\theta J\text{-}S}$ = 47°C/W

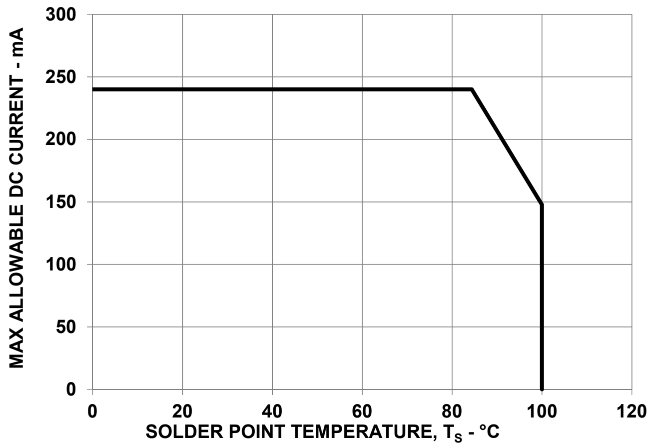


Figure 16: Pulse Handling Capability at T_S ≤ 80°C

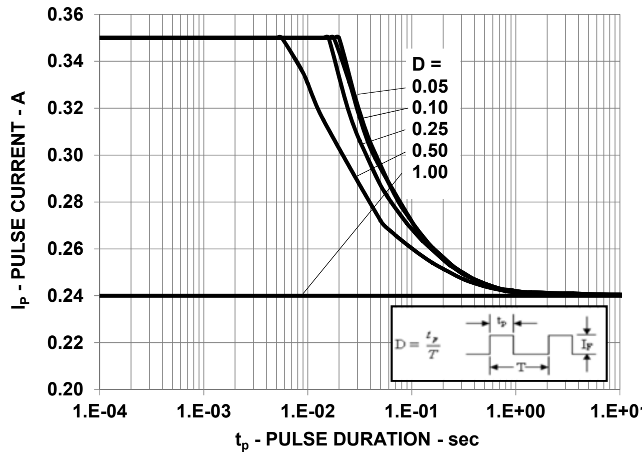


Figure 17: Pulse Handling Capability at T_S = 100°C

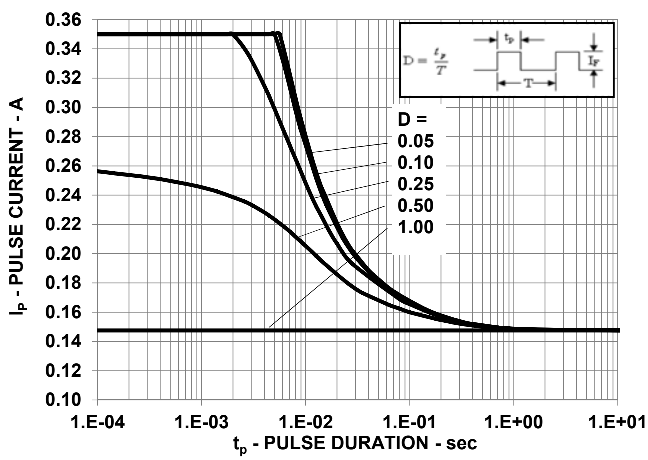
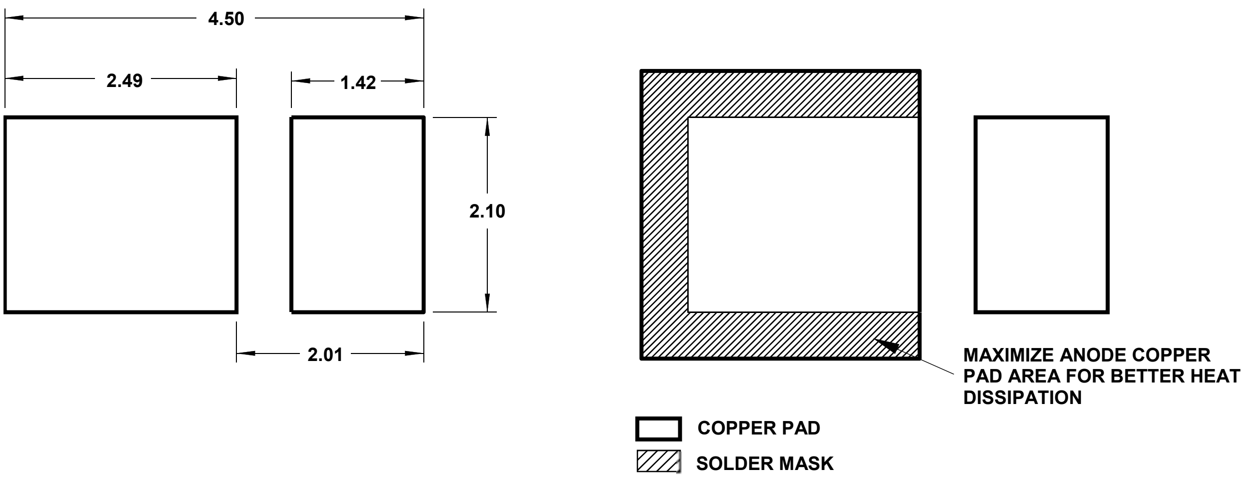
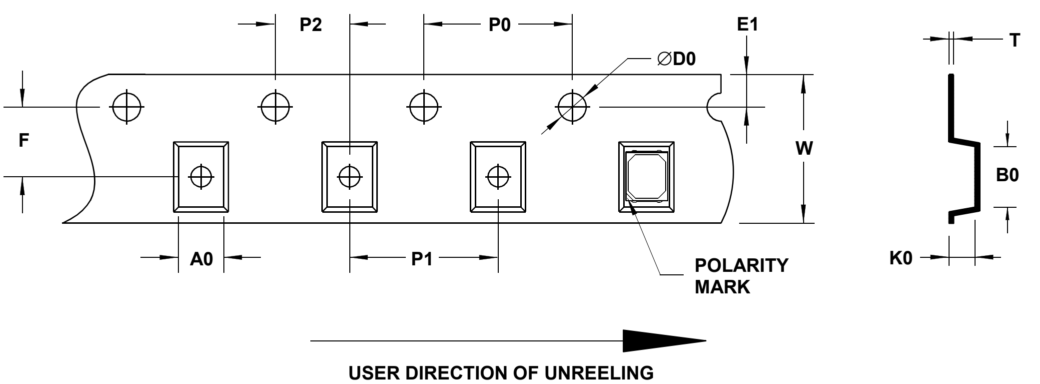


