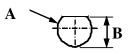
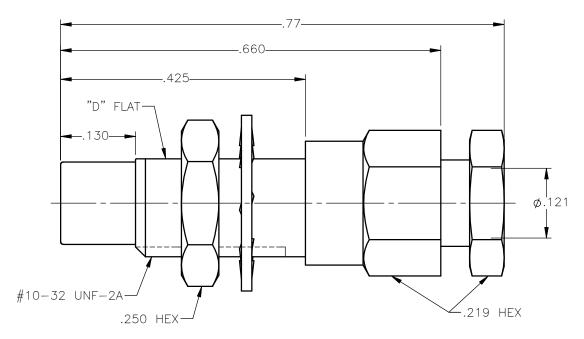


## PANEL CUT OUT

REVISIONS				
REV.	DESCRIPTION	DATE	APPROVED	
А	INITIAL RELEASE	03/05/18	D.N.	



	inc	inches	
	Maxi	mini	
A	.198	.192	
В	.183	.177	



## NOTES:

## MATERIALS:

- 1. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
  2. LOCKWASHER = PHOSPHOR BRONZE PER ASTM B139, COPPER ALLOY C53400, TEMPER H04.
  3. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

## FINISHES:

DWN:

- 1. CONTACT = GOLD PLATE PER ASTM B488-11, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER AMS-QQ-N-290.

  2. SOLDER FITTING = GOLD PLATE PER ASTM B488-11, TYPE II, 30µin MIN, GRADE C OVER 100 TO 200µin COPPER STRIKE PER AMS 2418.

  3. ALL OTHER METAL PARTS = NICKEL PLATE PER AMS-QQ-N-290, CLASS 1, GRADE G, EXCEPT 100 TO 200µin THICK OVER 50 TO 100µin THICK COPPER PER AMS 2418.

UNLESS OTHERWISE SPECIFIEI DIMENSIONS ARE IN INCHES TOLERANCES ON	D.N. 03/05/18	communicated to a third party without prior		
10221041023 014	CHKD: DATE	a RADIALL company written permission of RADIALL.		
DECIMAL ANGLE	C.E. 03/05/18			
	APVD: DATE	SOLDER/CLAMP TYPE		
	J.M. 03/05/18	FOR .086 S/R & SIMILAR CABLES		
REFERENCE:	MATERIALS & FINIHES:	SIZE FSCM NO. DWG NO. REV		
ORIGINATED: D.N.	SEE NOTES	A   19505   1003-7541-010   A		
DATE: 03/05/18		SCALE 6:1  THIRD ANGLE  PROJECTION  SHEET 1 OF 1		