

In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

APPLICABLE STANDARD		TEST METHOD		REQUIREMENTS		Q/T	AT
OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾				
VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %				
CURRENT	0.5 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾				
SPECIFICATIONS							
ITEM	TEST METHOD	REQUIREMENTS	Q/T	AT			
CONSTRUCTION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		X	X
MARKING		CONFIRMED VISUALLY.				X	X
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE	100 mA (DC OR 1000 HZ).	45 m Ω MAX.	X	-			
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000HZ)	55 m Ω MAX.	X	-			
INSULATION RESISTANCE	250 V DC	100 M Ω MIN.	X	-			
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	-			
MECHANICAL CHARACTERISTICS							
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.		INSERTION FORCE: 45.9 N MAX. WITHDRAWAL FORCE: 5.1 N MIN.		X	-
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 55 m Ω MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	-
VIBRATION		FREQUENCY 10 TO 55 HZ, AMPLITUDE : 1.52 mm, AT 2h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μ s. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	-
SHOCK		490 ms ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				X	-
ENVIRONMENTAL CHARACTERISTICS							
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 \pm 2 °C, 90 ~ 95%, 96 h.		① CONTACT RESISTANCE: 55 m Ω MAX. ② INSULATION RESISTANCE: 100 M Ω MIN.		X	-
RAPID CHANGE OF TEMPERATURE		TEMPERATURE: 55 \rightarrow +15 \sim +35 \rightarrow +85 \rightarrow +15 \sim +35 \circ C TIME 30 \rightarrow 10 \sim 15 \rightarrow 30 \rightarrow 10 \sim 15 min. UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		X	-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 55 m Ω MAX. ② NO HEAVY CORROSION.		X	-
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)				X	-
RESISTANCE TO SOLDERING HEAT		1) REFLOW SOLDERING: : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, FOR 5 s		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		X	-
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, \pm 3 \circ C, FOR IMMERSION DURATION, 2s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSSED.		X	-
COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE			
∇							
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.							
Unless otherwise specified, refer to MIL-STD-1344.		DRAWING NO.		ELC4-082417-21			
Note QT:Qualification Test AT:Assurance Test X:Applicable Test							
HRS		SPECIFICATION SHEET		PART NO.		FX2-52S-1. 27SVL (71)	
		HIROSE ELECTRIC CO., LTD.		CODE NO.		CL572-2154-0-71	
				APPROVED		HS. OKAWA	
				CHECKED		HS. OZAWA	
		DESIGNED		KY. NAKAMURA		06.02.10	
		DRAWN		AK. SUZUKAWA		06.02.09	