Figure 18: Recommended Soldering Land Pattern



NOTE: All dimensions are in millimeters (mm).

Figure 19: Carrier Tape Dimensions



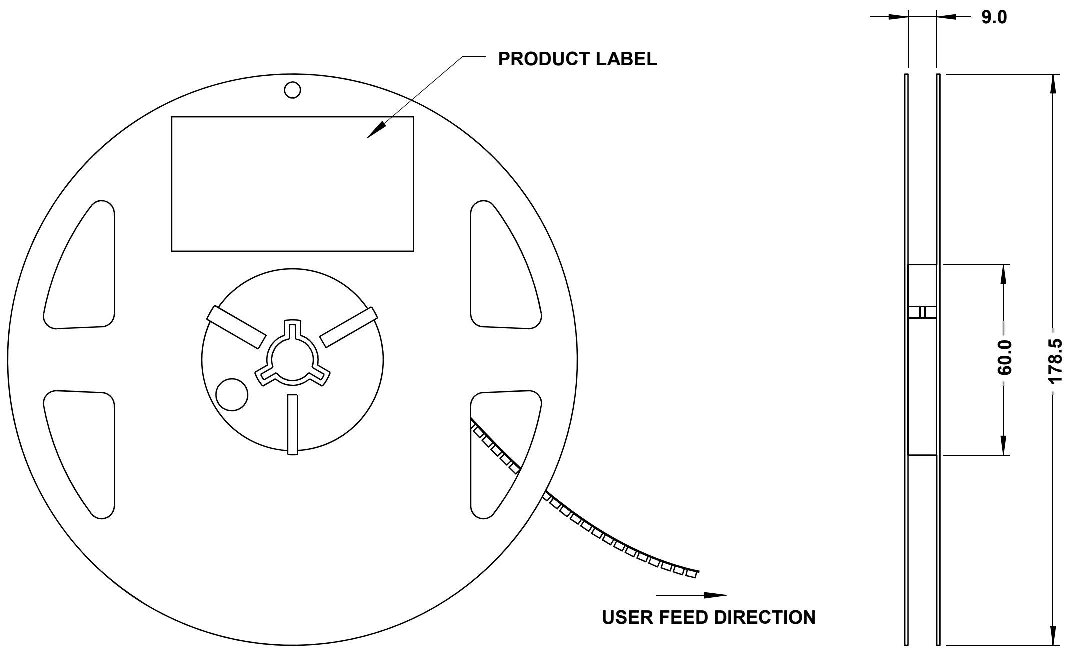
F	P0	P1	P2	D0	E1	W
3.5±0.05	4.0±0.1	4.0±0.1	2.0±0.05	1.55±0.05	1.75±0.1	8.0±0.2

T	B0	K0	A0
0.2±0.05	3.8±0.1	1.05±0.1	3.1±0.1

NOTE:

1. All dimensions in millimeters (mm).

Figure 20: Reel Dimensions



NOTE: All dimensions are in millimeters (mm).

