

OPTAN® 3535

Data Sheet Updated October, 2022

FEATURES

- Lifetime capacity to generate over 36 Billion spectroscopic measurements
- High power output stability with low pulse-to-pulse variation
- · Minimal power consumption at 20mA
- \cdot Compact package built for PCBA

BENEFITS

- Measurement data at orders of magnitude lower cost than other techniques
- Simple UVC source ideal for compact sensors
- On-demand power output and low power requirements
- Wavelength ranges aligned directly with most industrial and water quality processes





realtime monitoring



swarm sensoring



digitize water

Regardless of your critical compound or parameter, Optan UVC LEDs can provide the right solution.

SUGGESTED WAVELENGTH RANGE FOR COMMON PARAMETERS

Parameter	231 nm - 237 nm	250 nm - 260 nm	270 nm - 280 nm
Pai ailletei	23711111 - 237 11111	230 11111 - 200 11111	270 11111 - 200 11111
Nitride	•		
Nitrate	•		
Capillary Flow	•		
Turbidity	•		
EPA UV 254/SAC		•	
COD		•	
Ozone		•	
TOC		•	
BOD			•
Oil-in-Water			•
Protein			•
Uric Acid			•



PRODUCT NOMENCLATURE

Optan LEDs are binned by peak wavelength and total power output (P_t) .

Part Number	Peak Wavelen	gth	Optical Power output at 20 mA	Optical Power ou	tput 100 mA
	Min	Max	Min	Min	Max
OP235-02N-SM	231 nm	237 nm	0.05 mW	Not Appli	cable¹
OP255-10P-SM	250 nm	260 nm	0.5 mW	4 mW	8 mW
OP275-10P-SM	270 nm	280 nm	0.5 mW	4 mW	8 mW

Notes:

 $1.\ Max\ operating\ current\ of\ 50 mA\ for\ OP 235-02 N-SM.$

LED CHARACTERISTICS

OP235-02N-SM Characteristics	Unit	Min	Typical	Max
Viewing Angle	degrees		120	
Forward voltage at 20 mA	٧	5	6	9
Thermal resistance, junction-to-case	°C/W		10	
Power dissipation	W			0.18
OP255-10P-SM and OP275-10P-SM Characteristics	Unit	Min	Typical	Max
Viewing Angle	degrees		120	
Forward voltage at 100 mA	V		.20	8
Thermal resistance, junction-to-case	°C/W		10	
Power dissipation	W			0.8

ABSOLUTE MAXIMUM RATINGS

OP235-02N-SM Characteristic	Unit	Min	Max
Forward Current (continuous)	mA	20	50
Reverse Voltage	٧		-5
Operating temperature range	°C	-5	50
Storage temperature	°C	-40	85

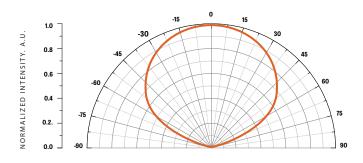
OP255-10P-SM and OP275-10P-SM Characteristics	Unit	Min	Max
Forward Current (continuous)	mA	20	100
Reverse Voltage	V		-5
Operating temperature range	°C	-5	55
Storage temperature	°C	-40	100
Junction temperature	°C		115



TYPICAL RADIATION PATTERN

Optan 3535 LEDs have a nominal viewing angle of 120°.

Typical Radiation Pattern

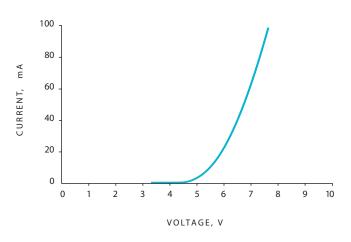


Test Conditions: I (CW) = 100 mA, CW=Continuous Wave Mode

TYPICAL ELECTRICAL CHARACTERISTICS

The typical forward voltage is less than 8 V at an operating current of 100 mA.

Electrical Characteristics

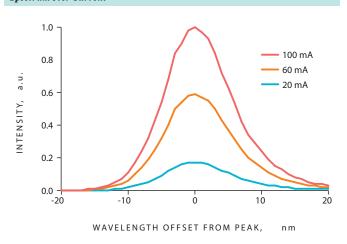


Test Conditions: Solder temperature (T $_s)$ = 35 °C Pulse mode operation from 1 mA to 100 mA. Please note, this graphic does not depict the characterization of OP235-02N-SM which operates at a lower current.

TYPICAL SPECTRAL CHARACTERISTICS OVER CURRENT

The plot below shows the stability of the peak wavelength with various applied currents. No shift is typically observed in the peak wavelength with change in drive current from 20 mA to 100 mA.

Spectrum over Current

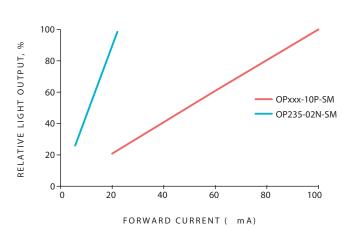


Test Conditions: Solder temperature (T $_{\rm s}$) = 35 °C Pulse mode operation. Please note, this graphic does not depict the characterization of OP235-02N-SM which operates at a lower current.

TYPICAL LIGHT OUTPUT CHARACTERISTICS OVER CURRENT

The plot below shows the typical variation in light output with forward current. The light output data is normalized to the light output at 100 mA.

