

## Metal Composite Power Inductor (Thin Film) Specification Sheet



## CIGT252008LMR47MNE (2520 / EIA 1008)

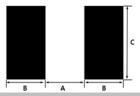
## **APPLICATION**

Smart phones, Tablet, Wearable devices, Power converter modules, etc.

## FFATURES

Small power inductor for mobile devices
Low DCR structure and high efficiency inductor for power circuits.
Monolithic structure for high reliability
Free of all RoHS-regulated substances
Halogen free

## RECOMMENDED LAND PATTERN



	Unit: mm
TYPE	2520
Α	1.2
В	0.8
С	2.0

## DIMENSION



TYPE	Dimension [mm]						
III	L	W	T	D			
2520	2.5±0.2	2.0±0.2	0.8 max	0.55±0.25			

## DESCRIPTION

Part no.	Size	Thickness	Inductance	Inductance tolerance	DC Resistance [mΩ]		Rated DC Current (Isat) [A]		Rated DC Current (Irms) [A]	
Part no.	[inch/mm] [mm] (max)	[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
CIGT252008LMR47MNE	1008/2520	0.8	0.47	±20	29	24	4.7	5.5	4.2	4.5

- \* Inductance : Measured with a LCR meter 4991A(Agilent) or equivalent (Test Freq. 1MHz, Level 0.1V)
- \* DC Resistance : Measured with a Resistance HI-TESTER 3541(HIOKI) or equivalent
- \* Maximum allowable DC current : Value defined when DC current flows and the initial value of inductance has decreased by 30% or when current flows and temperature has risen to 40 °C whichever is smaller. (Reference: ambient temperature is 25 °C±10)

(Isat): Allowable current in DC saturation: The DC saturation allowable current value is specified when the decrease of

the initial inductance value at 30% (Reference: ambient temperature is 25 °C±10)

(Irms): Allowable current of temperature rise: The temperature rise allowable current value is specified when temperature of

- $^{\star}$  Absolute maximum voltage : Absolute maximum voltage DC 20V.
- $^{\star}$  Operating temperature range : -40 to +125  $^{\circ}\text{C}$  (Including self-temperature rise)

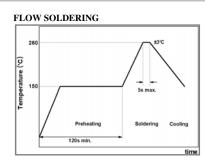
## PRODUCT IDENTIFICATION

<u>CIG</u>	<u>T</u>	<u> 2520</u>	<u>80</u>	<u>LM</u>	R47	<u>M</u>	<u>N</u>	<u>E</u>
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

- (1) Power Inductor
- (3) Dimensior (2520: 2.5mm × 2.0mm )
- (5) Remark (Characterization Code)
- (7) Toleranc (M:±20%)
- (8) Internal Code
- (9) Packaging (C:paper tape, E:embossed tape)
- (2) Type (T: Metal Composite Thin Film Type)
- (4) Thicknes (08: 0.8mm)
- (6) Inductan (R47: 0.47 uH)

## RECOMMENDED SOLDERING CONDITION

# REFLOW SOLDERING 280 230 230 100 max. Preheating Soldering Cooling 30 - 60s max.



IRON SOLDERING	
Temperature of	280 ℃ max.
Soldering Iron Tip	200 Ciliax.
Preheating	150°C min.
Temperature	130 C IIIII.
Temperature	ΔT≤130℃
Differential	$\Delta 1 \ge 130 \text{ C}$
Soldering Time	3sec max.
Soldering Time	Joec mux.
Wattage	50W max.

