

APPLICATOR PARTS LIST

TYPE HINGEBAR - MARK III
187 SERIES FLAG FASTON RECEPT.

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	473070	42	FRONT STAB. BAR	1	811006-1	
2	INS. CRIMPER	1	472123	43				
3	ANVIL	1	810152	44	HINGE BLOCK & STAB.	1	810974-1	
4	ANVIL INSERT	1	843264-1	45	HINGE PIN	1	811007-1	
5	SHEAR BLADE	1	565160-4	46				
6	REAR SHEAR PLATE	1	811068-6	47	HINGE BAR ASSY.	1	565062-1	
7	SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	3-23846-5	
8	FRONT SHEAR PLATE	1	388632-3	49	STRIP GUIDE STOP	2	810417	
9	REAR ANVIL SPACER PLT.			50	STRIP HOLD DOWN	1	810411	
10	FRONT ANVIL SPACER PLT.			51	SPACER-COMP. SPRING	2	811070-1	
11	TOOL SPACER			52	CAM FOLLOWER HOLDER	1	810409	
12	CRIMP SPACER	1	681154-1	53	CAM FOLLOWER	1	24746-1	
13	FRONT STRIP GUIDE	1	811052-3	54	SPRING BRACKET	1	810418	
14	REAR STRIP GUIDE	1	388621-1	55	CAM FOLLOWER SPRING	1	810408	
15	RAM	1	473828	56	HOOK HOLDER	1	810419	
16	RAM RET. PLATE	1	465004-2	57	SHEAR PICK-UP HOOK	1	810416	
17	ADJ. PLATE	1	811010-1	58	HOLD DOWN-HINGE BAR	1	811009-1	
18	PROTECTIVE PLUG	1	23141-1	59	DEPRESSOR SCREW	1	810642-1	
19	APPLICATOR MOUNT ASSY.			60	WASHER	4	376482	
20	BASE PLATE	1	465238-1	61	FEED FINGER SPRING	1	810421-1	
21	BASE BLOCK			62	DOWEL PIN	2	1-21030-5	
22	STRIP GUIDE PLATE			63	MICRO-SWITCH	1	23496-1	
23	ANVIL HOLDER	1	810423	64	MICRO-SWITCH COVER	1	22689-2	
24	AUX. ANVIL HOLDER			65	BRACKET-MICRO-SWITCH	1	811074-1	
25	STRIPPER			MISCELLANEOUS				
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2	
27	RETAINER PLATE			67	HOOK HOLDER SCREW	1	810413	
28	STRIPPER MOUNT BRACKET			68				
29	STRIPPER BUSHING			69	SPACER (ANVIL HOLDER)	1	811223-1	
30	STOCK DRAG	1	811063-4	70	LEAD WIRE	1	465918-1	
31	STOCK DRAG HANDLE			71	DOWEL PIN	1	465702-1	
32	STOCK DRAG STUD			72				
33	STOCK DRAG SPRING	2	810135	REV.	REVISION RECORD	DATE	BY	ECN
34	STOCK DRAG ADJ. SCREW			A	REV ITEM 40 PER	9-79	SSM	R3211
35	FEED FINGER HOLDER	1	810131	B	ECN R 7674	10/28/87	JEB/TH	—
36	FEED FINGER	1	810422	C	ECN A-067088	4/15/88	DAS	—
37	FEED FINGER TIP	1	810420	D	ECN A-330891	8-91	JH	—
38	FEED FINGER STUD	1	810414-1	D1	ECR-06-002585	2-06	MY/TB	—
39	BASE CASTING	1	570238					
40	GUARD ASSY.	1	457698-4					
41								

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL SPEC 114-2078			0126 STK. 62817
WIRE SIZE	CRIMP HEIGHT		
20	.035		
18	.037		
16	.040		
CRIMP WIRE	SIZE	TYPE	FEED
	.140	T.L.	
INSUL.	.220	0	.650
SLEEVED			
INSULATION RANGE	.170-.225	WIRE RANGE	20-16

EXPLODED VIEW
A-6004-3,-4

REMARKS:

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-3

AMP O ELECTRIC	DIST. 4
MECH FEED	DESIGNED 19-8-78
SERIAL NO.	DATE SHIPPED
CUSTOMER NAME AND ADDRESS	
CHK'D. 11/12/78	
APPROVED 11/12/78	
APPLICATOR NUMBER D1 566281-1	REV. 1 OF 1