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SPECIFICATION

PART NO. : MT3030-WT-A 3.0mm ROUND LED LAMP



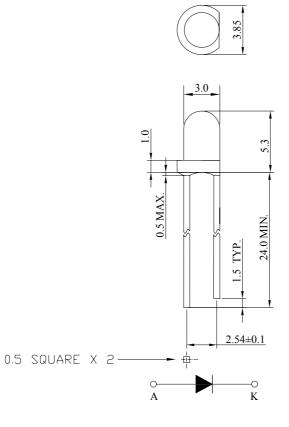




Description

This white lamp is made with InGaN/Sapphire chip and water clear

epoxy resin.



Notes:

- 1. All dimensions are in mm.
- 2. Tolerance is ± 0.25 mm unless otherwise noted.

Description

	LED (
Part No.	Material	Emitting Color	Lens Color
MT3030-WT-A	InGaN/Sapphire	White	Water clear

3.0mm ROUND LED LAMP

Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit
Power Dissipation	Pd	114	mW
Reverse Voltage	VR	5	V
D.C. Forward Current	If	30	mA
Reverse (Leakage) Current	Ir	50	μA
Peak Current(1/10Duty Cycle,0.1ms Pulse Width.)	If(Peak)	100	mA
Operating Temperature Range	Topr	-25 to +85	°C
Storage Temperature Range	Tstg	-40 to +100	°C
Soldering Temperature(1.6mm from body)	Tsol	Dip Soldering : 260°C for 5 sec. Hand Soldering : 350°C for 3 sec.	
Electrostatic discharge	ESD	6000	V

Electrical and Optical Characteristics:

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Luminous Intensity	Iv	If=20mA	4180	8500		mcd
Forward Voltage	Vf	If=20mA		3.2	3.8	V
CIE Chromaticity Coordinates:X Axis	X	If=20mA		0.30		
CIE Chromaticity Coordinates:Y Axis	Y	If=20mA		0.30		
Reverse (Leakage) Current	Ir	Vr=5V			50	μA
Viewing Angle	2 0 1/2	If=20mA		30		deg

Notes:1. The datas tested by IS tester.

2. Customer's special requirements are also welcome.

Chromaticity Coordinates Specifications for Bin Grading:

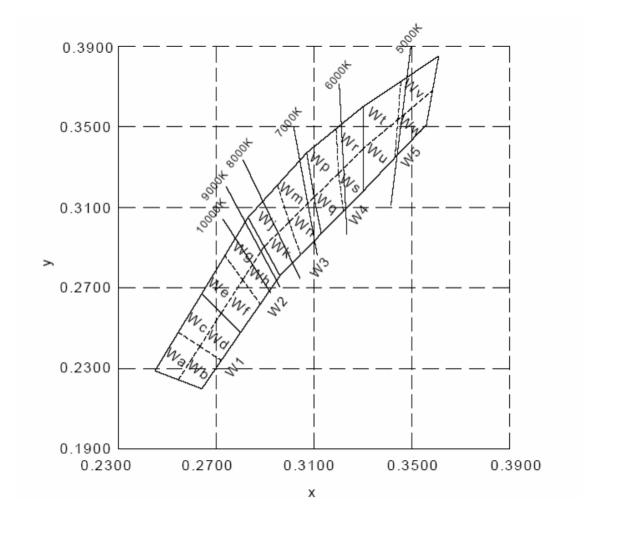
COLOR	COLOR RANKS(IF=20Ma.Ta=25°C)										
BiN	RANK BiN RANK										
We	Х	0.27	0.28	0.291	0.281	W/:	Х	0.296	0.304	0.315	0.307
we	Y	0.265	0.282	0.273	0.256	Wj	Y	0.307	0.319	0.311	0.298
Wf	Х	0.281	0.291	0.302	0.292	Wk	Х	0.307	0.315	0.326	0.318
VV I	Y	0.256	0.273	0.265	0.248	VV K.	Y	0.298	0.311	0.303	0.29
Wa	Х	0.28	0.288	0.299	0.291	Wm	Х	0.304	0.312	0.323	0.315
Wg	Y	0.282	0.294	0.286	0.273	w m	Y	0.319	0.331	0.323	0.311
Wh	Х	0.291	0.299	0.31	0.302	Wn	Х	0.315	0.323	0.334	0.326
VV II	Y	0.273	0.286	0.277	0.265	VV II	Y	0.311	0.323	0.315	0.303
	W2						W3				

Notes:X.Y Tolerance each Bin limit is ± 0.01.

