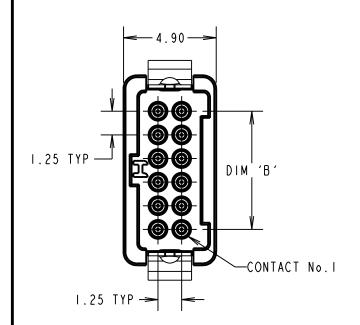
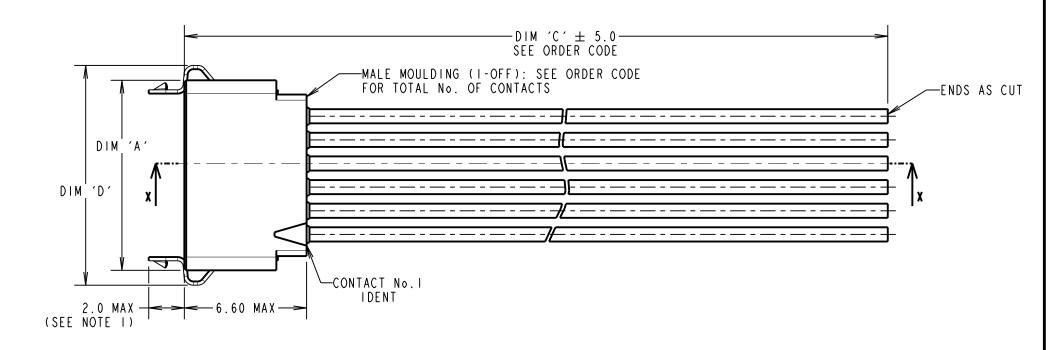
Customer Information

IF IN DOUBT - ASK DRAWING No.: G125-MCXXX05LX-XXXXL NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm





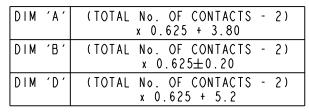
POTTING COMPOUND, SEE C049XX

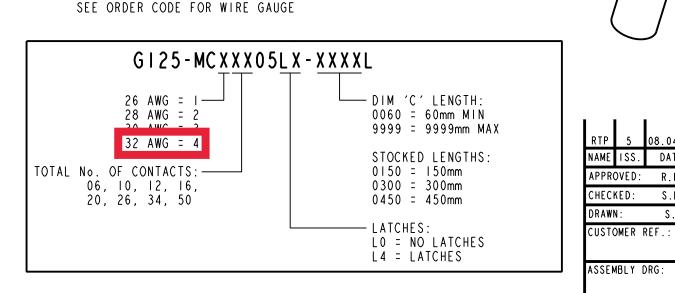
COMPONENT SPECIFICATION

-WHITE PTFE WIRE:

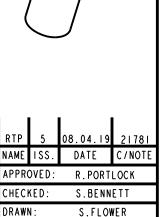


LATCHES (2-OFF): SEE ORDER CODE FOR REQUIREMENT-





SEE C049XX COMPONENT SPECIFICATION FOR WIRE TYPE



- I. LATCHES ARE SHOWN FOR ILLUSTRATION ONLY. WHEN "LO" IS SPECIFIED IN THE ORDER CODE NO LATCHES WILL BE FITTED.
- CABLE ASSEMBLIES WILL BE PACKED IN BAGS OF 10.

PATENTED TECHNOLOGY

- 3. FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATIONS CO49XX AND CI25XX (LATEST ISSUES).
- 4. CUSTOM LENGTH CABLE ASSEMBLES CAN BE PRODUCED FROM 60mm TO 9999mm. CONTACT OUR CABLE TEAM ON CABLES@HARWIN.COM.



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TOLERANCES X. = ±1mm X.X = ±0.50mn X.XX = ±0.20mm $X.XXX = \pm 0.01$ mm

FINISH:

MATERIAL: SEE ABOVE

SEE ABOVE

G125 SERIES MALE CRIMP CONNECTOR WITH PIGTAIL

DRAWING NUMBER:

GI25-MCXXX05LX-XXXXL

technical@harwin.com

SECTION X-X

ANGLES = ±5° UNLESS STATED S/AREA:

Customer Information

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

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SPECIFICATIONS:
MATERIALS:
 MOULDING, PICK & PLACE CAP:
    POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
    HALOGEN FREE, FREE OF RED PHOSPHORUS
 CONTACTS:
    SIGNAL CONTACTS:
      MALE PC-TAIL/SMT = PHOSPHOR BRONZE
      MALE CRIMP = BRASS
     ALL FEMALE CONTACTS = BERYLLIUM COPPER
   POWER CONTACTS:
     ALL CONTACTS = BERYLLIUM COPPER
 LOCKING HARDWARE:
    LATCHES: COPPER NICKEL TIN ALLOY
    SCREW LOCK: STAINLESS STEEL
 BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
   STYCAST 2651 MM BACK POTTING WITH CATALYST 9
  ALL SIGNAL CONTACTS:
    0.2-0.3µm GOLD OVER NICKEL
   ALL POWER CONTACTS:
    0.76-1.00 µm GOLD OVER 1.50-2.50 µm NICKEL
     AND COPPER FLASH
   LATCHES:
    3.0µm 100% TIN OVER NICKEL
MECHANICAL:
    DURABILITY = 1000 OPERATIONS
     RETENTION IN HOUSING (ALL CONTACTS) = 6.0N MIN
   SIGNAL CONTACTS:
     INSERTION FORCE = 2.8N MAX
     WITHDRAWAL FORCE = 0.2N MIN
   POWER CONTACTS:
     INSERTION FORCE = 7.0N MAX
     WITHDRAWAL FORCE = 0.2N MIN
    RETENTION IN HOUSING = 20.0N MIN
   LATCHES:
    RETENTION IN HOUSING = 4.0N MIN
ENVIRONMENTAL:
   CLASSIFICATION: 65/150/56 DAYS AT 93% RH
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TEMPERATURE RANGE:
  * EIA-364-32 : 2000 TEST CONDITION IV, DWELL
     30mins, 5 CYCLES -65°C TO +150°C
MECHANICAL:
  VIBRATION AND SHOCK:
   * EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
     10Hz TO 2000Hz, 1.5mm, 198mm/s<sup>2</sup> (20G). DURATION 2Hr
   * EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
     10Hz TO 2000Hz, 1.5mm, 198mm/s<sup>2</sup> (20G). DURATION 2Hr
   * EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 98 mm/s<sup>2</sup>
     (100G) FOR 6ms IN Z AXIS, 490mm/s<sup>2</sup> (50G) FOR IIm/s IN X & Y AXIS.
   * EIA-364-01A : 2000: ACCELERATION: 490mm/s<sup>2</sup> (50G)
   * BUMP SEVERITY: 390mm/s<sup>2</sup> (40G), 4000±10 BUMPS
   * TESTED WITH LATCHED CONNECTORS
ELECTRICAL:
  CURRENT RATING:
    SIGNAL CONTACTS:
      EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
      EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX
    POWER CONTACTS:
      EIA-364-70A : 1998: PER CONTACT, THROUGH ALL CONTACTS = 10A MAX
  CONTACT RESISTANCE:
   EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20m\Omega MAX
    EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25m\Omega MAX
  VOLTAGE PROOF:
   EIA-364-20C : 2004: SEA LEVEL (1013mbar) = 600V DC/AC PEAK
    EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar, 21,336m/70,000ft) = 350V DC/AC PEAK
  WORKING VOLTAGE:
    AT SEA LEVEL (1006mbar) = 450V DC/AC PEAK
    AT ALTITUDE (44mbar, 21,336m/70,000ft) = 250V DC/AC PEAK
  INSULATION RESISTANCE:
   EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
                   = 10G\Omega MIN AT 500V DC
    EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING
                   = > IG\Omega MIN AT 500V DC
```



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TOLERANCES X. = ±1mm X.X = ±0.50mr $X.XX = \pm 0.20$ mn $X.XXX = \pm 0.01$ mm

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).

MATERIAL: SEE ABOVE

G125 SERIES COMPONENT SPECIFICATION

APPROVED:

CHECKED:

CUSTOMER REF.:

ASSEMBLY DRG:

DRAWN:

04.10.19 22083 DATE

R. PORTLOCK

S.BENNETT

S.FLOWER

C/NOTE

OF.

DRAWING NUMBER: FINISH SEE ABOVE

PATENTED TECHNOLOGY

www.harwin.com technical@harwin.com

ANGLES = $\pm 5^{\circ}$ UNLESS STATED

S/AREA:

G125-SERIES CONNECTORS