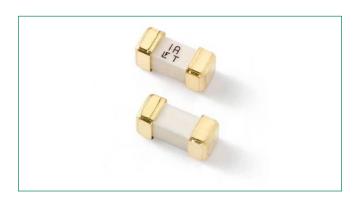
# 449 Series Fuse





# Description

The lead free NANO<sup>2®</sup> Slo-Blo® fuse is RoHS compliant, Halogen Free and 100% lead-free. This product is fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly. The Slo-Blo® fuse design has enhanced inrush withstand characteristics over the NANO<sup>2®</sup> Fast-Acting Fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

### **Agency Approvals**

| Agency          | Agency File Number | Ampere Range |  |  |
|-----------------|--------------------|--------------|--|--|
| c <b>FU</b> °us | E10480             | 0.375A - 5A  |  |  |
| PS              | NBK030205-E10480B  | 1A - 5A      |  |  |

### **Features**

- Lead-free, Halogen free and RoHS compliant
- Small size
- Wide range of current ratings available
- Wide operating temperature range
- Low temperature rerating
- UL Recognized to UL/CSA/ NMX UL 248-1 and UL/ CSA/NMX UL 248-14
- Conforms to DENAN's Appendix 3

## **Electrical Characteristics for Series**

| % of Ampere Rating |      | Opening Time                     |  |
|--------------------|------|----------------------------------|--|
| 100%               |      | 4 hours, Minimum                 |  |
|                    | 200% | 1 sec., Min.; 60 sec., Max.      |  |
|                    | 300% | 0.2 sec., Min.; 3 sec., Max      |  |
| 800%               |      | 0.002 sec., Min.: 0.1 sec., Max. |  |

## **Applications**

Secondary protection for space constrained applications:

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment

# **Additional Information**





Resources



Samples

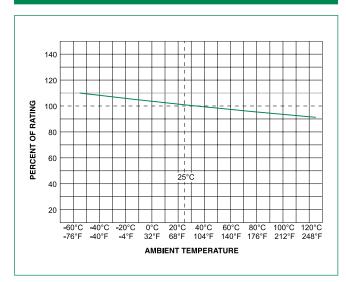
### **Electrical Specifications by Item**

| Ampere Rating |          | Max<br>Voltage Rating<br>(V) | Interrupting<br>Rating | Nominal Cold         | Nominal Melting -<br>I²t (A²sec) | Agency Approvals |    |
|---------------|----------|------------------------------|------------------------|----------------------|----------------------------------|------------------|----|
| (A)           | Amp Code |                              |                        | Resistance<br>(Ohms) |                                  | c <b>FL</b> °us  | PS |
| 0.375         | .375     | 125                          |                        | 1.5130               | 0.088                            | Х                |    |
| 0.500         | .500     | 125                          |                        | 0.7633               | 0.258                            | X                |    |
| 0.750         | .750     | 125                          |                        | 0.4080               | 0.847                            | Х                |    |
| 1.00          | 001.     | 125                          |                        | 0.2516               | 1.76                             | X                | x  |
| 1.50          | 01.5     | 125                          | 50A @125 VAC/VDC       | 0.1186               | 4.70                             | Х                | X  |
| 2.00          | 002.     | 125                          |                        | 0.0708               | 6.76                             | X                | X  |
| 2.50          | 02.5     | 125                          | PSE: 100A @100 VAC     | 0.0400               | 13.18                            | Х                | X  |
| 3.00          | 003.     | 125                          |                        | 0.0352               | 19.55                            | Х                | х  |
| 3.50          | 03.5     | 125                          |                        | 0.0261               | 32.70                            | Х                | X  |
| 4.00          | 004.     | 125                          |                        | 0.0227               | 40.80                            | Х                | ×  |
| 5.00          | 005.     | 125                          |                        | 0.0171               | 59.59                            | Х                | X  |

Notes - I2t calculated at 8ms. Resistance is measured at 10% of rated current, 25°C



