

Pb THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

DESIGNED & DIMENSIONED IN MILLIMETERS [INCHES]

SMA-J-C-X-ST-SR1

GENDER
-J: JACK

TERMINATION
-SR1: SEALED REVERSE POLARITY BULKHEAD (RG174 OR RG316)

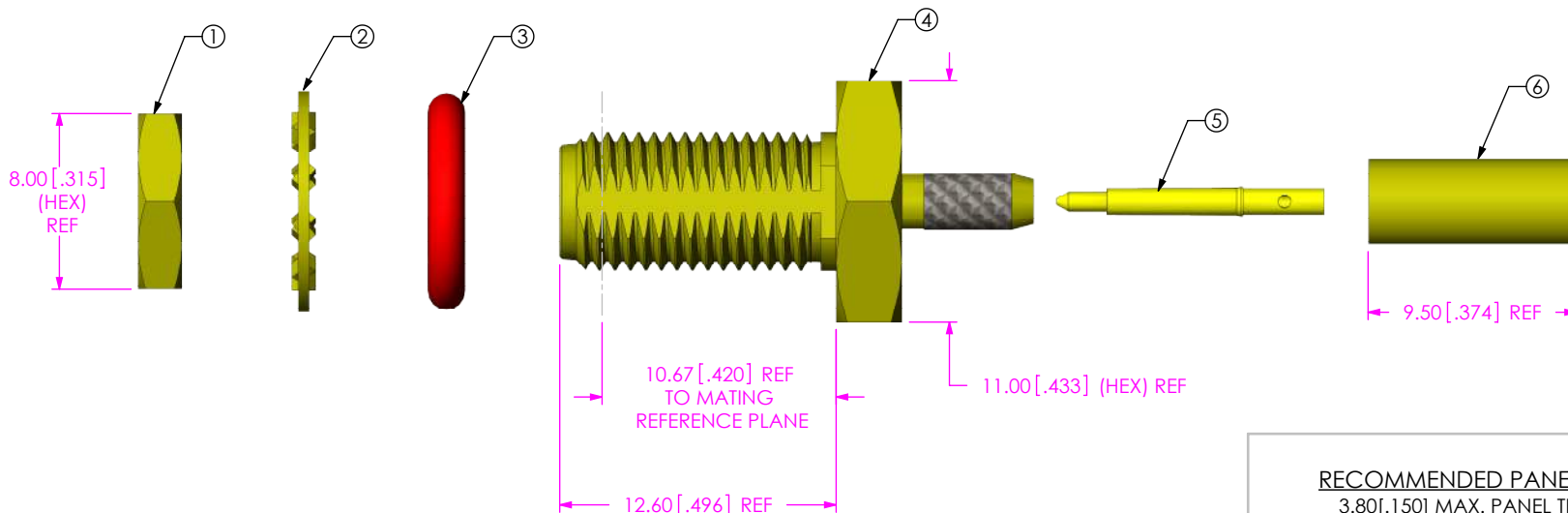
TYPE
-C: CABLE

ORIENTATION
-ST: STRAIGHT

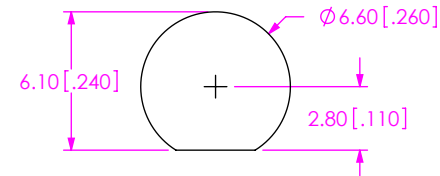
PLATING SPECIFICATION
-H: 30µ" GOLD CENTER CONTACT, 3µ" GOLD OUTER CONTACT (SEE TABLE 1)

DO NOT SCALE FROM THIS PRINT

TABLE 1		
ITEM	COMPONENT	-H
1	HEX NUT	SMA-NUT-001-F
2	LOCK WASHER	SMA-LWAS-001-F
3	GASKET	SMA-GKT-002
4	SUB ASSEMBLY	SUB-SMA-J-C-F-ST-SB1
5	PIN	SMA-PIN-005-H
6	FERRULE	SMA-FER-001-F



RECOMMENDED PANEL CUTOUT
3.80 [.150] MAX. PANEL THICKNESS



NOTES:

