AMERICAN BRIGHT OPTOELECTRONICS CORP. 13815-C MAGNOLIA AVE., CHINO, CA 91710 TOLL-FREE: 888-LED-0800 TEL: 909-628-5050 FAX: 909-628-5006 www.americanbrightled.com

AB-GES-L56224Wxx4T2

Features:

- 24W 2ft. linear light engine ٠
- SimpleDrive® 230V AC drive technology •
- Driver on Board Structure •
- Dimmable
- Long life No Electrolytic capacitors
- Easily integrated
- 5VA covers available
- CE Compliance

Applications:

- Under Cabinet Lights
- Ceiling Lights
- In Ground Light
- Wall Sconces
- Vandal Proof Lights
- Cove Light
- Troffer Light



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Outline Dimensions



50 LEDs Units: mm

Notes:

- 1. 24W 2ftLinear light engine
- 2. Dimmable light engine
- 3. Phillips Lumileds LED
- 4. Can be connected serially.
- 5. AC Direct drive technology
- 6. Long life : No Electrolytic capacitors
- 7. Easily assembly light engine

Characteristics

Absolute Maximum Ratings

| Parameter | Symbol | Rating | Unit |
|---|------------------|--------------|------|
| Input Voltage | Vin | 230 | Vac |
| LED Junction Temperature ^[2] | Tj | 115 | °C |
| Storage Temperature | T _{stg} | -40 ~ 100 °C | °C |
| Operation Temperature | T _{opr} | -40 ~ 45 °C | °C |

Proper current rating must be observed to maintain junction temperature below maximum at all time. For this product, we suggest to keep the Temperature of TC point under 75°C, and the temperature of Top IC surface under 110°C. After passing the maximum temperature of IC, the rating current will be lower automatically for protecting the whole circuit.

Electrical Characteristics, Ta=25°C

| Parameter | Symbol | Min. | Max. | Unit |
|------------------------------|--------|-------|------|------|
| Input Voltage | Vin | 210 | 250 | Vac |
| Input Frequency | Freq. | 50/60 | | Hz |
| Power Factor | PF | 0.9 | 0.95 | - |
| Flicker % ^[1] | | 100% | | |
| Flicker Index ^[1] | | 0.3 | | |

Surge protection is up to 0.5KV •

Optical Characteristics (V_{in}=120V), Ta=25°C

| Model name | AC | Power(| VV) | Color Temp | Luminous | Flux(lm) | CRI |
|---------------------|------|--------|------|------------|----------|----------|-----|
| Modername | Min | Тур. | Max | (К) | Min | Тур. | |
| AB-GES-L56124W301N2 | 20.8 | 24.0 | 27.0 | 3000 | 2160 | 2400 | >80 |
| AB-GES-L56124W401N2 | 20.8 | 24.0 | 27.0 | 4000 | 2480 | 2700 | >80 |
| AB-GES-L56124W501N2 | 20.8 | 24.0 | 27.0 | 5000 | 2480 | 2700 | >80 |

Correlated color Temperature is derived from the CIE 1931Chromaticity diagram. •

- The luminous flux tolerance is ± 10%. •
- This CRI value tolerance is ± 2. .
- Calibration accuracy of CIEx and CIEy : ±0.007; •
- Calibration error CCT 3000K ±175K ; 4000K ±300K ; 6500K ±400K •

■Thermal Resistance, Ta=25^oC

| Part | Min. | Тур. | Max. | Unit |
|------|------|------|------|------|
| LED | | 12 | | °C/W |
| IC | 15 | | 20 | °C/W |

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■ Relative Spectrum of Emission (Ta=25°C, Test

current=60mA)



Relative power distribution vs. Input voltage (Ta=25°C)



■ Conduction Testing^[4] (220Vac/60Hz)



■ Radiation Pattern (Tj=25 °C)



■ Relative luminous output vs. Input voltage (Ta=25°C)



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Packaging

1. ESD bubble bag.



2 items per bag 1 Box = 100 PCS (about 2 Kgs)

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Color Bin Code

Color region stays within Macadam "3-Step" ellipse from the chromaticity center. The chromaticity center refers to ANSI C78.377:2008.

| CC | Steps | Сх | Су | а | b | theta |
|-------|-------|--------|--------|---------|---------|-------|
| 2700K | 3 | 0.4578 | 0.4101 | 0.00810 | 0.00420 | 53.7 |
| 3000K | 3 | 0.4338 | 0.4030 | 0.00834 | 0.00408 | 53.2 |
| 3500K | 3 | 0.4073 | 0.3917 | 0.00927 | 0.00414 | 54.0 |
| 4000K | 3 | 0.3818 | 0.3797 | 0.00939 | 0.00402 | 53.7 |
| 5000K | 3 | 0.3447 | 0.3553 | 0.00822 | 0.00354 | 59.6 |
| 5700K | 3 | 0.3287 | 0.3417 | 0.00746 | 0.00320 | 59.0 |
| 6500K | 3 | 0.3123 | 0.3282 | 0.00669 | 0.00285 | 58.5 |

Please refer to ANSI C78.377 for the chromaticity center.









