

https://www.phoenixcontact.com/us/products/1967401



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PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Socket, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: PC 16/..-ST, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Integrated protective guide prevents incorrect insertion of the conductor underneath the tension sleeve

### Commercial data

Item number	1967401
Packing unit	1 pc
Minimum order quantity	25 pc
Sales key	AA05
Product key	AAEAAA
Catalog page	Page 554 (C-1-2013)
GTIN	4017918939267
Weight per piece (including packing)	45.68 g
Weight per piece (excluding packing)	44.704 g
Customs tariff number	85366990
Country of origin	PL



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## Technical data

## Product properties

Туре	Standard
Product line	COMBICON Connectors XL
Product type	PCB connector
Product family	PC 16/ST
Number of positions	5
Pitch	10.16 mm
Number of connections	5
Number of rows	1
Mounting flange	without
Number of potentials	5

## Electrical properties

Nominal current I <sub>N</sub>	76 A
Nominal voltage U <sub>N</sub>	1000 V
Degree of pollution	3
Contact resistance	0.22 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

### Connection data

### Connection technology

Туре	Standard
Connector system	COMBICON PC 16
Nominal cross section	16 mm²
Contact connection type	Socket

## Interlock

Locking type	without
Mounting flange	without

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0°
Conductor cross section rigid	0.75 mm² 16 mm²
Conductor cross section flexible	0.75 mm² 16 mm²
Conductor cross section AWG	18 6
Conductor cross section flexible, with ferrule without plastic	0.5 mm <sup>2</sup> 16 mm <sup>2</sup> (Only in connection with CRIMPFOX 16 S)



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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.5 mm² 10 mm² (Only in connection with CRIMPFOX 16 S)
2 conductors with same cross section, solid	0.75 mm² 6 mm²
2 conductors with same cross section, flexible	0.75 mm² 6 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.5 mm² 4 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 6 mm²
Cylindrical gauge a x b / diameter	- / 5.4 mm
Stripping length	12 mm
Tightening torque	1.7 Nm 1.8 Nm

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Selective coating
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface terminal point (middle layer)	Nickel flash (Ni flash)
Metal surface contact area (top layer)	Silver (2 - 4 µm Ag)
Metal surface contact area (middle layer)	Nickel flash (Ni flash)

## Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### **Dimensions**

Dimensional drawing	h
Pitch	10.16 mm
Width [w]	50.64 mm
Height [h]	27.8 mm
Length [I]	41.5 mm



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### Mounting

Drive form screw head	Slotted (L)
Connection method	Screw connection with tension sleeve
Drive form screw head	Slotted (L)

### Notes

General	In accordance with IEC 61984, COMBICON connectors have no
	switching power (COC). During designated use, they must not be
	plugged in or disconnected when carrying voltage or under load.

### Mechanical tests

#### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Charification	IEC 60000 1:1000 11

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	$0.75 \text{ mm}^2 / \text{solid} / > 30 \text{ N}$
	0.75 mm² / flexible / > 30 N
	16 mm² / solid / > 100 N
	16 mm² / flexible / > 100 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	17 N
Withdraw strength per pos. approx.	17 N

## Torque test

Specification	IEC 60999-1:1999-11
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#### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Differsion offect	
Specification	IEC 60512-1-2:2002-02
Result	Test passed



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### Environmental and real-life conditions

Vibration test	t
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Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R <sub>1</sub>	0.22 mΩ
Contact resistance R <sub>2</sub>	$0.24~\text{m}\Omega$
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

#### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV

#### Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

## Electrical tests

## Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	9

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	1
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV



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minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Packaging specifications

Type of packaging packed in cardboard
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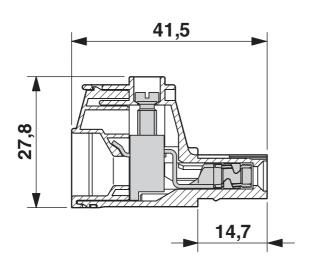


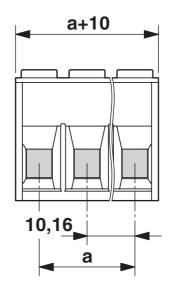
https://www.phoenixcontact.com/us/products/1967401



