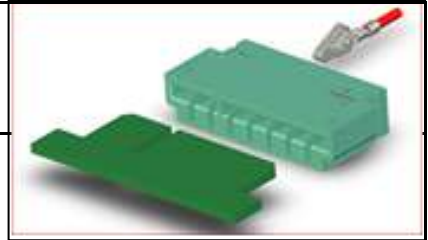




PRODUCT SPECIFICATION

EDGEMATE



1.0 SCOPE

This Product Specification covers the 3.96 mm (.156 inch) centerline (pitch) EdgeMate Connector System when terminated with 18-20 Awg wire.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBERS

Crimp Terminals: 172160
 Crimp Housings: 172159, 172879
 Other products conforming to this specification are noted on the individual drawings.

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Terminal Material: Phos. Bronze or Brass
 Housing: Nylon
 For more information on dimensions, materials, and plating see the individual drawings.

2.3 SAFETY AGENCY APPROVALS

UL File Number E29179
 CSATBD
 TUV.....TBD

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

3.1 Cosmetic Specification: PS-45499-002

4.0 RATINGS

4.1 SAFETY AGENCY RATINGS

UL Voltage Rating: 600VAC RMS or DC
 UL Temperature Rating: 105°C

4.2 **CURRENT PER CIRCUIT** (Current is dependent on connector size, contact material, plating, ambient temperature, printed circuit board characteristics and related factors. Actual current rating is application dependent and should be evaluated for each application.)

	Phos Bronze	Brass
18 Awg Wire:	7.00 Amps Max	5.00 Amps Max
20 Awg Wire:	6.25 Amps Max	4.78 Amps Max

4.3 TEMPERATURE

	Brass Terminals	Phos Bronze Terminals
Operating Temperature	-40°C to +80°C*	-40°C to +105°C*
Non-Operating Temperature	-40°C to +105°C**	-40°C to +105°C

*including terminal temperature rise in applying electrical current.

**parts not mated

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PRODUCT SPECIFICATION

EDGEMATE

5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Contact Resistance (Low Level)	Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA.	10 milliohms MAXIMUM [initial]
Contact Resistance Of Wire Termination (Low Level)	Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 100 mA.	2 milliohms MAXIMUM [initial]
Insulation Resistance	Unmate connector: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground.	1000 Megohms MINIMUM
Dielectric Withstanding Voltage	Unmate connectors: apply a voltage of {two times the rated voltage plus 1000 volts} VAC for 1 minute between adjacent terminals and between terminals to ground.	No breakdown
Capacitance	Measure between adjacent terminals at 1 MHz.	1.2 picofarads MAXIMUM
Temperature Rise (via Current Cycling)	Mate connectors: measure the temperature rise at the rated current after: 1) 96 hours (steady state) 2) 240 hours (45 minutes ON and 15 minutes OFF per hour) 3) 96 hours (steady state)	Temperature rise: +30°C MAXIMUM

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PRODUCT SPECIFICATION

EDGEMATE

5.2 MECHANICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Terminal Insertion Force (into Housing)	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute. (Forces will change with platings and materials.)	17.8 N (4.0 lbf) MAXIMUM insertion force
Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute. (Forces will change with platings and materials.)	172159 Series: 35.6 N (8.0 lbf) MINIMUM withdrawal force
		172879 Series: 26.7 N (6.0 lbf) MINIMUM withdrawal force
Durability	Mate connectors up to 25 cycles at a maximum rate of 10 cycles per minute prior to Environmental Tests.	10 milliohms MAXIMUM (change from initial)
Vibration (Random)	Mate connectors and vibrate per EIA 364-28, test condition VII.	10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
Shock (Mechanical)	Mate connectors and shock at 50 g's with $\frac{1}{2}$ sine wave (11 milliseconds) shocks in the $\pm X, \pm Y, \pm Z$ axes (18 shocks total).	10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
Wire Pullout Force (Axial)	Apply an axial pullout force on the wire at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute. (For maximum performance use Molex application tooling with stranded tinned copper wire)	Wire pullout force depends on crimp tooling. See relevant Molex Application Tooling Specification for requirements.
Normal Force	Apply a perpendicular force.	7.34 N (748 grams) average

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PRODUCT SPECIFICATION

EDGEMATE

5.3 ENVIRONMENTAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT										
Shock (Thermal)	Mate connectors; expose to 5 cycles of: <table border="1" style="margin-left: 20px;"> <tr> <th>Temperature °C</th> <th>Duration (Minutes)</th> </tr> <tr> <td>-40 +0/-3</td> <td>30</td> </tr> <tr> <td>+25 ±10</td> <td>5 MAXIMUM</td> </tr> <tr> <td>+105 +3/-0</td> <td>30</td> </tr> <tr> <td>+25 ±10</td> <td>5 MAXIMUM</td> </tr> </table>	Temperature °C	Duration (Minutes)	-40 +0/-3	30	+25 ±10	5 MAXIMUM	+105 +3/-0	30	+25 ±10	5 MAXIMUM	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
Temperature °C	Duration (Minutes)											
-40 +0/-3	30											
+25 ±10	5 MAXIMUM											
+105 +3/-0	30											
+25 ±10	5 MAXIMUM											
Thermal Aging	Mate connectors; expose to: 96 hours at 105 ± 2°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage										
Humidity (Steady State)	Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 96 hours. Note: Remove surface moisture and air dry for 1 hour prior to measurements.	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage										
Humidity (Cyclic)	Mate connectors: cycle per EIA-364-31: 24 cycles at temperature 25 ± 3°C at 80 ± 5% relative humidity and 65 ± 3°C at 50 ± 5% relative humidity; dwell time of 1.0 hour; ramp time of 0.5 hours. {Note: Remove surface moisture and air dry for 1 hour prior to measurements.}	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage										
Cold Resistance	Mate connectors: Duration: 96 hours; Temperature: -40 ± 3°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage										
Corrosive Atmosphere: Flowing Mixed Gas	Mate connectors: Test per EIA-364-65, method 2A	10 milliohms MAXIMUM (change from initial) & Visual: No Damage										

6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

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