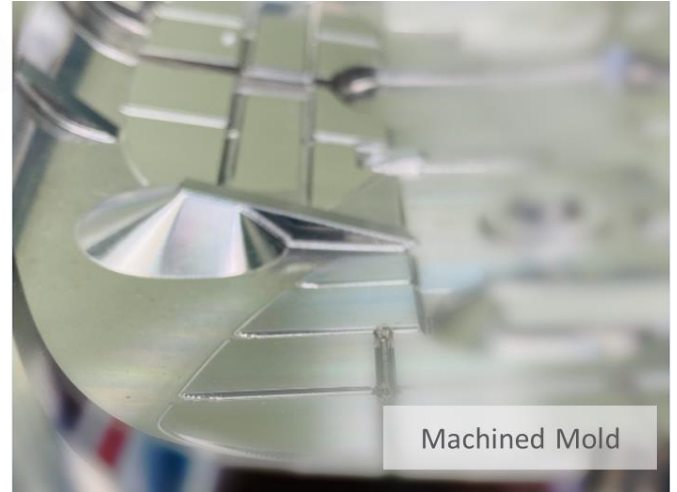


## Mold steel cutter

High precision endmill for mold steel. Applicable for working material HRC 50±2 machining. Radius tolerance: ±0.005mm; Flute diameter tolerance: -0.01/ -0.025mm



Machined Mold

## Cutter specification

- P/N: **DK30001JS**
- Specification: M30 R3XFL12X2T\_L50
- Shank diameter: 6mm
- Working material: Mold steel HRC 50 ±2
- Radius tolerance: ±0.005mm
- Flute diameter tolerance: -0.01/ -0.025mm
- Total length: 50mm

## Recommend cutting parameter

Parameter	Machining type		
	Rough finishing	Semi-fine finishing	Fine finishing
<b>RPM</b>	14000	14000	14000
<b>Feed rate</b>	3000 mm/min	3000 mm/min	3200 mm/min
<b>Cutting depth (Ap)</b>	0.2 mm	0.18 mm	0.1 mm
<b>Cutting width (Ae)</b>	0.2 mm	0.18 mm	0.1 mm
<b>Working material</b>	Mold steel		