- ⊕ REPRESENTS A CRITICAL DIMENSION.
- NOTE DELETED.
- NOTE DELETED.
- NOTE DELETED.
- PRODUCT TO BE PACKAGED PER PACKAGING STANDARD CO-HD-WI-3040-M.
- NOTE DELETED.
- NOTE DELETED.
- NOTE DELETED.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
.X: ±0.3 [.01] 5°
.XX: ±0.13 [.005]
.XXX: ±0.051 [.0020]

PROPRIETARY NOTE
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.333333
SHELL, FERRULE, NUT, WASHER: BRASS
CONTACT: BRASS
DIELECTRIC: PTFE
GASKET: SILICON

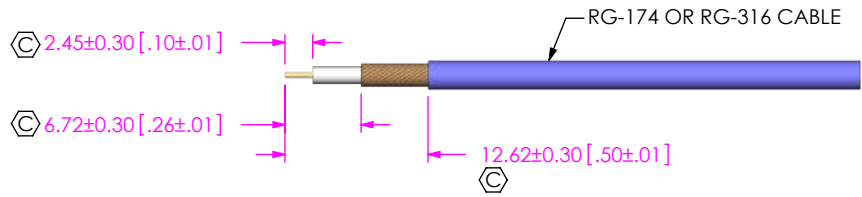
samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
SMA STR JACK S REV POLARITY, RG174 & RG316- 50 OHM

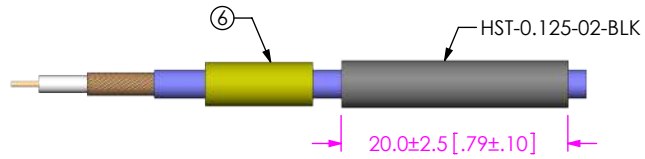
DWG. NO. **SMA-J-C-X-ST-SR1**

BY: R MUSSER 04/05/2009 SHEET 1 OF 2

REVISION G



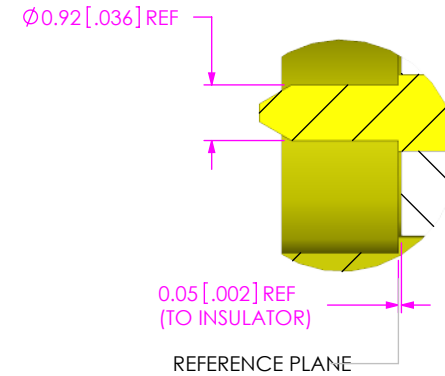
IN PROCESS 1
STRIP AND TIN INNER
CONDUCTOR



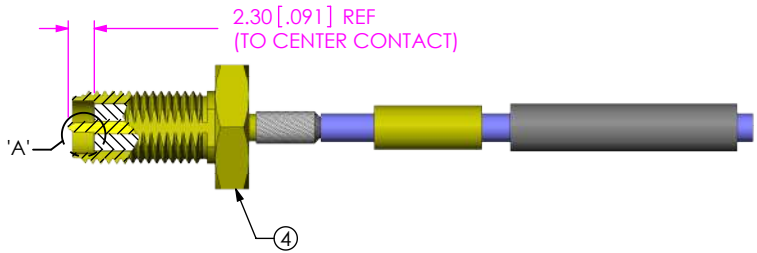
IN-PROCESS 2
ADD HEAT SHRINK
TUBE & FERRULE



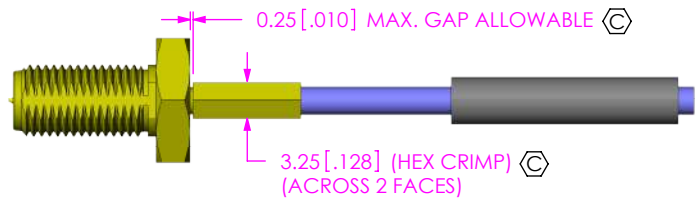
IN-PROCESS 3
SOLDER SIGNAL PIN



DETAIL 'A'
SCALE 8:1



IN-PROCESS 4
ADD SUB ASSEMBLY



IN-PROCESS 5
CRIMP FERRULE
(USE CRIMP HAND TOOL
#CAT-RF-FER-01
OR EQUIVALENT)
(USE .128" HEX DIE)



IN PROCESS 6
APPLY HEAT SHRINK TUBING
& ADD GASKET

F:\DWG\MISC\MKTG\SMA-J-C-X-ST-SR1-MKT.SLDDRW

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DO NOT SCALE DRAWING

SHEET SCALE: 1.5:1



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