Precautionary Notes

Soldering

- Do not perform reflow soldering more than twice. Observe necessary precautions of handling moisture-sensitive device as stated in the following section.
- Do not apply any pressure or force on the LED during reflow and after reflow when the LED is still hot.
- Use reflow soldering to solder the LED. Use hand soldering only for rework if unavoidable, but it must be strictly controlled to following conditions:
  - Soldering iron tip temperature = 315°C max.
  - Soldering duration = 3sec max.
  - Number of cycles = 1 only
  - Power of soldering iron = 50W max.
- Do not touch the LED package body with the soldering iron except for the soldering terminals, as it may cause damage to the LED.
- Confirm beforehand whether the functionality and performance of the LED is affected by soldering with hand soldering.

Figure 21: Recommended Lead-Free Reflow Soldering Profile

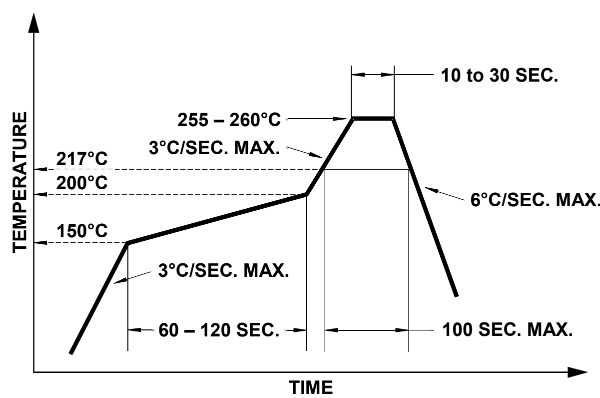
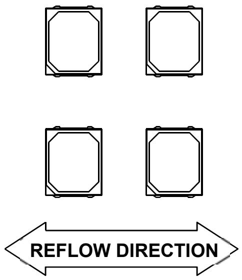


Figure 22: Recommended Board Reflow Direction



Handling Precautions

The encapsulation material of the LED is made of silicone for better product reliability. Compared to epoxy encapsulant, which is hard and brittle, silicone is softer and flexible. Observe special handling precautions during assembly of silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED. Refer to Broadcom Application Note AN5288, *Silicone Encapsulation for LED: Advantages and Handling Precautions,* for additional information.

- Do not poke sharp objects into the silicone encapsulant. Sharp objects, such as tweezers or syringes, might apply excessive force or even pierce through the silicone and induce failures to the LED die or wire bond.
- Do not touch the silicone encapsulant. Uncontrolled force acting on the silicone encapsulant might result in excessive stress on the wire bond. Hold the LED only by the body.
- Do not stack assembled PCBs together. Use an appropriate rack to hold the PCBs.
- Surface of silicone material attracts dust and dirt easier than epoxy due to its surface tackiness. To remove foreign particles on the surface of silicone, use a cotton bud with isopropyl alcohol (IPA). During cleaning, rub the surface gently without putting too much pressure on the silicone. Ultrasonic cleaning is not recommended.
- For automated pick and place, Broadcom has tested a nozzle size with OD 3.5mm to work with this LED. However, due to the possibility of variations in other parameters such as pick and place machine maker/model, and other settings of the machine, verify that the selected nozzle will not cause damage to the LED.

Handling of Moisture-Sensitive Devices

This product has a Moisture Sensitive Level 3 rating per JEDEC J-STD-020. Refer to Broadcom Application Note AN5305*, Handling of Moisture Sensitive Surface Mount Devices* for additional details and a review of proper handling procedures.

- Before use:
  - An unopened moisture barrier bag (MBB) can be stored at <40°C/90% RH for 12 months. If the actual shelf life has exceeded 12 months and the Humidity Indicator Card (HIC) indicates that baking is not required, then it is safe to reflow the LEDs per the original MSL rating.
  - Do not open the MBB prior to assembly (for example, for IQC). If unavoidable, MBB must be properly resealed with fresh desiccant and HIC. The exposed duration must be taken in as floor life.
- Control after opening the MBB:
  - Read the HIC immediately upon opening of MBB.
  - Keep the LEDs at <30°/60%RH at all times, and complete all high temperature-related processes, including soldering, curing or rework within 168 hours.
- Control for unfinished reel:

  Store unused LEDs in a sealed MBB with desiccant or a desiccator at <5% RH.
- Control of assembled boards:

  If the PCB soldered with the LEDs is to be subjected to other high-temperature processes, store the PCB in a sealed MBB with desiccant or desiccator at <5% RH to ensure that all LEDs have not exceeded their floor life of 168 hours.
- Baking is required if:
  - The HIC indicator indicates a change in color for 10% and 5%, as stated on the HIC.
  - The LEDs are exposed to conditions of >30°C/60% RH at any time.
  - The LED’s floor life exceeded 168 hours.