Marktech

Optoelectronics

Chromaticity Coordinates & Bin grading diagram:





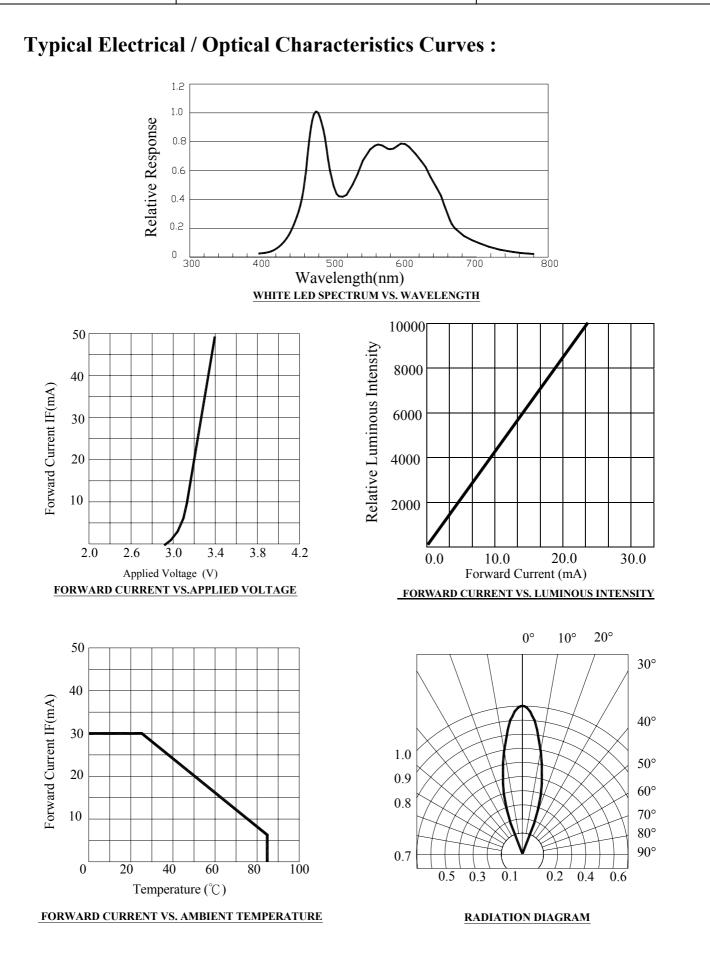
Specifications for Bin Grading:

Iv(mcd)				
Bin	Min	Max		
X0	4180	5860		
YO	5860	8200		
Z0	8200	12000		

Specifications for Vf Group:

Vf(V)					
Bin	Min	Max			
28	3.0	3.2			
29	3.2	3.4			
2a	3.4	3.6			
2b	3.6	3.8			







3.0mm ROUND LED LAMP

Precautions:

TAKE NOTE OF THE FOLLOWING IN USE OF LED

1. Temperature in use

Since the light generated inside the LED needs to be emitted to outside efficiently, a resin with high light transparency is used; therefore, additives to improve the heat resistance or moisture resistance (silica gel, etc) which are used for semiconductor products such as transistors cannot be added to the resin.

Consequently, the heat resistant ability of the resin used for LED is usually low; therefore, please be careful on the following during use.

Avoid applying external force, stress, and excessive vibration to the resins and terminals at h igh temperature. The glass transition temperature of epoxy resin used for the LED is approximately 120-130°C.

At a temperature exceeding this limit, the coefficient of liner expansion of the resin doubles or more compared to that at normal temperature and the resin is softened.

If external force or stress is applied at that time, it may cause a wire rupture.

2. Soldering

Please be careful on the following at soldering.

After soldering, avoided applying external force, stress, and excessive vibration until the products go to cooling process (normal temperature), <Same for products with terminal leads>

(1) Soldering measurements:

Distance between melted solder side to bottom of resin shall be 1.6mm or longer.

(2) Dip soldering :

Pre-heat: 90°C max. (Backside of PCB), Within 60 seconds.

Solder bath: 260±5°C (Solder temperature), Within 5 seconds.

- (3) H and soldering: 350°C max. (Temperature of soldering iron tip), Within 3 seconds.
- 3. Insertion

Pitch of the LED leads and pitch of mounting holes need to be same.

4. Others

Since the heat resistant ability of the LED resin is low, SMD components are used on the same PCB, please mount the LED after adhesive baking process for SMD components. In case adhesive baking is done after LED lamp insertion due to a production process reason, make s ure not to apply external force, stress, and excessive vibration to the LED and follow the con ditions below.

Ba king temperature: 120°C max. Bak ing time: Within 60 seconds.

If soldering is done sequentially after the adhesive baking, please perform the soldering after cooling down the LED to normal temperature.