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AC Module Flicker

Flicker for AC driven LED modules can be measured in two different manners, Percent and Index.

Percent - Older more common metric that measures peak to peak amplitude. No other attributes of the AC wave are taken into account. Measurements of percent range from 0%-100%

| AC Module Flicker | 100% |
|--|--------|
| Any LED system with Electrolytic Capacitor | 2%-90% |

Index - A metric defined by the IES (Illuminating Engineering Society) that measures the shape, duty cycle, and peak to peak amplitude. This is a true measure of eye response to flicker. Measurement of index range from 1-1.0.

| AC Module Index | <0.3 |
|--|---------|
| Any LED system with Electrolytic Capacitor | .02~0.2 |



Graph showing measurement differences

Junction Temperature (T_J) & Solder Point Temperature (T_S)

Junction Temperature is the most important factor of LED. Different life performance will be impacted by different junction temperature.



If the thermal dissipation is good enough, the junction temperature will be lower and the lifetime performance will be better.

If the junction temperature is higher than 120°C, the LED will deteriorate quickly.

How to monitor the junction temperature?

You need to measure the T_s point.

A solder point temperature is a temperature at the measurable point nearest to the junction. Typically this point is at the solder joint.



(solder joint)

You can use the high-temperature thermal conductivity glue (Such as SatlonD-3/606...etc.) to fix the thermal couple to the solder joint then measure the temperature. Once you got the T_s temperature measurement data, you can calculate the junction temperature based on the measurement data of the Ts. The details of the calculation method are shown in the following page:

Calculate the Junction temperature of LED



$\mathbf{T}_{j,\text{LED}} = \mathbf{T}_{s} + \mathbf{R}_{th} * \mathbf{P}_{D}$

The junction temperature should be calculated by the Substrate temperature (Ts) and the thermal resistance of Substrate (Rth).

Examples:

What is the T_j of LED (Rth= 12 °C/W) at 40°C?

Ts=40°C, LED PD=0.5W, LED Rth= 12 °C/W (typical)

★T_{j,LED}= 40 + 0.5*11 = 45.5°C (Normal T_{j LED} limitation is 110°C)

Calculate the Junction temperature of IC

Tj,IC= Ts + Rth,IC * PD

The junction temperature should be calculated by the Substrate temperature (T_s) and the Thermal resistance of Substrate (Rth)

| IC | IC power consumption | Rth,ic |
|----|----------------------|--------|
| | AC input | |
| | 100V-220V | 15 |

Thermal resistance of IC under different AC input

Examples:

What is the T_J of IC (Rth= 15 °C/W) at 40°C?

Ts=40°C, IC PD=1.68W, IC Rth= 15 °C/W (minimum)

XT_{j IC}= 40 + 1.68*15 = 65.2°C (Normal T_{j IC} limitation is 110°C)



Backside of AC LED module



Picture of the backside of module

Items:

Warning:

Remember to remove the protective paper on the thermal insulating tape from the backside of the module

Warning:

AC LED modules must be attached by an additional connection, not only the tape

Specification of the Thermal tape

| Thickness | mm | 0.25 |
|----------------------|--------------------------|------|
| Adhesive force | T ₀ (0 hrs) | 4.0 |
| | T ₂₄ (24 hrs) | 4.6 |
| Thermal conductivity | W / m ∙K | 0.7 |
| Thermal resistance | cm ² °C/W | 3.6 |
| Fire ret ardency | UL94 | V0 |
| Isolation strength | DC (kV) | >10 |
| | AC (kV) | 4.4 |

Installation Instructions

Installation:

- 1. Remove the protective paper on the back side of AC LED module
- 2. Adjust the AC LED module to the desired position
- 3. Using a screw driver, attach the AC LED module
- 4. Select the proper wire

If a connector is going to be used with the AC Module, please follow the instructions below

| | WAGO | BJB |
|----------------|--------------------------------|---------------------------------|
| Photo | 00 | |
| Conductor size | Solid: 0.2-0.75mm ² | Solid: 0.34-0.75mm ² |
| | Fine stranded: | |
| | 0.2-0.75mm ² | |
| Conductor size | 18-24 | 18-24 |
| (AWG) | | |

Connector spec summary