

APPLICATOR PARTS LIST

TYPE

LENGTHWISE

.250 SERIES
AMPLIVAR
FASTON RECEPT.

AMP INCORPORATED
HARRISBURG, PENNA.

AIR
BLAST

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	1-456406-0	42			
2	INS. CRIMPER	1	374887	43			
3	ANVIL	1	465284-5	44	Hold Down	1	375826
4	ANVIL SPACER			45	Spacer-Tubing Stop	2	377628
5	SHEAR BLADE	1	373071	46	Tubing Stop	1	811923-2
6	REAR SHEAR PLATE	1	373071	47			
7	SHEAR BLADE SPACER	2	373072	48	Hold Down Assembly	1	811849-1
8	FRONT SHEAR PLATE	1	810347-9	49	Holder		811850-1
9	REAR ANVIL SPACER PLT.			50	Blade		811852-1
10	FRONT ANVIL SPACER PLT.			51	Spring		6-22279-6
11	TOOL SPACER	1	387774	52	Cover		6-22279-6
12	CRIMP SPACER	1	370691	53	SCREW FL HD.		1-21003-8
13	FRONT STRIP GUIDE	1	370976	54			
14	REAR STRIP GUIDE	1	370976	55	ELBOW, METAL TUBING	1	22317-3
				56	COPPER TUBE	1	689446-2
				57	WASHER	3	371178
				58	I.D. TAG	1	452373-1
				59	SCR. DRIVE	3	21017-6

15	RAM	1	471911				
16	TOOL HOLDER						
17	ADJ. CRIMP MOUNT ASS'Y.	1	465392-1				
18	ADJ. BLOCK						
19	APPLICATOR MOUNT ASS'Y.	1	570656				
20	BASE PLATE						
21	BASE BLOCK						
22	STRIP GUIDE PLATE						
23	ANVIL HOLDER	1	452819-1				
24	AUX. ANVIL HOLDER	1	377515				
25	STRIPPER	1	452631-1				
26	STRIPPER MOUNT	2	379613				
27	RETAINER PLATE	2	372251				
28	STRIPPER MOUNT BRACKET						
29	STRIPPER BUSHING						
30	STOCK DRAG	1	375381				
31	STOCK DRAG HANDLE						
32	STOCK DRAG STUD	2	370583				
33	STOCK DRAG SPRING	2	372997				
34	STOCK DRAG ADJ. SCREW	2	372997				
35	FEED FINGER HOLDER						
36	FEED FINGER	1	375093				
37	FEED FINGER TIP						
38	FEED FINGER SPACER						
39	BASE CASTING	1	570238				
40	GUARD	1	457664-2				
41							

REV.	REVISION RECORD	DATE	BY	ECN
B	ITEM 23 WAS 370 526	12/15/65	RF	
C	ITEM 1,33,65-5 51166	10-22-68	RB	L-6225
D	PER ECN	8-4-69	RF	16866
E	PER ECN	9-9-70	RF	L-7773
F	PER ECN	12-70	RF	L-7962
G	ADD TERM. 62069 55,56,57	5-15-72	RF	L-8878
H	REV PER ECN	3-20-73	RF	L-9583
J	REV. ITEM 6 PER	5-20	RF	83557
K	REV. PER ECN R-5073	4/25/83	RF	
L	ECN A-361892	4-8-92	JES	

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL SPEC 114-2144				60863 61667- 62069- 63623-1
WIRE SIZE	CRIMP HEIGHT			
#22	.034			
#20	.035			
#20	.036			
#20	.037			
#19	.040			
CRIMP	SIZE	TYPE	FEED	
WIRE	.090	F		
INSUL.	.140	F	.760	
SLEIVED				
INSULATION RANGE	WIRE RANGE			
.050 or 2 .050	23-19 24-26 doubled			
EXPLODED VIEW A-6000 A-6000-4				

REMARKS:
Top Tool Mounting Sequence
From Ram Outward: Items 5,
48, 11, 1, 12, & 17. Special
insulation tubing stop

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-3

MECH. FEED	ALIGNMENT GA.	SERIAL NO.	DATE SHIPPED	CUSTOMER NAME AND ADDRESS	APPLICATOR NUMBER	REV	SHEET
MECH. FEED 692140	Alignment Ga. 679597-1				565663-2	M1	1 OF 1

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2000

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