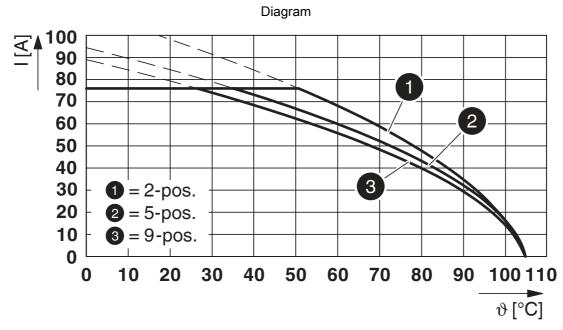
## Drawings

## Dimensional drawing





The figure shows the 3-pos. version

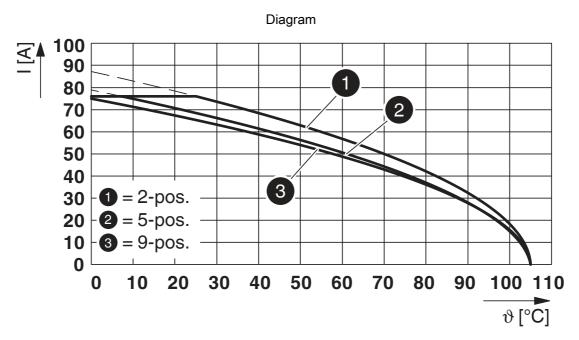


Type: PC 16/...-ST-10,16 with ISPC 16/...-ST-10,16

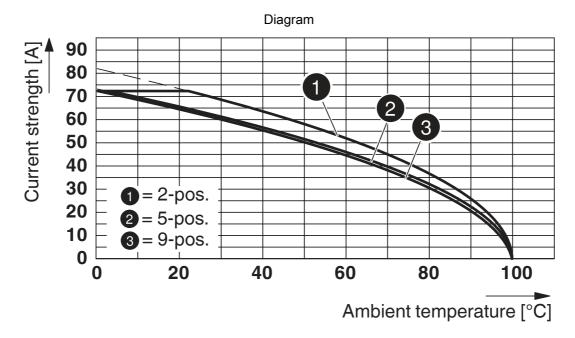


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Type: PC 16/...-ST-10,16 with PCV 6-16/...-G-10,16

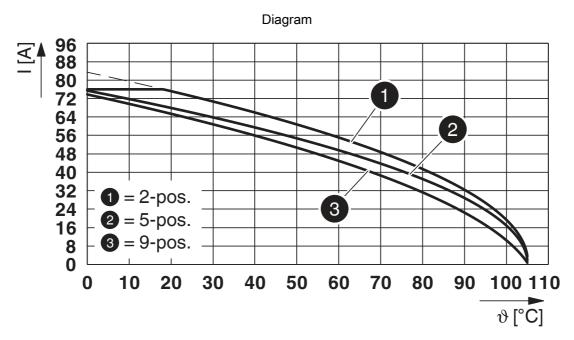


Type: PC 16/...-ST-10,16 with PC 6-16/...-G1-10,16 HT BK R...

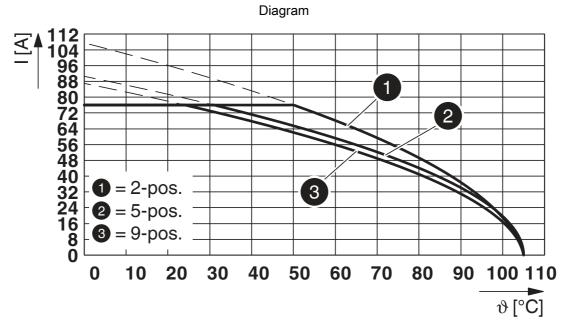


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Type: PC 16/...-ST-10,16 with PCV 6-16/...-G1-10,16

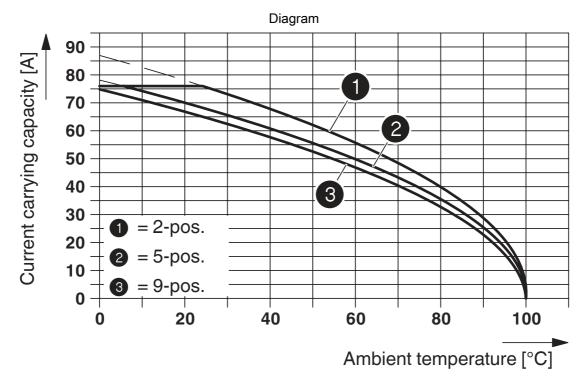


Type: PC 16/...-ST-10,16 with industrial PC 16/...-ST-10,16

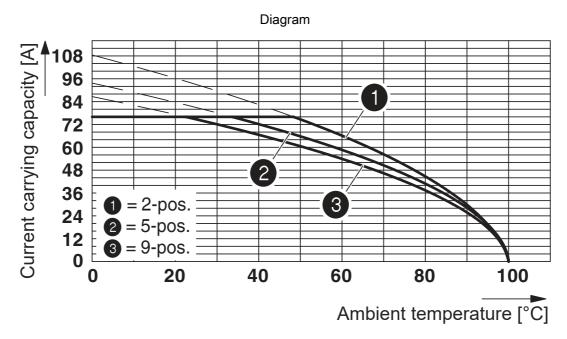


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Type: PC 16/...-ST-10,16 with DFK-PC 6-16/...-G-10,16

