

NOTES:

1. MATERIALS AND FINISHES :  
 BODY, OUTER CONTACT & COUPLING NUT- BRASS, SILVER PLATING  
 CONTACT - BRASS, GOLD PLATING  
 RETAINING RING - PHOSPHOR BRONZE, NATURAL  
 REAR CONTACT - BeCu, GOLD PLATING  
 FERRULE - COPPER, SILVER PLATING  
 INSULATORS - PTFE, NATURAL  
 GASKET - SILICONE RUBBER, RED

2. ELECTRICAL:  
 A. IMPEDANCE: 50 OHM

3. MECHANICAL:  
 A. DURABILITY: 500 CYCLES MIN.  
 B. TEMPERATURE RANGE: -65°C TO +165°C

4. PACKAGING:  
 A. QUANTITY: SINGLE PACK  
 B. MARKING: BAG TO BE MARKED  
 "AMPHENOL RF, 82-4442 AND DATE CODE"

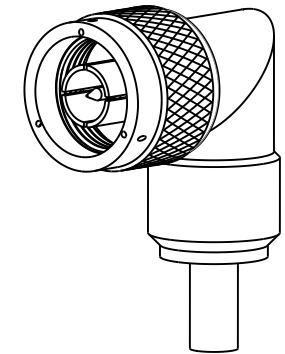
5. CABLE ASSEMBLY INSTRUCTIONS:  
 A. TRIM CABLE AS SHOWN.  
 B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.  
 C. SOLDER CONTACT TO CABLE OR CRIMP CONTACT TO CABLE.  
 WHEN CRIMPING CONTACT TO CABLE, CRIMP WITH AMPHENOL  
 TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-57,  
 CAVITY 'B' OR MILITARY TOOL M22520/1-14 (0.100 HEX) .  
 D. INSERT CABLE INTO CONNECTOR WITH BRAID OVER KNURL UNTIL IT BOTTOMS.  
 E. CRIMP FERRULE WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE  
 SET 227-1221-57 CAVITY 'A' OR MILITARY TOOL M22520/5-57, CLOSURE 'A' (0.213 HEX) .