  The recommended baking condition is: 60±5ºC for 20 hours.

  Baking can only be done once.
- Storage:

  The soldering terminals of these Broadcom LEDs are silver plated. If the LEDs are exposed in ambient environment for too long, the silver plating might be oxidized, thus affecting its solderability performance.

As such, keep unused LEDs in a sealed MBB with desiccant or in a desiccator at <5% RH.

Application Precautions

- The drive current of the LED must not exceed the maximum allowable limit across temperature as stated in the data sheet. Constant current driving is recommended to ensure consistent performance.
- Circuit design must cater to the whole range of forward voltage (V_F) of the LEDs to ensure the intended drive current can always be achieved.
- The LED exhibits slightly different characteristics at different drive currents, which may result in a larger variation of performance (meaning: intensity, wavelength, and forward voltage). Set the application current as close as possible to the test current to minimize these variations.
- White LEDs must not be exposed to acidic environments and must not be used in the vicinity of any compound that may have acidic outgas, such as, but not limited to, acrylate adhesive. These environments have an adverse effect on LED performance.
- This LED is designed to have enhanced gas corrosion resistance. Its performance has been tested according to the conditions below:
  - IEC 60068-2-42: 25°C/75% RH, SO_2 25ppm, 21 days.
  - IEC 60068-2-60: 25°C/75% RH, SO_2 200ppb, NO_2 200ppb, H_2S 10ppb, Cl_2 10ppb, 21 days.

  As actual application might not be exactly similar to the test conditions, do verify that the LED will not be damaged by prolonged exposure in the intended environment.
- Avoid rapid change in ambient temperature, especially in high-humidity environments, because they cause condensation on the LED.
- If the LED is intended to be used in harsh or outdoor environment, protect the LED against damages caused by rain, water, dust, oil, corrosive gases, external mechanical stresses, and so on.

Thermal Management

The optical, electrical, and reliability characteristics of the LED are affected by temperature. Keep the junction temperature (T_J) of the LED below the allowable limit at all times. T_J can be calculated as follows:

$T_J = T_A + R_{\theta J\text{-}A} \times I_F \times V_{Fmax}$

where:

T_A = ambient temperature (°C)

$R_{\theta J\text{-}A}$ = thermal resistance from LED junction to ambient (°C/W)

I_F = forward current (A)

V_{Fmax} = maximum forward voltage (V)

The complication of using this formula lies in T_A and $R_{\theta J\text{-}A}$. Actual T_A is sometimes subjective and hard to determine. $R_{\theta J\text{-}A}$ varies from system to system depending on design and is usually not known.

Another way of calculating T_J is by using the solder point temperature, T_S as follows:

$T_J = T_S + R_{\theta J\text{-}S} \times I_F \times V_{Fmax}$

where:

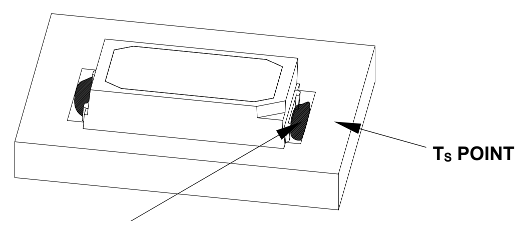
T_S = LED solder point temperature as shown in the following figure (°C)

$R_{\theta J\text{-}S}$ = thermal resistance from junction to solder point (°C/W)

I_F = forward current (A)

V_{Fmax} = maximum forward voltage (V)

Figure 23: Solder Point Temperature on PCB



T_S can be easily measured by mounting a thermocouple on the soldering joint as shown in preceding figure, while $R_{\theta J\text{-}S}$ is provided in the data sheet. Verify the T_S of the LED in the final product to ensure that the LEDs are operating within all maximum ratings stated in the data sheet.

Eye Safety Precautions

LEDs may pose optical hazards when in operation. Do not look directly at operating LEDs because it might be harmful to the eyes. For safety reasons, use appropriate shielding or personal protective equipment.

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