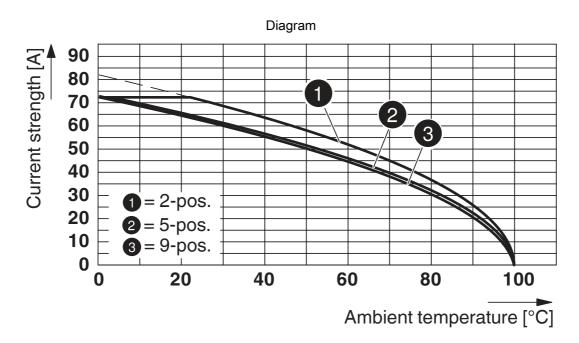


Derating curve for: PC 16/...-ST-10.16 with DFK-PC 16/...-ST-10.16

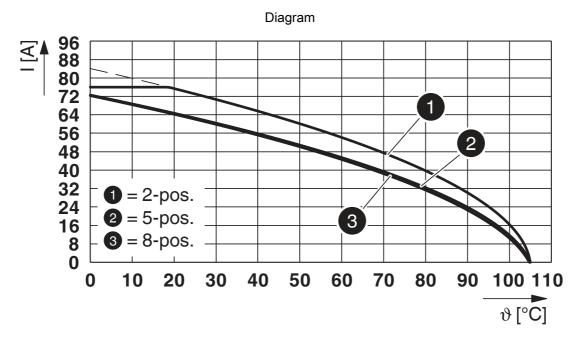


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Type: PC 16/..-ST-10,16 with PC 6-16/..-G1-10,16



Type: PC 16/...-ST-10,16 with PC 6-16/...-G-10,16



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## **Approvals**

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1967401



CULus Recognized Approval ID: E60425-20040202				
	Nominal voltage U <sub>N</sub>	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
Use group B				
	600 V	55 A	20 - 6	-
Use group C				
	600 V	55 A	20 - 6	-

CB scheme	IECEE CB Scheme Approval ID: DE1-66677	1			
		Nominal voltage $U_N$	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
		1000 V	76 A	-	0.75 - 16

VDE Zeichengeneh Approval ID: 40055586	nmigung			
	Nominal voltage U <sub>N</sub>	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
	1000 V	76 A	-	0.75 - 16



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## Classifications

UNSPSC 21.0

## **ECLASS**

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202
ETIM	
ETIM 8.0	EC002638
UNSPSC	

39121400



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## Environmental product compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e	
	No hazardous substances above threshold values	



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### Accessories

## CP-PC RD - Coding profile

1701967

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Coding profile, for plugging into the coding ribs of the plug at a later date, insulating material, color: Red



## SZS 1,0X4,0 VDE - Screwdriver

1205066

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Screwdriver, slot-headed, VDE insulated, size:  $1.0 \times 4.0 \times 100$  mm, 2-component grip, with non-slip grip



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### SK 5,0 WH:REEL - Marker strip

0805221

https://www.phoenixcontact.com/us/products/0805221



Marker strip, Roll, white, unlabeled, can be labeled with: THERMOMARK E.300 (D)/600 (D), THERMOMARK ROLL 2.0, THERMOMARK ROLL, THERMOMARK ROLL X1, THERMOMARK ROLLMASTER 300/600, THERMOMARK X1.2, mounting type: adhesive, lettering field size: continuous x 5 mm, Number of individual labels: 90000

### CRIMPFOX 6 - Crimping pliers

1212034

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Crimping pliers, for ferrules without insulating collar according to DIN 46228 Part 1 and ferrules with insulating collar according to DIN 46228 Part 4,  $0.25~\text{mm}^2$  ...  $6.0~\text{mm}^2$ , lateral entry, trapezoidal crimp



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#### PCV 6-16/ 5-G1-10,16 - PCB header

1998810

https://www.phoenixcontact.com/us/products/1998810



PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: PCV 6-16/..-G1, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

#### PC 6-16/5-G1-10,16 - PCB header

1998962

https://www.phoenixcontact.com/us/products/1998962



PCB headers, nominal cross section: 16 mm<sup>2</sup>, color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: PC 6-16/..-G1, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard



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#### IPC 16/5-ST-10,16 - PCB connector

1969409

https://www.phoenixcontact.com/us/products/1969409



PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: IPC 16/..-ST, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plugin system: COMBICON PC 16, locking: without, mounting: without, type of packaging: packed in cardboard

#### PC 6-16/5-G1U-10,16 - PCB header

1996265

https://www.phoenixcontact.com/us/products/1996265



PCB headers, nominal cross section: 16 mm<sup>2</sup>, color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: PC 6-16/..-G1U, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: reversed, locking: without, mounting: without, type of packaging: packed in cardboard



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ISPC 16/5-ST-10,16 - PCB connector

1748574

https://www.phoenixcontact.com/us/products/1748574



PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: ISPC 16/..-ST, pitch: 10.16 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: without, mounting: without, type of packaging: packed in cardboard

#### DFK-PC 6-16/5-G-10,16 - Feed-through header

1701485

https://www.phoenixcontact.com/us/products/1701485



Feed-through header, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: DFK-PC 6-16/..-G, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4.1 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard



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### DFK-PC 16/5-ST-10,16 - Feed-through plug

1703409

https://www.phoenixcontact.com/us/products/1703409



Feed-through connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Pin, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 5, product range: DFK-PC 16/..-ST, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

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