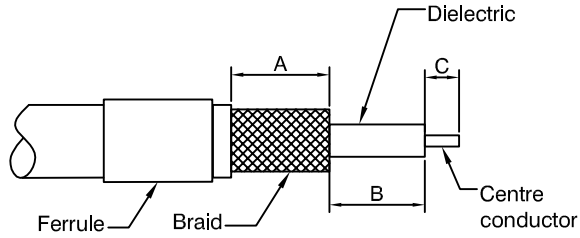


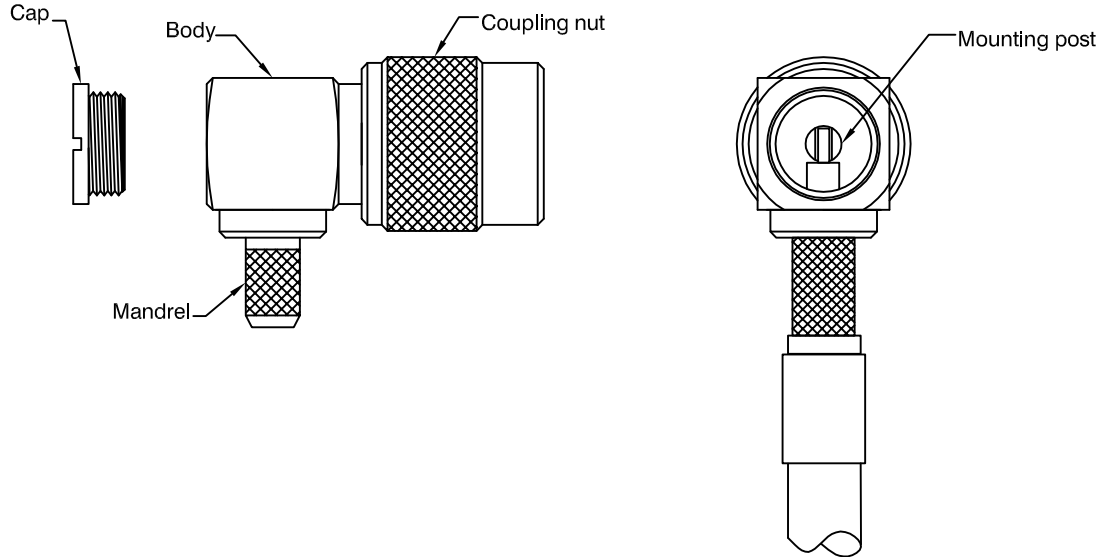
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

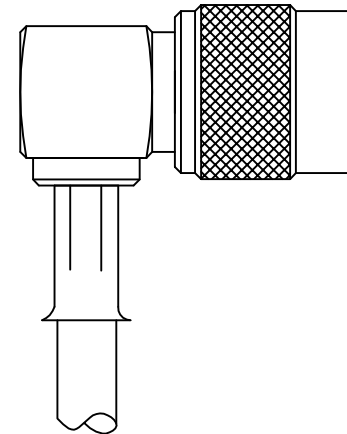
- A = 7mm
- B = 7mm
- C = 3mm



2) Tin the centre conductor of the cable and insert the cable into the body. Ensure that the braid is on the outside of the mandrel and that the center conductor is located in the mounting post.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector. Solder the center conductor to the mounting post and fit the end cap in place.



First Issue	SN	1	26 Sept 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
 ± 0.2mm unless
 otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

01 May 03

TITLE:

Stripping and Assembly
 Instructions for TNC Crimp
 Right angle Plug.

PART NUMBER:

VAIT2102

PAGE: 1 of 1