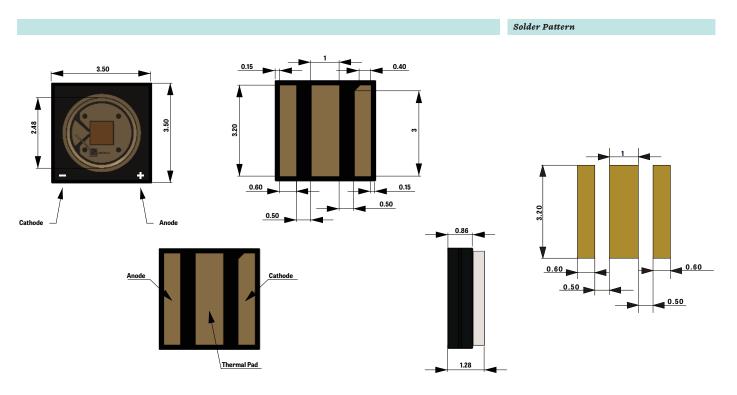
Light Output over Current



Test Conditions: Solder temperature (T_s) = 35 °C Pulse mode operation



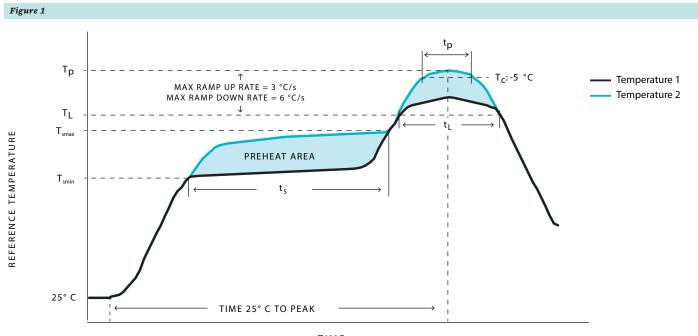
MECHANICAL DIMENSIONS



All dimensions are in millimeters. Unless noted otherwise, all dimensions have a tolerance of \pm 0.05 mm.

RECOMMENDED SOLDERING GUIDELINES

The recommended solder reflow profile for Optan UVC LEDs follows the JEDEC standard J-STD-020D. Hand soldering is not recommended for these devices.





GUIDELINES

Profile Feature	Pb-Free Assembly
Preheat/Soak	
Temperature Min (T _{smin})	150 °C
Temperature Max (T _{smax})	200 °C
Maximum Time (t_s) from T_{smin} to T_{smax}	60-120 seconds
Ramp-up rate $(T_L \text{ to } T_p)$	3 °C/second max.
Liquidous Temperature (T_L)	217 °C
Time (t_L) maintained above T_L	60~150 seconds
Maximum peak package body temperature (T_p)	260 °C
Time (t_p) within 5 °C of the specified temperature (T_c)	30 seconds
Ramp-down rate $(T_p \text{ to } T_L)$	6 °C/second max.
Maximum Time 25 °C to peak temperature	8 minutes max.



EYE SAFETY GUIDELINES

During operation, the LED emits high intensity ultraviolet (UV) light, which is harmful to skin and eyes. UV light is hazardous to skin and may cause cancer. Avoid exposure to UV light when LED is operational. Precautions must be taken to avoid looking directly at the UV light without the use of UV light protective glasses. Do not look directly at the front of the LED or at the LED's lens when LED is operational.

RoHS COMPLIANCE

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as adopted by EU member states on July 22, 2019.

HANDLING PRECAUTIONS

LEDs are sensitive to static electricity. When handling, proper ESD protection is required, including:

- · Eliminating static charge
- Using grounded wriststrap,
 ESD footwear, clothes, and floors
- · Grounded workstation and tools

ATTACH THE FOLLOWING WARNING LABELS ON PRODUCTS/SYSTEMS THAT USE UV LED:







Crystal IS, Inc., an Asahi Kasei Company

70 Cohoes Avenue Green Island, NY 12183 U.S.A.

sales@cisuvc.com (518) 271–7375 www.cisuvc.com

DISCLAIMER

The specifications, characteristics, and technical data presented in this datasheet are subject to change without prior notice. It is recommended that the most updated specifications, characteristics, and technical data be used in your application.

The information in this document has been compiled from reference materials and other sources believed to be reliable, and given in good faith. No warranty, either expressed or implied, is made, however, to the accuracy and completeness of the information, nor is any responsibility assumed or implied for any loss or damage resulting from inaccuracies or omissions. Each user bears full responsibility for making their own determination as to the suitability of Crystal IS products, recommendations or advice for its own particular use. Crystal IS makes no warranty or guarantee, express or implied, as to results obtained in end-use, nor of any design incorporating its Products, recommendation or advice. Each user must identify and perform all tests and analyses necessary to ensure that it's finished application incorporating Crystal IS' products will be safe and suitable for use under end-use conditions. Each user of devices assumes full responsibility to become educated in and to protect from harmful irradiation. Crystal IS specifically disclaims any and all liability for harm arising from buver's use or misuse of UVC devices either in development or end-use.

© 2022 Crystal IS, Inc. All rights reserved. Crystal IS, Optan and the Crystal IS logo are trademarks of Crystal IS, Inc.and/or its affiliates. All other trademarks are the property of their respective owners. 1066-1801