## **PACKAGING**

Packaging Style	Quantity(pcs/reel)
Embossed Taping	3000 pcs

Item	Specified Value	Test Condition		
Solderability	More than 90% of terminal electrode should be soldered newly.	After being dipped in flux for $4\pm1$ seconds, and preheated at $150\sim180$ °C for $2\sim3$ min, the specimen shall be immersed in solder at $245\pm5$ °C for $4\pm1$ seconds.		
Resistance to Soldering	No mechanical damage. Remaining terminal Electrode: 75% min. Inductance change to be within ±20% to the initial.	After being dipped in flux for $4\pm1$ seconds, and preheated at $150\sim180^{\circ}\!$		
Thermal Shock (Temperature Cycle test)	No mechanical damage Inductance change to be within ±20% to the initial.	Repeat 100 cycles under the following conditions. -40±3 °C for 30 min → 85±3 °C for 30 min		
High Temp. Humidity Resistance Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Low Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at -55±2°C for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at 125±2°C for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temp. Humidity Resistance Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Rated Current for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
High Temperature Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, Rated Current for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Reflow Test	No mechanical damage Inductance change to be within ±20% to the initial	Peak 260±5°C, 3 times		
Vibration Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Vibrate as apply 10~55Hz, 1.5mm amplitude for 2 hours in each of three(X,Y,Z) axis (total 6 hours).		
	No mechanical damage	Bending Limit; 2mm Test Speed; 1.0mm/sec. Keep the test board at the limit point in 5 sec. PCB thickness: 1.6mm		
Bending Test	19,	20 Unit :mm		
	45	46		
	No indication of peeling shall occur on the	W(kgf) TIME(sec)		
	terminal electrode.	0.5 10±1		
Terminal Adhesion Test		₩ W		
Drop Test	No mechanical damage Inductance change to be within ±20% to the initial.	Random Free Fall test on concrete plate. 1 meter, 10 drops		
lpeak (AC+DC Load Life)	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Load(Ipeak) for 120 hours. (Frequncy:1MHz, Load(Ipeak):1.5hr on / 0.5hr off) Measure the test items after leaving at normal temperature and humidity for 24 hours. * Load(Ipeak) = Irms(max)×1.4		



## Metal Composite Power Inductor (Thin Film) Data Sheet



## 1. Model: CIGT252008LMR47MNE

## 2. Description

Part no.	Size	Thickness	Inductance	Inductance tolerance	DC Resistance [mΩ]		Rated DC Current (Isat) [A]		Rated DC Current (Irms) [A]	
r art no.	[inch/mm] [mm] (max)	[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
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 $(lsat): Allowable \ current \ in \ DC \ saturation: The \ DC \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ decrease \ of \ saturation \ allowable \ current \ value \ is \ specified \ when \ the \ saturation \ saturation \ allowable \ current \ value \ saturation \ saturation \ allowable \ current \ saturation \ sa$ 

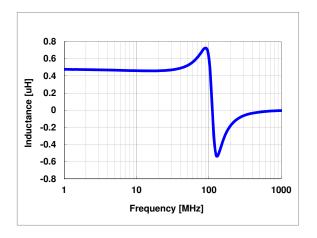
the initial inductance value at 30% (Reference: ambient temperature is 25 ℃±10) (Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of

- the inductor is raised 40  $^{\circ}$ C by DC current. (Reference: ambient temperature is 25  $^{\circ}$ C±10) \* Absolute maximum voltage: Absolute maximum voltage: DC 20V.
- \* Operating temperature range : -40 to +125°C (Including self-temperature rise)

## 3. Characteristics data

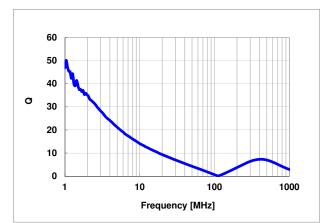
## 1) Frequency characteristics (Ls)

Agilent E4294A +E4991A , 1MHz to 1,000MHz

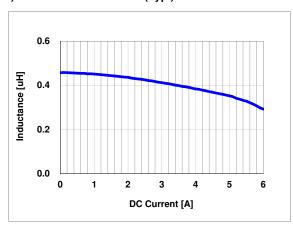


## 2) Frequency characteristics (Q)

Agilent E4294A +E4991A , 1MHz to 1,000MHz



## 3) DC Bias characteristics (Typ.)



## 4)Temperature characteristics (Typ.)