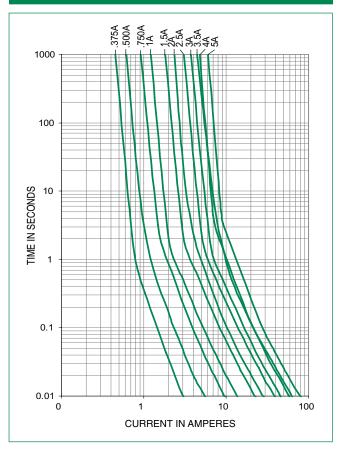
# **Temperature Re-rating Curve**



#### Note:

1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

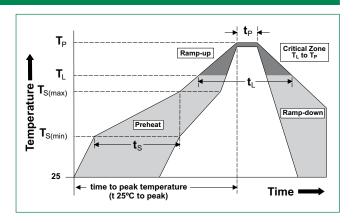
# **Average Time Current Curves**



# **Soldering Parameters**

| Reflow Con                                                   | Pb – Free assembly                        |                  |  |
|--------------------------------------------------------------|-------------------------------------------|------------------|--|
| Pre Heat                                                     | -Temperature Min (T <sub>s(min)</sub> )   | 150°C            |  |
|                                                              | -Temperature Max (T <sub>s(max)</sub> )   | 200°C            |  |
|                                                              | -Time (Min to Max) (t <sub>s</sub> )      | 60 – 180 secs    |  |
| Average ran                                                  | 3°C/second max.                           |                  |  |
| T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate         |                                           | 3°C/second max.  |  |
| Reflow                                                       | -Temperature (T <sub>L</sub> ) (Liquidus) | 217°C            |  |
|                                                              | - Temperature (t <sub>L</sub> )           | 60 - 150 seconds |  |
| Peak Temperature (T <sub>P</sub> )                           |                                           | 260+0/-5 °C      |  |
| Time within 5°C of actual peak Temperature (t <sub>p</sub> ) |                                           | 20 - 40 seconds  |  |
| Ramp-down Rate                                               |                                           | 5°C/second max.  |  |
| Time 25°C to peak Temperature (T <sub>p</sub> )              |                                           | 8 minutes max.   |  |
| Do not exceed                                                |                                           | 260°C            |  |

Wave Soldering Parameters 260°C Peak Temperature, 3 seconds max.



# **Surface Mount Fuses**

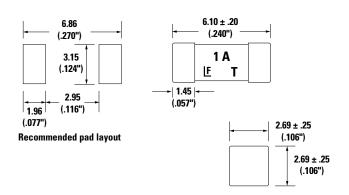
NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 449 Series

### **Product Characteristics**

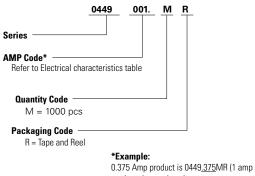
| Materials                             | Body: Ceramic<br>Terminations: Gold-plated Caps                 |  |  |
|---------------------------------------|-----------------------------------------------------------------|--|--|
| Product Marking                       | Brand, Amperage Rating                                          |  |  |
| Operating Temperature                 | -55°C to 125°C                                                  |  |  |
| <b>Moisture Sensitivity Level</b>     | Level 1, J-STD-020                                              |  |  |
| Solderability                         | MIL-STD-202, Method 208                                         |  |  |
| Insulation Resistance (after Opening) | MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum) |  |  |

| Thermal Shock                | MIL-STD-202, Method 107, Test Condition<br>B, 5 cycles, -65°C to 125°C, 15 minutes @<br>each extreme                                 |  |  |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Mechanical Shock             | MIL-STD-202, Method 213, Test I:<br>Deenergized. 100G's pk amplitude,<br>sawtooth wave 6ms duration, 3 cycles<br>XYZ+xyz = 18 shocks |  |  |
| Vibration                    | MIL-STD-202, Method 201: 0.03"<br>amplitude, 10-55 Hz in 1 min. 2hrs each<br>XYZ=6hrs                                                |  |  |
| Moisture Resistance          | MIL-STD-202, Method 106, 10 cycles                                                                                                   |  |  |
| Salt Spray                   | MIL-STD-202, Method 101, Test Condition B (48hrs)                                                                                    |  |  |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)                                                                          |  |  |

### **Dimensions**



### **Part Numbering System**



product shown above).

# **Packaging**

| Packaging Option   | Packaging Specification        | Quantity | Quantity &<br>Packaging Code |
|--------------------|--------------------------------|----------|------------------------------|
| 12mm Tape and Reel | EIA RS-481-2 (IEC 286, part 3) | 1000     | MR                           |

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