6 SHOWS CABLE ENTRY DIMENSIONS.

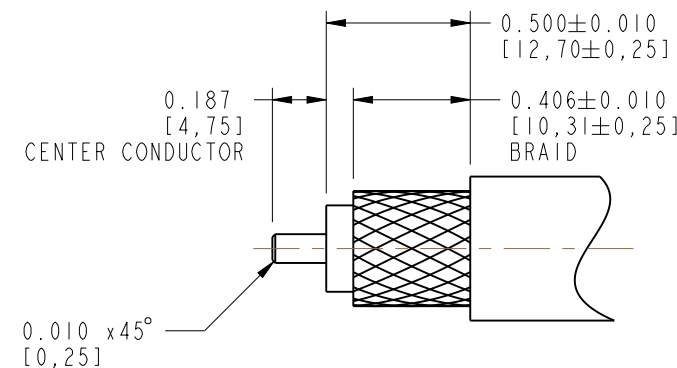
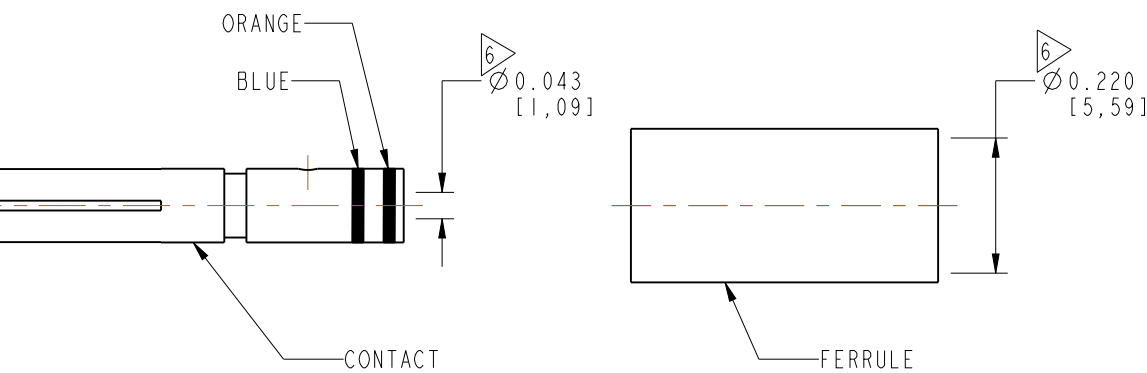
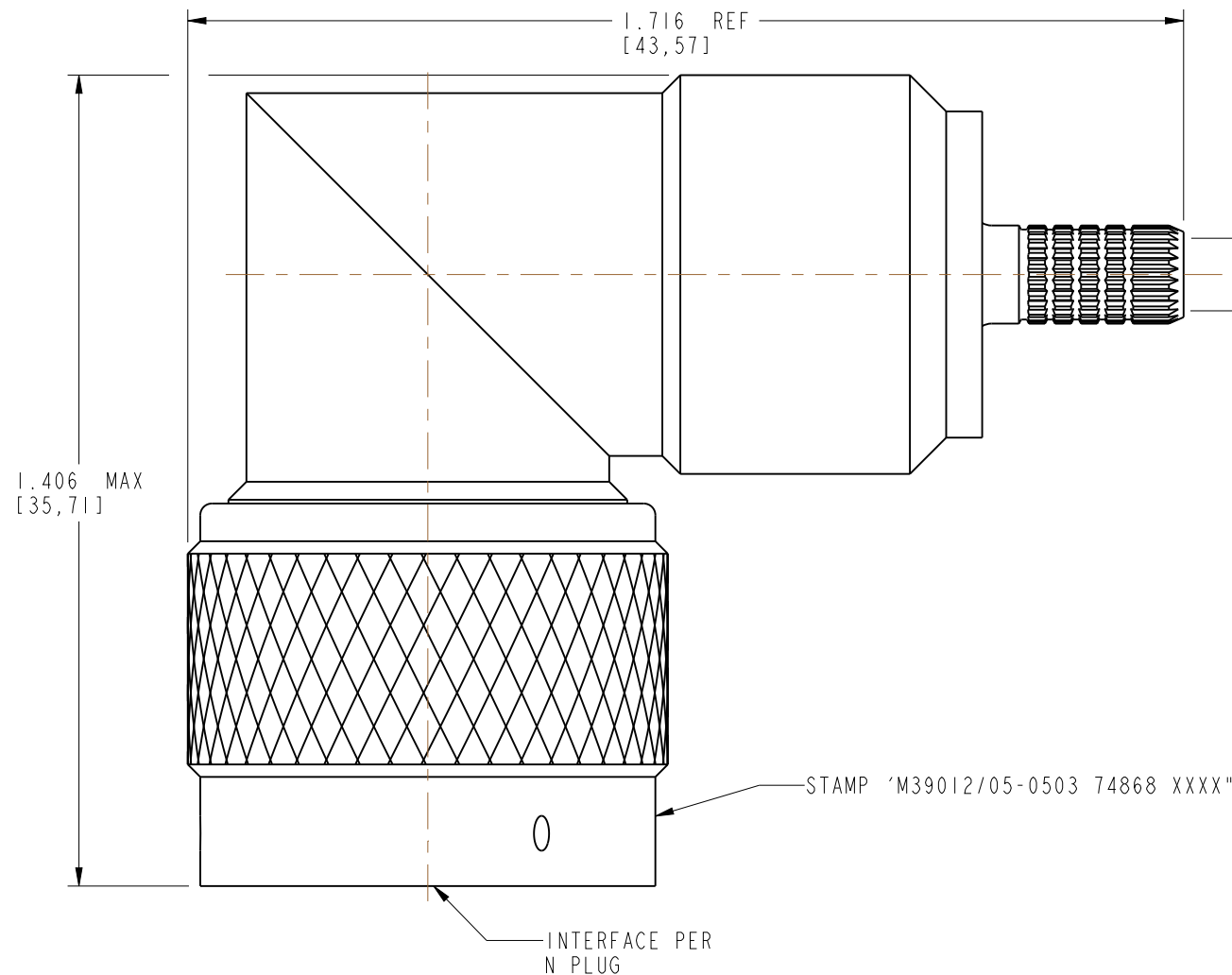
THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
--	RELEASE TO MFG.	--	--	--
AA	FORMAT UPDATED	07-Nov-16	00601	MR
AB	METRIC UNITS ADDED	06-Jun-18	8273	AG
AC	NO CHANGES TO THIS SHEET	24-Aug-18	8943	BMG
AD	NO CHANGES TO THIS SHEET	15-Nov-18	09681	BEW



SCALE 1.000



**RECOMMENDED CABLE STRIPPING DIMENSIONS**

**MIL-C-39012 INSPECTION**

**THIS CONNECTOR IS COVERED BY U.S. PATENT 3,439,294 & 3,474,391**

**CUSTOMER OUTLINE DRAWING**

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°	MATERIAL	DRAWN	DATE	TITLE N RA PLUG MIL-CRIMP (CATEGORY D) FOR RG 142B/U & 400/U CABLES		Amphenol RF www.amphenolrf.com
	SEE NOTES	MADHAN G	30-Mar-16			
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	DOR 312603-51 IL-C-39012/05-0503	O. BARTHELMES	18-Nov-13			
	CONFIGURATION LEVEL: In Work	APPROVED	DATE	SCALE: 3.2:1.0	SHEET 2 OF 2	REV AD
FINISH	CAD FILE	DWG SIZE B				