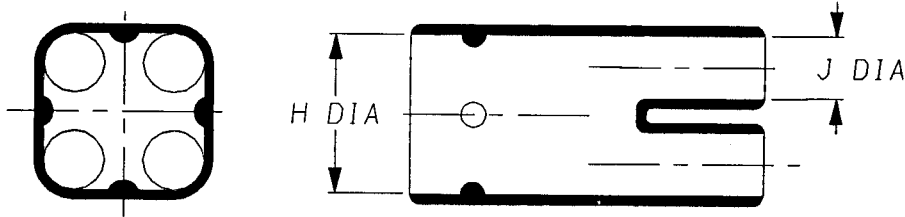
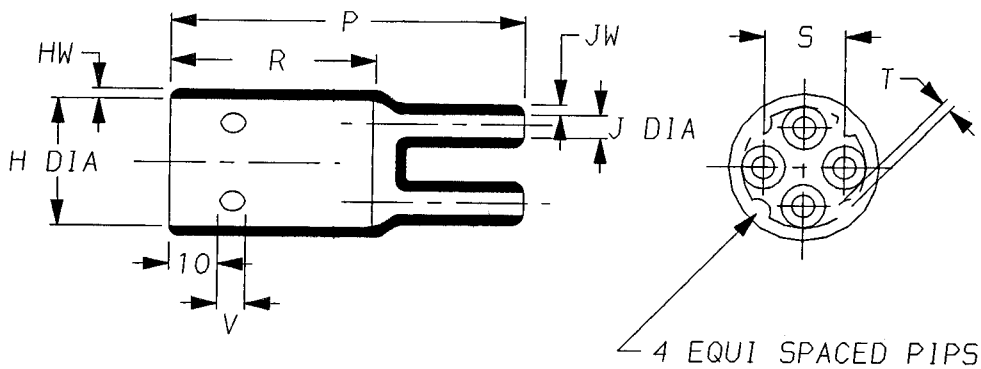


a) Part as supplied

502W2**



b) Part after unrestricted recovery



DIMENSIONS (in millimetres).

Part Number	Size	H		J		P	R	S	T	V	HW	JW
		Min	Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±20%	±20%
		a	b	a	b	b	b	b	b	b	b	b
502W233	(B)	29	22	12.6	3.0	65	42	13	2.0	5.0	2.0	2.0
502W244	(C)	35	27	15	6.0	70	42	16	2.0	5.0	2.0	2.0

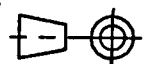
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Drawn A.LILLEY. Checked *[Signature]* Issue 8 Date February 2001 Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

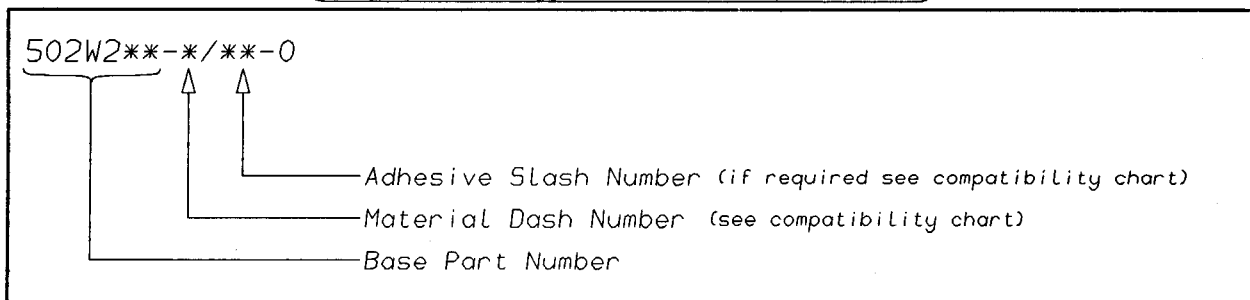
Approval
Design *[Signature]*

MKTG. *[Signature]* Q.A. *[Signature]*



Iss.	Date	E.C.R. No.	Details of Change
2	****	****	502W244 J max was 6
3	****	****	502W244 S was 18.5
4	****	****	J min was 7
5	****	****	502W244 J min was 12
6	****	****	233 H min was 29, J min was 8, 244 H min was 35, J min was 11
7	****	4857 & 4858	233 Ha was 25.7, 244 Ha was 31
8	****	****	Redrawn

(Ordering Information)



(COMPATIBILITY CHART)

MATERIAL DASH NUMBER	MATERIAL DESCRIPTION	COATING SLASH NUMBER
-3	POLYOLEFIN, SEMI-RIGID	/42, /86
-4	POLYOLEFIN, FLEXIBLE	/42, /86
-25	ELASTOMER, FLUID RESISTANT	/86, /225
-130	POLYOLEFIN, COMMERCIAL FLEXIBLE	/42

AS SUPPLIED DIMENSIONS ARE FOR UNCOATED PARTS,
WHEN COATING IS ADDED, ENTRY DIAMETERS WILL REDUCE BY 1.5mm MAX.

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