

### APPLICATOR PARTS LIST

TYPE  
 .250 SERIES  
 FLAG FASTEN  
 HINGEBAR MARK III FASTEN  
 RECEIPT

AMP INCORPORATED  
 HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	471788	42	Front Stab Bar	1	811006-1
2	INS. CRIMPER	1	472122	43	Anvil Insert Spacer		
3	ANVIL	1	388623	44	Hinge Block and Stab	1	810974-1
4	ANVIL SPACER Insert	1	811378-1	45	Hinge Pin	1	811007-1
5	SHEAR BLADE	1	810412	46	<del>Guard Front Stab</del>	1	<del>811010-1</del>
6	REAR SHEAR PLATE	1	811379-1	47	Hinge Bar Ass'y. 565062-3	1	465248-1
7	SHEAR BLADE <del>SPACER</del> Spring	1	810410-1	48	Hinge Bar Spring 5-23846-5	2	811073-1
8	FRONT SHEAR PLATE	1	811380-1	49	Strip Guide Stop	2	810417
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411
10	FRONT ANVIL SPACER PLT.			51	Spacer Comp. Spring	2	811070-1
11	TOOL SPACER			52	Cam Follower Holder	1	810409
12	CRIMP SPACER			53	Cam Follower 24746-1	1	379330
13	FRONT STRIP GUIDE	1	811052-1	54	Spring Bracket	1	810418
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408
15	RAM	1	473828	56	Hook Holder	1	810419
16	<del>STRIPPER</del> Ret. Plate	1	465004-2	57	Shear Pick-Up Hook	1	810416
17	ADJ. <del>STRIPPER</del> Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1
18	<del>STRIPPER</del> Protective Plug	1	2341-1	59	Depressor Screw	1	810612-1
19	APPLICATOR MOUNT ASSY.			60	Washer	1	376482
20	BASE PLATE	1	465238-1	61	Feed Finger-Spring	1	810421-1
21	BASE BLOCK			62	Dowel Pin 1-21030-5	2	810436
22	STRIP GUIDE PLATE			63	Micro-Switch 23416-1	1	811069-1
23	ANVIL HOLDER	1	810423	64	Micro-Switch Cover	1	22689-2
24	AUX. ANVIL HOLDER			65	Bracket-Micro Switch	1	811074-1
25	STRIPPER				<del>STRIPPER</del>		
26	STRIPPER MOUNT			66	CONNECTOR	1	22707-2
27	RETAINER PLATE			67	Hook Holder Screw	1	810413
28	STRIPPER MOUNT BRACKET			68	<del>Feed Fing.</del>		
29	STRIPPER BUSHING			69	Spacer-Anvil Holder	1	811223-1
30	STOCK DRAG	1	811063-1	70	LEAD WIRE	1	465918-1
31	STOCK DRAG HANDLE			71	Dowel Pin	1	465702-1
32	STOCK DRAG STUD			72	<del>Control Reel Supt. Assy.</del>		
33	STOCK DRAG SPRING	2	810135		REV. REVISION RECORD		
34	STOCK DRAG ADJ. SCREW				DATE		
35	FEED FINGER HOLDER	1	810131		BY		
36	FEED FINGER	1	810422		ECN		
37	FEED FINGER TIP	1	810420				
38	FEED FINGER <del>SPACER</del> Stud	1	810414-1				
39	BASE CASTING	1	570238				
40	GUARD ASSY. 457698-4	1	<del>388623</del>				
41	<del>Guard Insert</del>	1	<del>811010-1</del>				

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				42284 42372
WIRE SIZE	CRIMP HEIGHT			
18	.050			
16	.054			
14	.060			
12	.070			
CRIMP	SIZE	TYPE	FEED	
WIRE	.160	Tab-loc		
INSUL.	.180	0	.770	
SLEEVED				
INSULATION RANGE	WIRE RANGE			
.110 - .210	18 - 12			
EXPLODED VIEW				
A-6004-3, -4				
REMARKS:				
End Wire Application Assembly Dwg. 565065				
DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-3				
DIST. 4				
MECH FEED <del>42284</del>				
SERIAL NO.	DATE SHIPPED		DESIGNED	
CUSTOMER NAME AND ADDRESS				CHK'D
				10-22-68
				APPROV
				11-11-68
APPLICATOR NUMBER	REV.	PART NO.	SHEET	
	R	565507-1	1 of 1	

ECN A-550871 JWB 8-71

M REV. PER ECN R1590 8/22/68 JWB  
 N REV ITEM 40 R3211 9-19 SSK/M

L GUARD WAS 465060 WITH 11-11-68  
 LI ADD TER. 42372 11/14/68

P 8-178089/89  
 Hardware see 687520-1